

RHEOBYK-7411 ES

Version 8

Revision Date 05/12/2022

Print Date 01/06/2026

SECTION 1. IDENTIFICATION

Product name : RHEOBYK-7411 ES

Manufacturer or supplier's detailsCompany : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.com

E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
number 703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Rheology Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**

P264 Wash skin thoroughly after handling.

P280 Wear eye protection/ face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

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Substance / Mixture : Mixture
 Chemical nature : Solution of a modified urea

Hazardous components

| Component | CAS-No. | Concentration (%) |
|---|--------------|-------------------|
| Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester | 1174627-68-9 | >= 74 - < 75 |
| Lithium chloride [LiCl] | 7447-41-8 | >= 1 - < 2 |

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
 Show this safety data sheet to the doctor in attendance.
 Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
 If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.
 If on skin, rinse well with water.
 If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.
 Remove contact lenses.
 Protect unharmed eye.
 Keep eye wide open while rinsing.
 If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
 Do not give milk or alcoholic beverages.
 Never give anything by mouth to an unconscious person.
 If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Foam
 Alcohol-resistant foam
 Dry chemical
 Foam
 Carbon dioxide (CO₂)
 Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Handle as an industrial chemical.
 Will not explode on mechanical impact.

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| | | |
|---|---|---|
| | | Cool closed containers exposed to fire with water spray. |
| Hazardous combustion products | : | Carbon oxides Nitrogen oxides (NO _x) chlorinated compounds |
| Further information | : | Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Special protective equipment for firefighters | : | Wear self-contained breathing apparatus for firefighting if necessary. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

| | | |
|---|---|---|
| Personal precautions, protective equipment and emergency procedures | : | Use personal protective equipment. |
| Environmental precautions | : | Prevent further leakage or spillage if safe to do so. |
| Methods and materials for containment and cleaning up | : | Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. |

SECTION 7. HANDLING AND STORAGE

| | | |
|-----------------------------|---|--|
| Advice on safe handling | : | Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. |
| Conditions for safe storage | : | Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards. |
| Materials to avoid | : | Keep away from oxidizing agents. |

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.
Hazardous components without workplace control parameters

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : If handling heated or misted product in a poorly ventilated

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|--------------------------|---|
| Hand protection | area, wear a properly fitted respirator (NIOSH) during exposure. |
| Material | : Neoprene |
| Remarks | : The suitability for a specific workplace should be discussed with the producers of the protective gloves. |
| Eye protection | : Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems. |
| Skin and body protection | : Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place. |
| Hygiene measures | : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday. |

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|-----------------|---------------------|
| Appearance | : liquid |
| Colour | : yellow |
| Odour | : characteristic |
| Odour Threshold | : No data available |

| | |
|----|--|
| pH | : 5, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator |
|----|--|

| | |
|-----------------------------------|---|
| Melting point/range | : < 32 °F (< 0 °C) Method: derived |
| Boiling point/boiling range | : > 392 °F (> 200 °C) Method: derived |
| Vapour pressure | : ca. 0.0001 hPa (68 °F (20 °C)) Method: derived |
| Flash point | : 295 °F (146 °C) |
| Upper explosion limit | : No data available |
| Lower explosion limit | : No data available |
| Evaporation rate | : No data available |
| Relative vapour density | : No data available |
| Relative Density/Specific Gravity | : No data available |

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| | | |
|--|---|--|
| Density | : | 1.066 g/cm ³ (68 °F (20 °C)) Method: 4 (20°C oscillating U-tube) |
| Solubility(ies) | : | |
| Water solubility | : | immiscible |
| Solubility in other solvents | : | No data available |
| Partition coefficient: n-octanol/water | : | No data available |
| Ignition temperature | : | > 392 °F (> 200 °C) |
| Thermal decomposition | : | No data available |
| Viscosity | : | |
| Viscosity, dynamic | : | 248 mPa.s (68 °F (20 °C)) Method: P/K 20°C |

SECTION 10. STABILITY AND REACTIVITY

| | | |
|------------------------------------|---|---|
| Reactivity | : | No decomposition if stored and applied as directed. |
| Chemical stability | : | No decomposition if stored and applied as directed. |
| Possibility of hazardous reactions | : | No decomposition if stored and applied as directed. |
| Conditions to avoid | : | No data available |
| Incompatible materials | : | Strong oxidizing agents |
| Hazardous decomposition products | : | No data available |

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Ingestion
Eyes
Skin contact

Acute toxicity**Product:**

| | | |
|-----------------------|---|---|
| Acute oral toxicity | : | Acute toxicity estimate : 3,018 mg/kg Method: Calculation method |
| Acute dermal toxicity | : | Acute toxicity estimate : 2,500 mg/kg Method: Calculation method |

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Components:**1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 423
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

7447-41-8 Lithium chloride [LiCl]:

Acute oral toxicity : LD50 (Rat): 526 mg/kg
GLP: No information available.

Acute inhalation toxicity : LC50 (Rat): > 5.57 mg/l
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

Skin corrosion/irritation**Product:**

Remarks: May cause skin irritation and/or dermatitis.

Components:**1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation
GLP: yes

7447-41-8 Lithium chloride [LiCl]:

Species: Rabbit
Result: Moderate skin irritation

Serious eye damage/eye irritation**Product:**

Remarks: Causes serious eye irritation.

Components:**1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Species: Rabbit

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Result: Eye irritation
Method: OECD Test Guideline 405
GLP: yes

7447-41-8 Lithium chloride [LiCl]:

Species: Rabbit
Result: Severe eye irritation
Method: OECD Test Guideline 405
GLP: yes

Respiratory or skin sensitisation**Product:**

Remarks: No data available

Components:**1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Test Type: Mouse Local Lymph Node assay (LLNA)
Exposure routes: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: Not a skin sensitizer.
GLP: yes

7447-41-8 Lithium chloride [LiCl]:

Test Type: Buehler Test
Exposure routes: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Did not cause sensitisation on laboratory animals.
GLP: yes

Carcinogenicity**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Repeated dose toxicity**Product:**

Remarks: No known chronic health effects.

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Experience with human exposure**Product:**

Inhalation:

Symptoms:

High concentrations of heated vapors may irritate the respiratory tract and mucous membranes.

Skin contact:

Symptoms:

Contact may cause irritation.

Eye contact:

Symptoms:

Contact will probably cause irritation.

Ingestion:

Symptoms:

Ingestion will probably cause irritation of the digestive tract.

Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Toxicity to fish

:

Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates

:

Remarks: No data available

Persistence and degradability**Product:**

Biodegradability

:

Remarks: No data available

Bioaccumulative potential**Product:**

Bioaccumulation

:

Remarks: No data available

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Mobility in soil

No data available

Other adverse effects

Product:

Results of PBT and vPvB assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : There is no data available for this product.
No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

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49 CFR

Not regulated as a dangerous good

Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : Method: Not applicable.

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Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know

| | |
|---|--------------|
| Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester | 1174627-68-9 |
| Modified urea | - |

New Jersey Right To Know

| | |
|---|--------------|
| Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester | 1174627-68-9 |
| Modified urea | - |
| Lithium chloride [LiCl] | 7447-41-8 |

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5457

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA : We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h).

Section 4 / 12(b) : Not applicable

TSCA Inventory Active List All components of this product are listed active and/or are exempt

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

DSL : The following component(s) is/are not listed on the DSL:

| | |
|-------------------|--------------|
| CEPA Category | : Chemical |
| Weight percent | : 23 % |
| NSN Filed | : Schedule 4 |
| Max. NSN Required | : Schedule 5 |

SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is

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not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.