

BYK-MAX NU 4230 PP

Granulated nucleation agent based on PP to increase the crystallization speed and amount of spherulites in the polymer.

Product Data

Composition

Additive concentrate

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Bulk density:	460-530 kg/m ³
MFR (230 °C, 2.16 kg):	12 g/10 min
Active substance:	2 %
Supplied as:	White to off-white granulate

Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

Storage and Transportation

Store in sealed containers in a cool, dry, and well-ventilated location.

Applications

Thermoplastics

Special Features and Benefits

BYK-MAX NU 4230 PP contains a powerful nucleation agent with a very high level of dispersion, offering the optimum balance between increased production speed and improved physical properties. The nucleation agent increases crystallization during cooling, thereby accelerating cooling and at the same time encouraging a consistently crystalline structure. BYK-MAX NU 4230 PP facilitates high throughput by improving isotropy, which enables the production cycles in processing plants to be reduced. The more homogeneous crystallization prevents defects during molding and increases the dimensional stability, rigidity, and thermal stability, especially when compared with pigmented or other nucleated systems. BYK-MAX NU 4230 PP improves the production performance in injection molding processes by up to 20 %, increases size accuracy, adherence to specifications, and prevents sink marks, cavities, warping, and deformation in injection molding. Using BYK-MAX NU 4230 PP, there is no need to make any color-specific machine adjustments.

Recommended Use

Automotive parts	■
Bumpers	■
Interior vehicle trims	■
Boxes	■
Housing	■
Packaging	■
Containers	■
Household appliances	■
Caps and closures	■

■ especially recommended □ recommended

Recommended Levels

1-3 % additive (as supplied) based upon the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

Incorporation and Processing Instructions

The additive can be processed in injection molding, thermoforming, and extrusion blow molding processes.

Special Note

Compared with non-nucleated PE types, the extrusion temperature can be reduced by 20-30 °C and the cooling time by up to 20 %. The ideal process parameters should be determined through testing.



Additive Guide



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