

BYK-1681

Version 9

Revision Date 05/17/2026

Print Date 06/25/2026

SECTION 1. IDENTIFICATION

Product name : BYK-1681

Manufacturer or supplier's detailsCompany : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.comE-mail address : BRIEF.BYK.NAFTA@altana.comEmergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
number 703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Defoamer

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Alcohol alkoxyates

Hazardous components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : Do not leave the victim unattended.

If inhaled : Remove to fresh air. Administer artificial respiration if necessary. Get medical aid as soon as possible.
If unconscious, place in recovery position and seek medical advice.

If symptoms persist, call a physician.

In case of skin contact : Remove contaminated clothing. Wash thoroughly with soap and water.

In case of eye contact : Remove contact lenses.

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If swallowed	Protect unharmed eye. If eye irritation persists, consult a specialist. : Do not induce vomiting. Dilute with 1-2 glasses of water. Get medical aid. Never give anything by mouth to an unconscious person. Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	: No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: High volume water jet
Specific hazards during firefighting	: Cool closed containers exposed to fire with water spray. Will not explode on mechanical impact.
Hazardous combustion products	: Carbon oxides
Further information	: Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Wear protective equipment: goggles, chemically resistant clothing and gloves, and appropriate respirator if in a confined area.
Environmental precautions	: Prevent spilled material from entering the ground, water and/or air by using appropriate containment methods.
Methods and materials for containment and cleaning up	: Wipe up with absorbent material (e.g. cloth, fleece). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	: Avoid contact with skin and eyes. Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Handle as an industrial chemical.
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Conditions for safe storage	: Keep container tightly closed. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. : Keep in a dry, cool and well-ventilated place. Keep product and empty container away from heat and sources of ignition. Take measures to prevent the build up of electrostatic charge. Electrical installations / working materials must comply with the technological safety standards.
Materials to avoid	: No materials to be especially mentioned.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : If handling heated or misted product in a poorly ventilated area, wear a properly fitted respirator (NIOSH) during exposure.
No personal respiratory protective equipment normally required.

Hand protection
Material : Neoprene gloves

Eye protection : Safety glasses
Skin and body protection : Protective suit
Hygiene measures : General industrial hygiene practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	: liquid
Colour	: colourless
Odour	: ether-like
Odour Threshold	: No data available
pH	: 5, Concentration: 10 % (68 °F (20 °C)) Method: Universal pH-value indicator
Melting point/freezing point	: < 32 °F (< 0 °C) Method: derived
Initial boiling point and boiling range	: > 392 °F (> 200 °C) Method: derived

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Vapour pressure	:	< 1 hPa (68.00 °F (20.00 °C)) Method: derived
Flash point	:	> 212.00 °F (> 100.00 °C) Method: 49 (Pensky-Martens)
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Evaporation rate	:	No data available
Relative vapour density	:	No data available
Relative Density/Specific Gravity	:	No data available
Density	:	0.9730 g/cm ³ (68.00 °F (20.00 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Solubility(ies)	:	
Water solubility	:	completely miscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	> 392 °F (> 200 °C) Method: DIN 51794
Thermal decomposition	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. No hazards to be specially mentioned.
Conditions to avoid	:	No data available
Incompatible materials	:	Acids Strong oxidizing agents Alkalis
Hazardous decomposition products	:	None expected

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SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Skin contact
Skin Absorption
Inhalation
Eyes
Ingestion

Acute toxicity**Product:**

Acute oral toxicity : Remarks: No data available

Skin corrosion/irritation**Product:**

Remarks: No data available

Serious eye damage/eye irritation**Product:**

Remarks: No data available

Respiratory or skin sensitisation**Product:**

Remarks: No data available

Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity**Product:**

Remarks: No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

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NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure
Product:

Remarks: No data available

STOT - repeated exposure
Product:

Remarks: No data available

Repeated dose toxicity
Product:

Remarks: No known chronic health effects.

Aspiration toxicity
Product:

No data available

Experience with human exposure
Product:

Inhalation:

Symptoms: None expected.

Skin contact:

Symptoms: Contact may cause irritation.

Eye contact:

Symptoms: Contact may cause irritation.

Ingestion:

Symptoms: Ingestion will probably cause irritation of the digestive tract.

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Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**Toxicity to fish :
Remarks: No data availableToxicity to daphnia and other :
aquatic invertebrates : Remarks: No data available**Persistence and degradability****Product:**

Biodegradability : Remarks: No data available

Bioaccumulative potential**Product:**

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological : No data available
information**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**EPA Hazardous Waste : Not applicable.
Code(s)

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Waste from residues : Dispose of in accordance with applicable local/municipal, state/provincial and federal regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

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SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 98 %
Method: ISO 3251, 60 min. @ 105°C

Non-volatile information is not a specification.

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know

Alcoholalkoxylate	-
Alcoholalkoxylate	-

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5709

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

Section 5a : The following substance(s) is/are subject to a Significant New Use Rule:, SNUR 40 CFR 721.522. New Uses: Other than described in the PMN. Uses: Wetting Agent (industrial coatings & printing inks).

Section 4 / 12(b) : If exporting, contact EHS Department.

DSL : The following component(s) is/are not listed on the DSL:

CEPA Category : Polymer

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Weight percent : 33 %
NSN Filed : Schedule 9
Max. NSN Required : Schedule 10
Listed on NDSL.

Polymer
67 %
Schedule 9
Schedule 10

SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.