

## RHEOBYK-7411 ES

Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
Print Date 22.04.2026**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : RHEOBYK-7411 ES  
Product code : 000000000000130207

**Manufacturer or supplier's details**

Company : BYK-Chemie GmbH  
Address : Abelstrasse 45  
46483 Wesel  
Telephone : +49 281 670-23532  
Telefax : +49 281 670-23533  
E-mail address : GHS.BYK@altana.com  
Emergency telephone number : 18000 74234 (toll –free number, access from Australia only)  
+61 2 8014 4558

**Importer**

Company : Alchemy Agencies Pty Ltd  
Level 15, 28 Freshwater Place  
Southbank, Victoria, Australia 3006  
Tel: +61 3 9116 6359

Use of the Sub-  
stance/Mixture : Rheology Additive

**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Serious eye damage/eye irritation : Category 2A

**GHS label elements**

Hazard pictograms :



Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**  
P264 Wash skin thoroughly after handling.  
P280 Wear eye protection/ face protection.

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P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

**Other hazards which do not result in classification**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture  
Chemical nature : Solution of a modified urea

**Components**

Chemical name	CAS-No.	Concentration (% w/w)
Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester	1174627-68-9	$\geq 50$ - $\leq 100$
lithium chloride	7447-41-8	$\geq 1$ - $< 3$

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.  
Causes serious eye irritation.

Notes to physician : No information available.

**SECTION 5. FIREFIGHTING MEASURES**

Suitable extinguishing media : Foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical

Unsuitable extinguishing media : High volume water jet

Hazardous combustion products : Nitrogen oxides (NO<sub>x</sub>)

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ucts	Carbon oxides Halogenated compounds Metal oxides Hydrogen chloride
Specific extinguishing methods	: Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment.
Environmental precautions	: Prevent further leakage or spillage if safe to do so.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

### SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Normal measures for preventive fire protection.
Advice on safe handling	: Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
Conditions for safe storage	: Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
Further information on storage stability	: No decomposition if stored and applied as directed.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Contains no substances with occupational exposure limit values.

#### Personal protective equipment

Hand protection

Material : Protective gloves complying with EN 374.

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Remarks	:	Wear suitable gloves.
Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	:	liquid
Colour	:	yellow
Odour	:	characteristic
Odour Threshold	:	No data available
pH	:	5 (20 °C) Concentration: 1 % Method: Universal pH-value indicator
Melting point/ range	:	< 0 °C Method: derived
Boiling point/boiling range	:	> 200 °C Method: derived
Flash point	:	146 °C
Evaporation rate	:	No data available
Flammability (liquids)	:	Sustains combustion
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	ca. 0.0001 hPa (20 °C) Method: derived
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	1.066 g/cm <sup>3</sup> (20 °C, 1,013 hPa) Method: 4 (20°C oscillating U-tube)
Solubility(ies) Water solubility	:	immiscible

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Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	> 200 °C
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	248 mPa.s ( 20 °C) Method: P/K 20°C

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	No data available
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Not classified due to lack of data.

**Product:**Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg  
Method: Calculation method**Components:****Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg  
Method: OECD Test Guideline 423  
GLP: yesAcute dermal toxicity : LD50 (Rat): > 2,000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes**lithium chloride:**Acute oral toxicity : LD50 (Rat): 526 mg/kg  
GLP: No information available.Acute inhalation toxicity : LC50 (Rat): > 5.57 mg/l  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 403  
GLP: yes

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Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes

**Skin corrosion/irritation**

Not classified due to lack of data.

**Product:**

Remarks : No data available

**Components:****Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Species : Rabbit  
Method : OECD Test Guideline 404  
Result : No skin irritation  
GLP : yes

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Product:**

Remarks : Causes serious eye irritation.

**Components:****Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Species : Rabbit  
Result : Eye irritation  
Method : OECD Test Guideline 405  
GLP : yes

**lithium chloride:**

Species : Rabbit  
Result : Severe eye irritation  
Method : OECD Test Guideline 405  
GLP : yes

**Respiratory or skin sensitisation****Skin sensitisation**

Not classified due to lack of data.

**Respiratory sensitisation**

Not classified due to lack of data.

**Product:**

Remarks : No data available

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Test Type : Mouse Local Lymph Node assay (LLNA)  
Exposure routes : Skin contact  
Species : Mouse  
Method : OECD Test Guideline 429  
Result : Not a skin sensitizer.  
GLP : yes

**lithium chloride:**

Test Type : Buehler Test  
Exposure routes : Skin contact  
Species : Guinea pig  
Method : OECD Test Guideline 406  
Result : Did not cause sensitisation on laboratory animals.  
GLP : yes

**Chronic toxicity****Germ cell mutagenicity**

Not classified due to lack of data.

**Product:**

Genotoxicity in vitro : Remarks: No data available  
Genotoxicity in vivo : Result: No data available

**Carcinogenicity**

Not classified due to lack of data.

**Product:**

Remarks : No data available

**Reproductive toxicity**

Not classified due to lack of data.

**Product:**

Effects on fertility : Remarks: No data available  
Effects on foetal development : Remarks: No data available

**STOT - single exposure**

Not classified due to lack of data.

**Product:**

Remarks : No data available

**STOT - repeated exposure**

Not classified due to lack of data.

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Remarks : No data available

**Repeated dose toxicity****Product:**

Remarks : No data available

**Aspiration toxicity**

Not classified due to lack of data.

**Product:**

No data available

**Further information****Product:**

Remarks : No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Product:**Toxicity to fish :  
Remarks: No data availableToxicity to daphnia and other :  
aquatic invertebrates Remarks: No data available**Components:****Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 203  
GLP: yesToxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h  
Method: OECD Test Guideline 202  
GLP: yesToxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): > 100  
plants mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201  
GLP: yes**lithium chloride:**

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- Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 158 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 203  
GLP: yes
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 249 mg/l  
Exposure time: 48 h  
Method: OECD Test Guideline 202  
GLP: yes
- NOEC (Daphnia magna (Water flea)): 63.4 mg/l  
Exposure time: 48 h  
Method: OECD Test Guideline 202  
GLP: yes
- Toxicity to algae/aquatic plants : (Desmodesmus subspicatus (green algae)): > 400 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201  
GLP: yes

**Persistence and degradability****Product:**

Biodegradability : Remarks: No data available

**Components:****Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**Biodegradability : Result: Inherently biodegradable.  
Method: OECD Test Guideline 302B  
GLP: yes**Bioaccumulative potential****Product:**

Bioaccumulation : Remarks: No data available

**Components:****Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**Partition coefficient: n-octanol/water : log Pow: 0.39  
Method: OECD Test Guideline 117  
GLP: yes**Mobility in soil**

No data available

**Other adverse effects****Product:**

Additional ecological information : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

- Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.
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**SECTION 14. TRANSPORT INFORMATION****International Regulations****UNRTDG**

- UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable

**IATA-DGR**

- UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo aircraft) : Not applicable  
Packing instruction (passenger aircraft) : Not applicable

**IMDG-Code**

- UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : Not applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****ADG**

- UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable

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Hazchem Code : Not applicable**Special precautions for user**

Not applicable

**SECTION 15. REGULATORY INFORMATION****Safety, health and environmental regulations/legislation specific for the substance or mixture****SECTION 16. OTHER INFORMATION**Revision Date : 15.04.2026  
Date format : dd.mm.yyyy**Full text of other abbreviations**

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MERCOSUR - The Agreement for the Facilitation of the Transport of Dangerous Goods; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

# SAFETY DATA SHEET



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