

**BYK-1691 SD**

Version 2

Revision Date 05/17/2026

Print Date 06/25/2026

**SECTION 1. IDENTIFICATION**

Product name : BYK-1691 SD

**Manufacturer or supplier's details**Company : BYK USA LLC  
524 South Cherry Street  
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : [www.byk.com](http://www.byk.com)E-mail address : [BRIEF.BYK.NAFTA@altana.com](mailto:BRIEF.BYK.NAFTA@altana.com)Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1  
number 703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Defoamer

Restrictions on use : Refer to Section 15 for any restrictions that may apply

**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Combustible dust :

**GHS label elements**

Signal word : Warning

Hazard statements : If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

Chemical nature : Blend of polyethers, adsorbed on an inorganic carrier

**Hazardous components**

| Component         | CAS-No.     | Concentration (%) |
|-------------------|-------------|-------------------|
| Silica, amorphous | 112926-00-8 | >= 30 - < 60      |

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

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**SECTION 4. FIRST AID MEASURES**

|   |   |
|---|---|
| General advice  | : Do not leave the victim unattended.   |
| If inhaled  | : If unconscious, place in recovery position and seek medical advice.<br>If symptoms persist, call a physician.   |
| In case of skin contact                                     | : Remove contaminated clothing. Wash thoroughly with soap and water.  |
| In case of eye contact                                      | : Flush eyes with water as a precaution.<br>Remove contact lenses.<br>Protect unharmed eye.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist. |
| If swallowed  | : Keep respiratory tract clear.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.       |
| Most important symptoms and effects, both acute and delayed | : No information available.   |

**SECTION 5. FIREFIGHTING MEASURES**

|   |   |
|---|---|
| Suitable extinguishing media                  | : Foam<br>Carbon dioxide (CO <sub>2</sub> )<br>Dry chemical   |
| Unsuitable extinguishing media                | : High volume water jet   |
| Specific hazards during firefighting          | : Keep dust to a minimum to avoid potential formation of explosive air/dust mixture.<br>Handle as an industrial chemical.<br>Will not explode on mechanical impact.<br>Cool closed containers exposed to fire with water spray. |
| Hazardous combustion products                 | : Carbon oxides<br>Silicon oxides   |
| Further information                           | : Standard procedure for chemical fires.<br>Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.   |
| Special protective equipment for firefighters | : Wear self-contained breathing apparatus for firefighting if necessary.  |

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

|   |   |
|---|---|
| Personal precautions, protective equipment and emergency procedures | : Avoid dust formation.                                 |
| Environmental precautions   | : Prevent further leakage or spillage if safe to do so. |

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Methods and materials for containment and cleaning up : Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

Advice on safe handling : For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : Keep away from oxidizing agents.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**
**Components with workplace control parameters**

| Components        | CAS-No.     | Value type (Form of exposure) | Control parameters / Permissible concentration    | Basis     |
|-------------------|-------------|-------------------------------|---|-----------|
| Silica, amorphous | 112926-00-8 | TWA                           | 6 mg/m <sup>3</sup>                               | OSHA P0   |
| Silica, amorphous |             | TWA (Dust)                    | 20 Million particles per cubic foot (Silica)      | OSHA Z-3  |
| Silica, amorphous |             | TWA (Dust)                    | 80 mg/m <sup>3</sup> / %SiO <sub>2</sub> (Silica) | OSHA Z-3  |
| Silica, amorphous |             | TWA                           | 6 mg/m <sup>3</sup> (Silica)                      | NIOSH REL |

**Engineering measures** : Use with local exhaust ventilation.

**Personal protective equipment**

Respiratory protection : If large quantities of dust are generated, wear a properly fitted (NIOSH) dust respirator/mask during exposure.

Hand protection

Material : Impervious gloves

Remarks

: The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Eye wash bottle with pure water  
Tightly fitting safety goggles

Skin and body protection

: Dust impervious protective suit  
Choose body protection according to the amount and

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Hygiene measures : concentration of the dangerous substance at the work place.  
: Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Physical state : powder  
Colour : white  
Odour : not significant  
Odour Threshold : No data available

pH : 6, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator

Melting point/freezing point : > 1292 °F (> 700 °C)  
Method: derived

Initial boiling point and boiling range : No data available  
Vapour pressure : No data available

Flash point : Not applicable  
Upper explosion limit : No data available

Lower explosion limit : 60 g/m<sup>3</sup>  
Method: DIN EN 14034

Evaporation rate : No data available

Flammability (solid, gas) : Combustible Solids  
  
May form combustible dust concentrations in air during processing, handling or other means.

Dust explosion description number Kst : 134 m.b./s  
Method: DIN EN 14034

Dust explosion class : St1

Relative vapour density : No data available

Relative Density/Specific Gravity : No data available

Particle size : No data available

Density : Not applicable

Bulk density : 540 kg/m<sup>3</sup> (68 °F (20 °C))

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|  |  |
|--|--|
| Solubility(ies)                        |  |
| Water solubility                       | : immiscible                                   |
| Solubility in other solvents           | : No data available                            |
| Partition coefficient: n-octanol/water | : No data available                            |
| Ignition temperature                   | : 608 °F (320 °C)<br>Method: DIN EN 50 281-2-1 |
| Thermal decomposition                  | : No data available                            |
| Viscosity                              |  |
| Viscosity, dynamic                     | : Not applicable                               |

**SECTION 10. STABILITY AND REACTIVITY**

|                                    |  |
|------------------------------------|--|
| Reactivity                         | : No decomposition if stored and applied as directed.  |
| Chemical stability                 | : No decomposition if stored and applied as directed.  |
| Possibility of hazardous reactions | : Dust may form explosive mixture in air.<br>No decomposition if stored and applied as directed. |
| Conditions to avoid                | : No data available  |
| Incompatible materials             | : Strong oxidizing agents  |
| Hazardous decomposition products   | : No decomposition if stored and applied as directed.  |

**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

Inhalation  
Ingestion  
Eye contact  
Skin contact

**Acute toxicity****Product:**

Acute oral toxicity : Remarks: No data available

**Skin corrosion/irritation****Product:**

Remarks: No data available

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**Serious eye damage/eye irritation**
**Product:**

Remarks: No data available

**Respiratory or skin sensitisation**
**Product:**

Remarks: No data available

**Carcinogenicity**
**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Repeated dose toxicity**
**Product:**

Remarks: No known chronic health effects.

**Experience with human exposure**
**Product:**

Inhalation:

Symptoms:

Dust particles may cause irritation of the respiratory tract.

Skin contact:

Symptoms:

Contact may cause irritation.

Eye contact:

Symptoms:

Contact may cause irritation.

Ingestion:

Symptoms:

Ingestion will probably cause irritation of the digestive tract.

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**Further information****Product:**

Remarks: No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Product:**Toxicity to fish :  
Remarks: No data availableToxicity to daphnia and other :  
aquatic invertebrates : Remarks: No data available**Persistence and degradability****Product:**

Biodegradability : Remarks: No data available

**Bioaccumulative potential****Product:**

Bioaccumulation : Remarks: No data available

**Mobility in soil**

No data available

**Other adverse effects**

No data available

**Product:**

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological : No data available  
information**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**EPA Hazardous Waste : Not applicable.  
Code(s)

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- Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.
- Contaminated packaging : Empty remaining contents.  
Send to a licensed waste management company.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****49 CFR**

Not regulated as a dangerous good

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

This material does not contain any components with a CERCLA RQ.

**SARA 304 - Emergency Release Notification**

This material does not contain any components with a section 304 EHS RQ.

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)**

This material does not contain any components with a SARA 302 RQ.

**SARA 311/312 Hazards** : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

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**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

|           |   |        |
|-----------|---|--------|
| Polyether | - | 39.8 % |
|-----------|---|--------|

**Massachusetts Right To Know**

|                   |             |
|-------------------|-------------|
| Silica, amorphous | 112926-00-8 |
| Propylene oxide   | 75-56-9     |


**Pennsylvania Right To Know**

|                   |             |
|-------------------|-------------|
| Silica, amorphous | 112926-00-8 |
| Polyether         | -           |
| Polymer           | -           |

**New Jersey Right To Know**

**New Jersey Trade Secret Registry Number for the product (NJ TSRN)** : 800963-5476

**California Prop. 65**

 **WARNING:** This product can expose you to chemicals including Propylene oxide, which is/are known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**The components of this product are reported in the following inventories:**

|                   |  |
|-------------------|--|
| TSCA              | : All substances listed as active on the TSCA inventory                        |
| Section 5a        | : No substances are subject to a Significant New Use Rule.                     |
| Section 4 / 12(b) | : No substances are subject to TSCA 12(b) export notification requirements.    |
| DSL               | : We certify that all of the components of this product are listed on the DSL. |

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**SECTION 16. OTHER INFORMATION**

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.