

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878



## RECYCLOBYK 4376

Version: 6.0  
SDB\_MT

Revision Date: 01.10.2025

Date of last issue: 05.04.2023  
Print Date: 07.10.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : RECYCLOBYK 4376  
UFI : 3K64-50H9-Q00K-61MS  
Product code : 000000000000133046

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Additive for plastics

#### 1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH  
Abelstrasse 45  
46483 Wesel  
Telephone : +49 281 670-0  
Telefax : +49 281 65735  
  
Information : Regulatory Affairs  
Telephone : +49 281 670-23532  
Telefax : +49 281 670-23533  
E-mail address : GHS.BYK@altana.com

#### 1.4 Emergency telephone

+44 1235 239670

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal Word : Warning

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Hazard Statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H412 Harmful to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**  
P261 Avoid breathing dust.  
P264 Wash skin thoroughly after handling.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ eye protection/ face protection.  
**Response:**  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.

### Hazardous ingredients which must be listed on the label:

- 37382-79-9 Formaldehyde, polymer with 2-(chloromethyl)oxirane and methylphenol

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

Chemical nature : Additive concentrate

#### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Formaldehyde, polymer with 2-(chloromethyl)oxirane and methylphenol	37382-79-9	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 50 - <= 100

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For explanation of abbreviations see section 16.

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### SECTION 4: First aid measures

#### 4.1 Description of first-aid measures

- |                         |   |   |
|-------------------------|---|---|
| General advice          | : | Move out of dangerous area.<br>Show this material safety data sheet to the doctor in attendance.<br>Do not leave the victim unattended.   |
| If inhaled              | : | If unconscious, place in recovery position and seek medical advice.<br>If symptoms persist, call a physician.   |
| In case of skin contact | : | If skin irritation persists, call a physician.<br>If on skin, rinse well with water.<br>If on clothes, remove clothes.  |
| In case of eye contact  | : | Immediately flush eye(s) with plenty of water.<br>Remove contact lenses.<br>Protect unharmed eye.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist. |
| If swallowed            | : | Keep respiratory tract clear.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.               |

#### 4.2 Most important symptoms and effects, both acute and delayed

- |          |   |   |
|----------|---|---|
| Symptoms | : | No information available.   |
| Risks    | : | Causes skin irritation.<br>May cause an allergic skin reaction.<br>Causes serious eye irritation. |

#### 4.3 Indication of any immediate medical attention and special treatment needed

- |           |   |                           |
|-----------|---|---------------------------|
| Treatment | : | No information available. |
|-----------|---|---------------------------|

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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- |                                |   |   |
|--------------------------------|---|---|
| Suitable extinguishing media   | : | Foam<br>Carbon dioxide (CO <sub>2</sub> )<br>Dry chemical |
| Unsuitable extinguishing media | : | High volume water jet                                     |

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### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

### 5.3 Advice for firefighters

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Avoid dust formation.  
Avoid breathing dust.

### 6.2 Environmental precautions

Environmental precautions : No further information is available.  
  
Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of respirable particles.  
Do not breathe vapors/dust.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.  
Persons susceptible to skin sensitization problems or asthma,

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- allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Advice on protection against fire and explosion : Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

- Specific use(s) : No data available

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

- Eye/face protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.
- Hand protection
- Material : Nitrile rubber  
Break through time : > 480 min
- Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Skin and body protection : Dust impervious protective suit  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

#### Environmental exposure controls

- General advice : No further information is available.  
Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Physical state	:	pellets
Color	:	white - off-white
Odor	:	No data available
Melting point/ range	:	No data available
Initial boiling point	:	No data available
Flammability	:	Combustible Solids
Upper explosion limit / Upper flammability limit	:	Upper explosion limit No data available
Lower explosion limit / Lower flammability limit	:	Lower explosion limit No data available
Flash point	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	insoluble
Viscosity		
Viscosity, dynamic	:	Not applicable
Viscosity, kinematic	:	Not applicable
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapor pressure	:	No data available
Density	:	0,8 g/cm <sup>3</sup> (20 °C)
Relative vapor density	:	Not applicable

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### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No decomposition if stored and applied as directed.

### 10.2 Chemical stability

No decomposition if stored and applied as directed.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Dust may form explosive mixture in air.

No decomposition if stored and applied as directed.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified due to lack of data.

#### Product:

Acute oral toxicity : Remarks: No data available

#### Skin corrosion/irritation

Causes skin irritation.

#### Product:

Remarks : May irritate skin.  
May cause skin irritation and/or dermatitis.

#### Serious eye damage/eye irritation

Causes serious eye irritation.

#### Product:

Remarks : Causes serious eye irritation.

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### Respiratory or skin sensitization

#### Skin sensitization

May cause an allergic skin reaction.

#### Respiratory sensitization

Not classified due to lack of data.

#### Product:

Remarks : Causes sensitization.

### Germ cell mutagenicity

Not classified due to lack of data.

#### Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

### Carcinogenicity

Not classified due to lack of data.

#### Product:

Remarks : No data available

### Reproductive toxicity

Not classified due to lack of data.

#### Product:

Effects on fertility : Remarks: No data available

Effects on fetal development : Remarks: No data available

### STOT-single exposure

Not classified due to lack of data.

#### Product:

Remarks : No data available

### STOT-repeated exposure

Not classified due to lack of data.

#### Product:

Remarks : No data available

### Repeated dose toxicity

#### Product:

Remarks : No data available

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### Aspiration toxicity

Not classified due to lack of data.

#### Product:

No data available

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### Further information

#### Product:

Remarks : No data available

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## SECTION 12: Ecological information

### 12.1 Toxicity

#### Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

### 12.2 Persistence and degradability

#### Product:

Biodegradability : Remarks: No data available

### 12.3 Bioaccumulative potential

#### Product:

Bioaccumulation : Remarks: No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered

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to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

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## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

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### 14.3 Transport hazard class(es)

**ADR** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good  
**IATA** : Not regulated as a dangerous good

### 14.4 Packing group

**ADR** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good  
**IATA (Cargo)** : Not regulated as a dangerous good  
**IATA (Passenger)** : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

Number on list 78:

Polymers of vinyl acetate or of other vinyl esters, in primary forms; other vinyl polymers in primary forms  
**synthetic polymer microparticles (SPM) content: 5 - 15 %**  
The synthetic polymer microparticles supplied is subject to conditions laid down by entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council

REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No.

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REACH - List of substances subject to authorisation (Annex XIV)	1907/2006 (REACH), Article 57). : Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	Not applicable

### 15.2 Chemical Safety Assessment

Not applicable

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## SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

### Full text of H-Statements

H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H319	: Causes serious eye irritation.
H412	: Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitization

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50

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- Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

#### Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 3	H412

#### Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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