

BYK-028

Version 7

Revision Date 08/15/2025

Print Date 04/23/2026

SECTION 1. IDENTIFICATION

Product name : BYK-028

Manufacturer or supplier's detailsCompany : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.comE-mail address : BRIEF.BYK.NAFTA@altana.comEmergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Defoamer

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Compound of modified polysiloxanes, polyether and
hydrophobic particles**Hazardous ingredients**

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical
advice.

If symptoms persist, call a physician.

In case of skin contact : Remove contaminated clothing. Wash thoroughly with soap
and water.In case of eye contact : Remove contact lenses.
Protect unharmed eye.

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| If swallowed | : If eye irritation persists, consult a specialist. : Keep respiratory tract clear. : Do not give milk or alcoholic beverages. : Never give anything by mouth to an unconscious person. : If symptoms persist, call a physician. |
| Most important symptoms and effects, both acute and delayed | : No information available. |

SECTION 5. FIRE-FIGHTING MEASURES

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|--|---|
| Suitable extinguishing media | : Water spray jet : Foam : Carbon dioxide (CO ₂) : Dry chemical |
| Unsuitable extinguishing media | : High volume water jet |
| Specific hazards during fire fighting | : Cool closed containers exposed to fire with water spray. : Will not explode on mechanical impact. |
| Hazardous combustion products | : Carbon oxides : Nitrogen oxides (NO _x) : silicone compounds : formaldehyde |
| Further information | : Standard procedure for chemical fires. : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Special protective equipment for fire-fighters | : Wear self-contained breathing apparatus for firefighting if necessary. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

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| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment. |
| Environmental precautions | : Prevent spilled material from entering the ground, water and/or air by using appropriate containment methods. |
| Methods and materials for containment and cleaning up | : Wipe up with absorbent material (e.g. cloth, fleece). : Keep in suitable, closed containers for disposal. |

SECTION 7. HANDLING AND STORAGE

| | |
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| Advice on safe handling | : For personal protection see section 8. : Smoking, eating and drinking should be prohibited in the application area. |
| Conditions for safe storage | : Electrical installations / working materials must comply with |

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Materials to avoid : the technological safety standards.
: No materials to be especially mentioned.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : Not necessary.
No personal respiratory protective equipment normally required.

Hand protection
Material : Impervious gloves

Eye protection : Safety glasses
Skin and body protection : Protective suit
Hygiene measures : General industrial hygiene practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : gray - light yellow
cloudy
Odor : slight
Odor Threshold : No data available
pH : 7, Concentration: 10 % (68 °F (20 °C)) Method: Universal pH-
value indicator
Solidification / Setting point : < -22 °F (< -30 °C)
Method: derived
Initial boiling point : > 482 °F (> 250 °C)
Decomposition: yes
Method: derived
Vapor pressure : < 0.1000000 hPa (68.00 °F (20.00 °C))
Method: derived
Flash point : 336 °F (169 °C)
Method: 49 (Pensky-Martens)
Upper explosion limit : No data available
Lower explosion limit : No data available

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| | | |
|--|---|---|
| Evaporation rate | : | No data available |
| Relative vapor density | : | No data available |
| Relative Density/Specific Gravity | : | No data available |
| Density | : | 1.0450 g/cm ³ (68.00 °F (20.00 °C)) Method: 4 (20°C oscillating U-tube) |
| Solubility(ies) | : | |
| Water solubility | : | emulsifiable |
| Solubility in other solvents | : | No data available |
| Partition coefficient: n-octanol/water | : | No data available |
| Ignition temperature | : | No data available |
| Thermal decomposition | : | No data available |
| Viscosity | : | |
| Viscosity, dynamic | : | No data available |

SECTION 10. STABILITY AND REACTIVITY

| | | |
|------------------------------------|---|---|
| Reactivity | : | No decomposition if stored and applied as directed. |
| Chemical stability | : | No decomposition if stored and applied as directed. |
| Possibility of hazardous reactions | : | Stable under recommended storage conditions. No hazards to be specially mentioned. |
| Conditions to avoid | : | No data available |
| Incompatible materials | : | Strong oxidizing agents |
| Hazardous decomposition products | : | None expected |

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Skin contact
Skin Absorption
Inhalation
Eyes
Ingestion

Acute toxicity**Product:**

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Acute oral toxicity : Remarks: No data available

Skin corrosion/irritation**Product:**

Remarks: No data available

Serious eye damage/eye irritation**Product:**

Remarks: No data available

Respiratory or skin sensitization**Product:**

Remarks: No data available

Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity**Product:**

Remarks: No data available

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Product:**

Effects on fertility : Remarks: No data available

Effects on fetal development : Remarks: No data available

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STOT-single exposure**Product:**

Remarks: No data available

STOT-repeated exposure**Product:**

Remarks: No data available

Repeated dose toxicity**Product:**

Remarks: No known chronic health effects.

Aspiration toxicity**Product:**

No data available

Experience with human exposure**Product:**

Inhalation:

Symptoms: None expected.

Skin contact:

Symptoms: Contact may cause irritation.

Eye contact:

Symptoms: Contact may cause irritation.

Ingestion:

Symptoms: Ingestion may irritate the digestive tract.

Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Toxicity to fish :

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Remarks: Aquatic toxicity is unlikely due to low solubility.
active ingredient

Persistence and degradability
Product:

Biodegradability : Remarks: No data available

Bioaccumulative potential
Product:

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS
Disposal methods

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Dispose of in accordance with applicable local/municipal, state/provincial and federal regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION
International Regulations
IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 98 - 100 %
Method: 51 (60min/105°C/ 1g)

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DIN EN ISO 3251

Non-volatile information is not a specification.

Massachusetts Right To Know

| | |
|-----------------|----------|
| Propylene oxide | 75-56-9 |
| Formaldehyde | 50-00-0 |
| 1,4-Dioxane | 123-91-1 |
| Ethylene oxide | 75-21-8 |

Pennsylvania Right To Know

| | |
|---|-----------|
| Oxirane, Me, polymer with oxirane monobutyl ether (polyalkylene glycol) | 9038-95-3 |
| Polysiloxanes | - |
| Oxirane, Me, polymer with oxirane monobutyl ether (polyalkylene glycol) | 9038-95-3 |

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5213

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including Propylene oxide, Formaldehyde, 1,4-Dioxane, Ethylene oxide, Acetaldehyde, which is/are known to the State of California to cause cancer, and Ethylene oxide, Methanol, Chloromethane, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The ingredients of this product are reported in the following inventories:

| | |
|-------------------|--|
| TSCA | : All substances listed as active on the TSCA inventory |
| Section 5a | : No substances are subject to a Significant New Use Rule. |
| Section 4 / 12(b) | : No substances are subject to TSCA 12(b) export notification requirements. |
| DSL | : We certify that all of the components of this product are listed on the DSL. |

SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.