

BYK-1815

Version 1

Revision Date 12/22/2025

Print Date 05/07/2026

SECTION 1. IDENTIFICATION

Product name : BYK-1815

Manufacturer or supplier's detailsCompany : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.comE-mail address : BRIEF.BYK.NAFTA@altana.comEmergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Defoamer

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Flammable liquids : Category 3

Specific target organ toxicity : Category 3 (Central nervous system)
- single exposure**GHS label elements**

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H226 Flammable liquid and vapor.
H336 May cause drowsiness or dizziness.Precautionary Statements : **Prevention:**
P210 Keep away from heat/ sparks/ open flames/ hot surfaces.
No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/
equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P271 Use only outdoors or in a well-ventilated area.

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P280 Wear protective gloves/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
 Chemical nature : Solution of polysiloxanes

Hazardous ingredients

Component	CAS-No.	Concentration (%)
n-Butyl Acetate	123-86-4	>= 80 - < 100

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
 Show this material safety data sheet to the doctor in attendance.
 Do not leave the victim unattended.

If inhaled : Consult a physician after significant exposure.
 If unconscious, place in recovery position and seek medical advice.

In case of skin contact : If on skin, rinse well with water.
 If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution.
 Remove contact lenses.
 Protect unharmed eye.
 Keep eye wide open while rinsing.
 If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

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Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Carbon oxides
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Evacuate personnel to safe areas.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapors/dust.
For personal protection see section 8.

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Smoking, eating and drinking should be prohibited in the application area.
 Take precautionary measures against static discharges.
 Provide sufficient air exchange and/or exhaust in work rooms.
 Open drum carefully as content may be under pressure.
 Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : No smoking.
 Keep container tightly closed in a dry and well-ventilated place.
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
 Observe label precautions.
 Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
n-Butyl Acetate	123-86-4	TWA	150 ppm 710 mg/m ³	OSHA Z-1
n-Butyl Acetate		TWA	150 ppm 710 mg/m ³	OSHA P0
n-Butyl Acetate		STEL	200 ppm 950 mg/m ³	OSHA P0
n-Butyl Acetate		TWA	150 ppm 710 mg/m ³	NIOSH REL
n-Butyl Acetate		ST	200 ppm 950 mg/m ³	NIOSH REL
n-Butyl Acetate		TWA	50 ppm	ACGIH
n-Butyl Acetate		STEL	150 ppm	ACGIH

Personal protective equipment

Respiratory protection : In the case of vapor formation use a respirator with an approved filter.

Hand protection
 Material : butyl-rubber
 Break through time : > 60 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
 Tightly fitting safety goggles

Skin and body protection : Impervious clothing
 Choose body protection according to the amount and concentration of the dangerous substance at the work place.

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Hygiene measures : Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid
Color : colorless, clear
Odor : solvent
Odor Threshold : No data available

pH : 6.2, Concentration: 1 % (68 °F (20 °C)) Method: DIN 19268
(1% in water)

Melting point/ range : -130 °F (-90 °C)
(1,013 hPa)
Method: derived

Boiling point/boiling range : 259 °F (126 °C)
(1,013 hPa)
Method: derived

Vapor pressure : 11.6 hPa (68 °F (20 °C))
Method: derived

Flash point : 79 °F (26 °C)
(1,013 hPa)
Method: 48 (Abel-Pensky) DIN 51755

Upper explosion limit : No data available

Lower explosion limit : No data available

Evaporation rate : No data available

Relative vapor density : No data available

Density : 0.894 g/cm³ (68 °F (20 °C))
Method: 4 (20°C oscillating U-tube)

Solubility(ies)
Water solubility : immiscible

Solubility in other solvents : No data available

Partition coefficient: n-
octanol/water : No data available

Ignition temperature : > 392 °F (> 200 °C)
1,013 hPa

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Method: DIN 51794

Thermal decomposition : No data available

Viscosity

Viscosity, dynamic : 2 mPa.s (68 °F (20 °C))
Method: P/K 20°C

Viscosity, kinematic : No data available

SECTION 10. STABILITY AND REACTIVITYReactivity : No decomposition if stored and applied as directed.
Chemical stability : No decomposition if stored and applied as directed.
Possibility of hazardous reactions : No decomposition if stored and applied as directed.

Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.
Incompatible materials : Strong oxidizing agents
Strong acids and strong bases
Hazardous decomposition products : No decomposition if stored and applied as directed.**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**Inhalation
Ingestion
Eye contact
Skin contact**Acute toxicity****Product:**

Acute oral toxicity : Remarks: No data available

Acute inhalation toxicity : Acute toxicity estimate : 27.82 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method**Components:****123-86-4 n-Butyl Acetate:**Acute oral toxicity : LD50 (Rat, male): > 10,000 mg/kg
Method: OECD Test Guideline 423

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Acute inhalation toxicity : LC50 (Rat, male and female): > 21.1 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rabbit, male and female): > 14,000 mg/kg
Method: OECD Test Guideline 402

Skin corrosion/irritation**Product:**

Remarks: No data available

Components:**123-86-4 n-Butyl Acetate:**

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

Serious eye damage/eye irritation**Product:**

Remarks: No data available

Components:**123-86-4 n-Butyl Acetate:**

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

GLP: yes

Respiratory or skin sensitization**Product:**

Remarks: No data available

Components:**123-86-4 n-Butyl Acetate:**

Test Type: Buehler Test

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Does not cause skin sensitization.

Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Remarks: No data available

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Genotoxicity in vivo : Remarks: No data available

Carcinogenicity**Product:**

Remarks: No data available

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Product:**

Effects on fertility : Remarks: No data available

Effects on fetal development : Remarks: No data available

STOT-single exposure**Product:**

Remarks: No data available

STOT-repeated exposure**Product:**

Remarks: No data available

Repeated dose toxicity**Product:**

Remarks: No data available

Aspiration toxicity**Product:**

No data available

Further information**Product:**

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Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting., Concentrations substantially above the TLV value may cause narcotic effects., Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Toxicity to fish :
Remarks: No data available

Toxicity to daphnia and other :
aquatic invertebrates Remarks: No data available

Persistence and degradability**Product:**

Biodegradability : Remarks: No data available

Bioaccumulative potential**Product:**

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological : No data available
information

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

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Contaminated packaging : Empty remaining contents.
 Dispose of as unused product.
 Do not re-use empty containers.
 Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1123
 Proper shipping name : Butyl acetates, solution
 Class : 3
 Packing group : III
 Labels : Flammable Liquids
 Packing instruction (cargo aircraft) : 366
 Packing instruction (passenger aircraft) : 355

IMDG-Code

UN number : UN 1123
 Proper shipping name : BUTYL ACETATES, SOLUTION
 Class : 3
 Packing group : III
 Labels : 3
 EmS Code : F-E, S-D
 Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 1123
 Proper shipping name : Butyl acetates, solution
 Class : 3
 Packing group : III
 Labels : FLAMMABLE LIQUID
 Marine pollutant : no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)

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n-Butyl Acetate	123-86-4	5000	5564
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SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMII Intermediate or Final VOC's (40 CFR 60.489):

n-Butyl Acetate	123-86-4	89.8 %
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Non-volatile (Wt) : 10 %
Method: 22 (10min/150°C)
DIN EN ISO 3251

Massachusetts Right To Know

n-Butyl Acetate	123-86-4
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Pennsylvania Right To Know

n-Butyl Acetate	123-86-4
Polydimethylsiloxane	-
n-Butanol	71-36-3

New Jersey Right To Know

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**New Jersey Trade Secret
Registry Number for the
product (NJ TSRN)** : 900863-6526

California Prop. 65

 **WARNING:** This product can expose you to chemicals including alpha-methylstyrene, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

The ingredients of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

Section 5a : No substances are subject to a Significant New Use Rule.

Section 4 / 12(b) : No substances are subject to TSCA 12(b) export notification requirements.

DSL : We certify that all of the components of this product are listed on the DSL.

SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.