

**HORDAMER PE 03**

Version 5

Revision Date 05/17/2026

Print Date 06/25/2026

**SECTION 1. IDENTIFICATION**

Product name : HORDAMER PE 03

**Manufacturer or supplier's details**Company : BYK USA LLC  
524 South Cherry Street  
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : [www.byk.com](http://www.byk.com)

E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone number : 203-265-2086; CHEMTREC 1-800-424-9300 / +1  
703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Wax Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Eye irritation : Category 2A

**GHS label elements**

Hazard pictograms :



Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**

P264 Wash skin thoroughly after handling.

P280 Wear eye protection/ face protection.

**Response:**

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

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Substance / Mixture : Mixture  
 Chemical nature : Non-ionic / anionic primary polyethylene dispersion

### Hazardous components

Component	CAS-No.	Concentration (%)
Sulfonic acids, C14-17-sec-alkane, sodium salts	97489-15-1	>= 1 - < 3

### SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.  
 Show this safety data sheet to the doctor in attendance.  
 Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.  
 If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.  
 If on skin, rinse well with water.  
 If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.  
 Remove contact lenses.  
 Protect unharmed eye.  
 Keep eye wide open while rinsing.  
 If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.  
 Induce vomiting immediately and call a physician.  
 Keep respiratory tract clear.  
 Do not give milk or alcoholic beverages.  
 Never give anything by mouth to an unconscious person.  
 If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

### SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Foam  
 Carbon dioxide (CO<sub>2</sub>)  
 Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Will not explode on mechanical impact.  
 Water solution - will not support combustion.

Hazardous combustion products : Carbon oxides  
 Sulphur oxides  
 Nitrogen oxides (NO<sub>x</sub>)

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- Further information : Standard procedure for chemical fires.  
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Do not breathe vapours/dust.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Keep away from oxidizing agents.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Contains no substances with occupational exposure limit values.  
Hazardous components without workplace control parameters

**Engineering measures** : Use with local exhaust ventilation.

#### Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection  
Material : Neoprene gloves

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Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	: Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	: liquid
Colour	: white
Odour	: aromatic
Odour Threshold	: No data available
pH	: 9, Concentration: 100 % (68 °F (20 °C))
Melting point/freezing point	: 32 °F (0 °C)
Initial boiling point and boiling range	: 212 °F (100 °C) (1,013 hPa)
Vapour pressure	: 23.3314144 hPa (77 °F (25 °C)) Method: calculated
Flash point	: Not applicable
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Evaporation rate	: No data available
Relative vapour density	: No data available
Relative Density/Specific Gravity	: 1.0
Density	: 0.98 g/cm <sup>3</sup> (68 °F (20 °C))
Solubility(ies)	
Water solubility	: completely miscible
Solubility in other solvents	: No data available

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Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	No data available
Auto-ignition temperature	:	not auto-flammable
Thermal decomposition	:	No data available
Viscosity	:	
Viscosity, dynamic	:	< 250 mPa.s (68 °F (20 °C))
Surface tension	:	43.7 mN/m, 68 °F (20 °C), ring dynamometer
Molecular weight	:	26,800 g/mol

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	No data available
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	No data available

**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

Inhalation  
Ingestion  
Eyes  
Skin contact

**Acute toxicity****Product:**

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg  
Method: OECD Test Guideline 401  
GLP: yes

**Skin corrosion/irritation****Product:**

Remarks: May cause skin irritation and/or dermatitis.

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**Serious eye damage/eye irritation****Product:**

Remarks: Causes serious eye irritation.

**Respiratory or skin sensitisation****Product:**

Remarks: No data available

**Germ cell mutagenicity****Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

**Carcinogenicity****Product:**

Remarks: No data available

**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Product:**

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

**STOT - single exposure****Product:**

Remarks: No data available

**STOT - repeated exposure****Product:**

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Remarks: No data available

**Repeated dose toxicity****Product:**

Remarks: No known chronic health effects.

**Aspiration toxicity****Product:**

No data available

**Experience with human exposure****Product:**

Inhalation:

Symptoms: None expected.

Skin contact:

Symptoms: Contact will probably cause irritation.

Eye contact:

Symptoms: Contact will probably cause severe irritation and corrosion.

Ingestion:

Symptoms: Ingestion will probably cause irritation of the digestive tract.

**Further information****Product:**

Remarks: No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Product:**

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

**Persistence and degradability****Product:**

Biodegradability : Remarks: No data available

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### Bioaccumulative potential

#### Product:

Bioaccumulation : Remarks: No data available

### Mobility in soil

No data available

### Other adverse effects

No data available

#### Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Dispose of in accordance with applicable local/municipal, state/provincial and federal regulations.  
Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

## SECTION 14. TRANSPORT INFORMATION

### International Regulations

#### **IATA-DGR**

Not regulated as a dangerous good

#### **IMDG-Code**

Not regulated as a dangerous good

#### **Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

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**National Regulations****49 CFR**

Not regulated as a dangerous good

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

Calculated RQ exceeds reasonably attainable upper limit.

**SARA 304 - Emergency Release Notification**

This material does not contain any components with a section 304 EHS RQ.

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)**

This material does not contain any components with a SARA 302 RQ.

**SARA 311/312 Hazards** : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 40 %  
Method: 60min/125°C  
DIN EN ISO 3251  
Non-volatile information is not a specification.

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### Massachusetts Right To Know

Acetaldehyde	75-07-0
1,4-Dioxane	123-91-1
Ethylene oxide	75-21-8

### Pennsylvania Right To Know

Water	7732-18-5
Wax	9002-88-4
Coconut oil alcohol, ethoxylated	61791-13-7
Potassium hydroxide	1310-58-3

### New Jersey Right To Know

**New Jersey Trade Secret Registry Number for the product (NJ TSRN)** : Not applicable

### California Prop. 65

**⚠ WARNING:** This product can expose you to chemicals including Acetaldehyde, 1,4-Dioxane, Ethylene oxide, which is/are known to the State of California to cause cancer, and Ethylene oxide, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### The components of this product are reported in the following inventories:

TSCA	: All substances listed as active on the TSCA inventory
Section 5a	: No substances are subject to a Significant New Use Rule.
Section 4 / 12(b)	: No substances are subject to TSCA 12(b) export notification requirements.
DSL	: We certify that all of the components of this product are listed on the DSL.

## SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.