SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

BYK-025

Version: 10.1		Date of last issue: 20.03.2026
SDB_IE	Revision Date: 28.08.2026	Print Date: 01.09.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name	:	BYK-025
UFI	:	647D-E0QJ-E008-6AMJ
Product code	:	000000000000110734

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture	:	Defoamer

1.3 Details of the supplier of the safety data sheet

Company	:	BYK-Chemie GmbH Abelstrasse 45 46483 Wesel
Telephone	:	+49 281 670-0
Telefax	:	+49 281 65735
Information	:	Regulatory Affairs
Telephone	:	+49 281 670-23532
Telefax	:	+49 281 670-23533
E-mail address	:	GHS.BYK@altana.com

1.4 Emergency telephone number

+44 1235 239670

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2	H319: Causes serious eye irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word	:	Warning	
Hazard statements	:	H319	Causes serious eye irritation.

Precautionary statements : **Prevention:**

P264 Wash skin thoroughly after handling.
P280 Wear eye protection/ face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Solution of polyether modified polysiloxanes

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Ethoxylated C16-18 alcohols	68439-49-6	Acute Tox. 4; H302 Eye Dam. 1; H318 Aquatic Acute 1; H400 Aquatic Chronic 3; H412 M-Factor (Acute aquatic toxicity): 1	>= 1 - < 2,5
octamethylcyclotetrasiloxane [D4]	556-67-2 209-136-7 01-2119529238-36	Repr. 2; H361f Aquatic Chronic 1; H410 PBT; EUH440 vPvB; EUH441 Flam. Liq. 3; H226	>= 0,0025 - < 0,025

		M-Factor (Chronic aquatic toxicity): 10	
Substances with a workplace exposure limit :			
(2-methoxymethylethoxy)propanol	34590-94-8 252-104-2 01-2119450011-60		>= 50 - <= 100

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No information available.

Risks : Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media	:	High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products	:	Carbon oxides

5.3 Advice for firefighters

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Further information	:	Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. No further information is available.

6.2 Environmental precautions

Environmental precautions	:	Should not be released into the environment. Prevent further leakage or spillage if safe to do so.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
(2-methoxymethylethoxy)propanol	34590-94-8	TWA	50 ppm 308 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		OELV - 8 hrs (TWA)	50 ppm 308 mg/m3	IE OEL
	Further information: Substances which have the capacity to penetrate intact skin when they come in contact with it, and be absorbed into the body			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
(2-methoxymethylethoxy)propanol	Workers	Skin contact	Long-term systemic effects	65 mg/kg
	Workers	Inhalation	Long-term systemic effects	310 mg/m3
	Consumers	Skin contact	Long-term systemic effects	15 mg/kg
	Consumers	Inhalation	Long-term systemic effects	37,2 mg/m3
	Consumers	Ingestion	Long-term systemic effects	1,67 mg/kg
octamethylcyclotetrasiloxane [D4]	Consumers	Oral	Acute systemic effects, Long-term systemic effects	3,7 mg/kg
	Consumers	Inhalation	Acute systemic effects, Acute local effects, Long-term	13 mg/m3

			systemic effects, Long-term local effects	
	Workers	Inhalation	Acute systemic effects, Acute local effects, Long-term systemic effects, Long-term local effects	73 mg/m3

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
(2-methoxymethylethoxy)propanol	Fresh water	19 mg/l
	Marine water	1,9 mg/l
	Intermittent releases	190 mg/l
	Sewage treatment plant	4168 mg/l
	Fresh water sediment	70,2 mg/kg
	Marine sediment	7,02 mg/kg
	Soil	2,74 mg/kg
octamethylcyclotetrasiloxane [D4]	Fresh water	1,5 µg/l
	Marine water	0,15 µg/l
	Fresh water sediment	0,64 mg/kg
	Soil	0,84 mg/kg
	Sewage treatment plant	10 mg/l
	Marine sediment	0,064 mg/kg
	Hazard for predators: secondary poisoning	41 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber
Break through time : 120,00 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Environmental exposure controls

General advice : Should not be released into the environment.
Prevent further leakage or spillage if safe to do so.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	light yellow
Odour	:	not significant
Odour Threshold	:	No data available
Melting point/ range	:	< 0 °C Method: derived
Initial boiling point	:	184,00 °C Method: derived
Upper explosion limit / Upper flammability limit	:	8,70 %(V)
Lower explosion limit / Lower flammability limit	:	1,30 %(V)
Flash point	:	76,00 °C Method: 49 (Pensky-Martens)
Auto-ignition temperature	:	> 200 °C Method: DIN 51794
Decomposition temperature	:	No data available
pH	:	7 (20 °C) Concentration: 10 % Method: Universal pH-value indicator
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	0,7 hPa (20,00 °C)

Method: derived

Relative density	:	No data available
Density	:	0,9600 g/cm3 (20,00 °C) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Relative vapour density	:	No data available

9.2 Other information

Flammability (liquids)	:	Sustains combustion
Evaporation rate	:	No data available
Surface tension	:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Skin corrosion/irritation

Not classified due to lack of data.

Product:

Remarks : No data available

Components:

(2-methoxymethylethoxy)propanol:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks : Causes serious eye irritation.

Components:

(2-methoxymethylethoxy)propanol:

Result : No eye irritation

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Remarks : No data available

Components:

octamethylcyclotetrasiloxane [D4]:

Species : Guinea pig
Method : OECD Test Guideline 406
Result : Does not cause skin sensitisation.
GLP : yes

(2-methoxymethylethoxy)propanol:

Result : Does not cause skin sensitisation.

Germ cell mutagenicity
Not classified due to lack of data.

Product:

Genotoxicity in vitro	:	Remarks: No data available
Genotoxicity in vivo	:	Remarks: No data available

Carcinogenicity
Not classified due to lack of data.

Product:

Remarks	:	No data available

Reproductive toxicity
Not classified due to lack of data.

Product:

Effects on fertility	:	Remarks: No data available
Effects on foetal development	:	Remarks: No data available

STOT - single exposure
Not classified due to lack of data.

Product:

Remarks	:	No data available

STOT - repeated exposure
Not classified due to lack of data.

Product:

Remarks	:	No data available

Repeated dose toxicity

Product:

Remarks	:	No data available

Aspiration toxicity
Not classified due to lack of data.

Product:
No data available

11.2 Information on other hazards

Endocrine disrupting properties
Not classified due to lack of data.

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks	:	No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish	:	Remarks: No data available

Components:

Ethoxylated C16-18 alcohols:

M-Factor (Acute aquatic toxicity)	:	1

12.2 Persistence and degradability

Product:

Biodegradability	:	Remarks: No data available

Components:

(2-methoxymethylethoxy)propanol:

Biodegradability	:	Test Type: aerobic Result: Readily biodegradable. Method: OECD Test Guideline 301F GLP: yes

12.3 Bioaccumulative potential

Product:

Bioaccumulation	:	Remarks: No data available

Components:

(2-methoxymethylethoxy)propanol:

Partition coefficient: n-	:	log Pow: 0,004

octanol/water	Method: OECD Test Guideline 107 GLP: yes

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Components:

octamethylcyclotetrasiloxane [D4]:

Assessment : Persistent, Bioaccumulative and Toxic (PBT).

: Very persistent and very bioaccumulative (vPvB).

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.2 UN proper shipping name

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.4 Packing group

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries must be considered::

		Number on list 3 Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.		Not applicable

15.2 Chemical safety assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

EUH440	:	Accumulates in the environment and living organisms including in humans.
EUH441	:	Strongly accumulates in the environment and living organisms including in humans.
H226	:	Flammable liquid and vapour.
H302	:	Harmful if swallowed.
H318	:	Causes serious eye damage.
H361f	:	Suspected of damaging fertility.
H400	:	Very toxic to aquatic life.
H410	:	Very toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Flam. Liq.	:	Flammable liquids
PBT	:	Persistent, bioaccumulative and toxic
Repr.	:	Reproductive toxicity
vPvB	:	Very persistent and very bioaccumulative

2000/39/EC	:	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
IE OEL	:	Ireland. List of Chemical Agents and Carcinogens with Occupational Exposure Limit Values - Code of Practice, Schedule 1 and 2
2000/39/EC / TWA	:	Limit Value - eight hours
IE OEL / OELV - 8 hrs (TWA)	:	Occupational exposure limit value (8-hour reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; BGW - Biological Limit Values; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); LSPN - List of Hazardous Notified Substances (Chile); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Eye Irrit. 2	H319	Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

IE / EN