

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

SECTION 1. IDENTIFICATION

Product name : RHEOBYK-7410 ET

Manufacturer or supplier's detailsCompany : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.comE-mail address : BRIEF.BYK.NAFTA@altana.comEmergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
number 703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Rheology Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.**Other hazards**

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
 Chemical nature : Solution of a modified urea

Hazardous components

Component	CAS-No.	Concentration (%)
4-Morpholinecarboxaldehyde	4394-85-8	>= 30 - < 60
Lithium chloride [LiCl]	7447-41-8	>= 1 - < 5

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
 Show this safety data sheet to the doctor in attendance.
 Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
 If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.
 If on skin, rinse well with water.
 If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution.
 Remove contact lenses.
 Protect unharmed eye.
 Keep eye wide open while rinsing.
 If eye irritation persists, consult a specialist.

If swallowed : Induce vomiting immediately and call a physician.
 Keep respiratory tract clear.
 Do not give milk or alcoholic beverages.
 Never give anything by mouth to an unconscious person.
 If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Foam
 Carbon dioxide (CO₂)
 Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during : Will not explode on mechanical impact.

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

firefighting	Cool closed containers exposed to fire with water spray.
Hazardous combustion products	: Carbon oxides Nitrogen oxides (NO _x) chlorinated compounds
Further information	: Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment.
Environmental precautions	: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	: Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	: Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
Materials to avoid	: Keep away from oxidizing agents.

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Hazardous components without workplace control parameters

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : If handling heated or misted product in a poorly ventilated area, wear a properly fitted respirator (NIOSH) during exposure.

Hand protection

Material : Nitrile rubber

Remarks

: The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Safety glasses with side-shields

Eye wash bottle with pure water

Tightly fitting safety goggles

Skin and body protection

: Impervious clothing

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

: When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : yellow - brown

Odour : characteristic

Odour Threshold : No data available

pH : 5, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator

Melting point/range : ca. < 32 °F (< 0 °C)

Method: derived

Boiling point/boiling range : ca. 471 °F (244 °C)

Method: derived

Vapour pressure : ca. 1 hPa (68 °F (20 °C))

Method: derived

Flash point : 255 °F (124 °C)

Method: 49 (Pensky-Martens)

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Evaporation rate	:	No data available
Relative vapour density	:	No data available
Relative Density/Specific Gravity	:	No data available
Density	:	ca. 1.18 g/cm ³ (68 °F (20 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Solubility(ies)	:	
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	> 392 °F (> 200 °C) Method: M0062 (Analytics Wesel)
Thermal decomposition	:	No data available
Viscosity	:	
Viscosity, dynamic	:	ca. 3,800 mPa.s (68 °F (20 °C)) Method: P/K 20°C

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	No data available
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	No data available

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

Inhalation
Ingestion
Eyes
Skin Absorption
Skin contact

Acute toxicity**Product:**

Acute oral toxicity : Acute toxicity estimate : 4,909 mg/kg
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Components:**4394-85-8 4-Morpholinecarboxaldehyde:**

Acute oral toxicity : LD50 (Rat): > 7,360 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 18,400 mg/kg
Method: OECD Test Guideline 402

7447-41-8 Lithium chloride [LiCl]:

Acute oral toxicity : LD50 (Rat): 526 mg/kg
GLP: No information available.

Acute inhalation toxicity : LC50 (Rat): > 5.57 mg/l
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

Skin corrosion/irritation**Product:**

Remarks: May cause skin irritation and/or dermatitis.

Components:**7447-41-8 Lithium chloride [LiCl]:**

Species: Rabbit
Result: Moderate skin irritation

Serious eye damage/eye irritation**Product:**

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin.

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

Components:**7447-41-8 Lithium chloride [LiCl]:**

Species: Rabbit

Result: Severe eye irritation

Method: OECD Test Guideline 405

GLP: yes

Respiratory or skin sensitisation**Product:**

Remarks: Causes sensitisation.

Components:**7447-41-8 Lithium chloride [LiCl]:**

Test Type: Buehler Test

Exposure routes: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Did not cause sensitisation on laboratory animals.

GLP: yes

Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity**Product:**

Remarks: No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Product:**

Effects on fertility : Remarks: No data available

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

Effects on foetal development : Remarks: No data available

STOT - single exposure**Product:**

Remarks: No data available

STOT - repeated exposure**Product:**

Remarks: No data available

Repeated dose toxicity**Product:**

Remarks: No known chronic health effects.

Aspiration toxicity**Product:**

No data available

Experience with human exposure**Product:**

Inhalation:

Symptoms:

High concentrations of heated vapors may irritate the respiratory tract and mucous membranes.

Skin contact:

Symptoms:

Contact may cause irritation and sensitization.

Eye contact:

Symptoms:

Contact may cause irritation.

Ingestion:

Symptoms:

Ingestion will probably cause irritation of the digestive tract.

Further information**Product:**

Remarks: No data available

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish :
Remarks: No data available

Toxicity to daphnia and other :
aquatic invertebrates : Remarks: No data available

Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological : No data available
information

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste : Not applicable.
Code(s)

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with
chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know

4-Morpholinecarboxaldehyde	4394-85-8
Modified urea	-

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5517

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA	: All substances listed as active on the TSCA inventory
TSCA Inventory Active List	: All components of this product are listed active and/or are exempt
Section 5a	: No substances are subject to a Significant New Use Rule.
Section 4 / 12(b)	: No substances are subject to TSCA 12(b) export notification requirements.
DSL	: We certify that all of the components of this product are listed on the DSL.

SECTION 16. OTHER INFORMATION

Revision Date : 07/25/2023

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

RHEOBYK-7410 ET

Version 5

Revision Date 07/25/2023

Print Date 01/06/2026

specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.