BYK-4513

Version 4 | Revision Date 05/17/2026 | Print Date 08/06/2026

SECTION 1. IDENTIFICATION

Product name : BYK-4513

Manufacturer or supplier's details

Company : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.com

E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone number : 203-265-2086; CHEMTREC 1-800-424-9300 / +1 703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesion Promoter

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 4

GHS label elements

Signal word : Warning

Hazard statements : H227 Combustible liquid.

Precautionary statements : **Prevention:**
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Solution of a copolymer with functional groups

Hazardous components

Component	CAS-No.	Concentration (%)
2-Methoxymethylethoxypropanol [DPM]	34590-94-8	>= 60 - < 80

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Will not explode on mechanical impact.
Cool closed containers exposed to fire with water spray.

Hazardous combustion products : Carbon oxides
Nitrogen oxides (NOx)

Further information : For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Eliminate all sources of ignition. Wear protective equipment: safety glasses, gloves and an appropriate respirator.
Environmental precautions	:	Prevent further leakage or spillage if safe to do so.
Methods and materials for containment and cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	:	Avoid formation of aerosol. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	No smoking. Keep in a well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
Materials to avoid	:	Keep away from strong bases. Keep away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2-Methoxymethylethoxypropanol [DPM]	34590-94-8	TWA	100 ppm 600 mg/m3	OSHA Z-1
2-Methoxymethylethoxypropanol [DPM]		TWA	50 ppm	ACGIH

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : Unless air monitoring demonstrates vapor/mist/dust levels are below the PEL/TLV wear a properly fitted respirator (NIOSH approved) or dust mask during exposure.

Hand protection
Material : Nitrile rubber

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Safety glasses with side-shields
Eye wash bottle with pure water
Tightly fitting safety goggles

Skin and body protection : Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
Clean long legged, long sleeved work clothes.
If splashing is possible, wear chemically resistant protective clothing.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	:	liquid
Colour	:	yellow - brown
Odour	:	characteristic
Odour Threshold	:	No data available
pH	:	7, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator
Melting point/freezing point	:	< 50 °F (< 10 °C) Method: derived
Initial boiling point and boiling range	:	373.3 °F (189.6 °C) Method: derived
Vapour pressure	:	< 0.037 kPa Method: derived
Flash point	:	183 °F (84 °C) Method: 49 (Pensky-Martens)
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Evaporation rate	:	No data available
Relative vapour density	:	No data available

Relative Density/Specific Gravity	:	No data available
Density	:	1.059 g/cm3 (68 °F (20 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Solubility(ies)		
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	> 392 °F (> 200 °C) Method: M0062 (Analytics Wesel)
Thermal decomposition	:	No data available
Viscosity		
Viscosity, kinematic	:	No data available
Surface tension	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed. Vapours may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Bases Strong oxidizing agents
Hazardous decomposition products	:	No data available

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Inhalation
Eyes
Skin Absorption
Skin contact

Acute toxicity

Product:

Acute oral toxicity : Remarks: No data available

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:

Acute oral toxicity : LD50 (Rat): 5,200 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 50 mg/l

Acute dermal toxicity : LD50 (Rabbit): 9,500 mg/kg

Skin corrosion/irritation

Product:

Remarks: No data available

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:

Species: Rabbit
Result: slight irritation

Serious eye damage/eye irritation

Product:

Remarks: No data available

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:

Species: Rabbit
Result: Mild eye irritation

Respiratory or skin sensitisation

Product:

Remarks: No data available

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:

Result: Does not cause skin sensitisation.

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Product:

Remarks: No data available

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure

Product:

Remarks: No data available

STOT - repeated exposure

Product:

Remarks: No data available

Repeated dose toxicity

Product:

Remarks: No known chronic health effects.

Aspiration toxicity

Product:

No data available

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:
The substance or mixture is known to cause human aspiration toxicity hazards or has to be

regarded as if it causes a human aspiration toxicity hazard.

Experience with human exposure

Product:

Inhalation:

Symptoms: High concentrations are irritating to the respiratory tract. Has caused headaches, dizziness, nausea, vomiting and CNS depression (drowsiness, loss of coordination and fatigue).

Skin contact:

Symptoms: Contact may cause irritation. Absorption has caused same symptoms as inhalation.

Eye contact:

Symptoms: Contact may cause irritation.

Ingestion:

Symptoms: Ingestion will probably irritate the digestive tract; high dosages may cause CNS depression.

Further information

Product:

Remarks: Skin absorption of 10-20 ml/kg of DPM has caused CNS depression (in rabbits).
ACGIH-TLV-TWA for DPM = 100 ppm (skin)

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation	40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR
Not regulated as a dangerous good
Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

US. EPA CERCLA Hazardous Substances (40 CFR 302)

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 41.2 %
Method: 52 (20min/150°C + 1g Ethanol)
DIN EN ISO 3251

Non-volatile information is not a specification.

Massachusetts Right To Know

2-Methoxymethylethoxypropanol [DPM]	34590-94-8

Pennsylvania Right To Know

2-Methoxymethylethoxypropanol [DPM]	34590-94-8
Copolymer	Not Assigned

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5513

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA	:	All substances listed as active on the TSCA inventory
Section 5a	:	No substances are subject to a Significant New Use Rule.
Section 4 / 12(b)	:	No substances are subject to TSCA 12(b) export notification requirements.
DSL	:	The following component(s) is/are not listed on the DSL:
CEPA Category	:	Polymer
Weight percent	:	40 %
NSN Filed	:	None
Max. NSN Required	:	Schedule 10

SECTION 16. OTHER INFORMATION

Revision Date : 05/17/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.