SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

RHEOBYK-7420 ET

Version:	Revision Date:	Date of last issue: 07.09.2023
5.0	15.01.2025	Print Date: 21.01.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name	:	RHEOBYK-7420 ET
UFI	:	6YY4-W0J1-Q004-1043
Product code	:	000000000000134707

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture	:	Rheology Additive

1.3 Details of the supplier of the safety data sheet

Company	:	BYK-Chemie GmbH Abelstrasse 45 46483 Wesel
Telephone	:	+49 281 670-0
Telefax	:	+49 281 65735
Information	:	Regulatory Affairs
Telephone	:	+49 281 670-23532
Telefax	:	+49 281 670-23533
E-mail address	:	GHS.BYK@altana.com

1.4 Emergency telephone number

Europe	+44 1235 239670
Middle East/Africa	+44 1235 239671
Americas	+1 215 207 0061
East/South East Asia	+65 3158 1074
(Local India: 000 800 100 7479)	

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Precautionary statements :

Prevention:

P261 Avoid breathing mist or vapours.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label:

- 4394-85-8 4-morpholinecarbaldehyde

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Solution of a modified urea

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)

4-morpholinecarbaldehyde	4394-85-8 224-518-3 01-2119987993-12	Skin Sens. 1B; H317	>= 50 - <= 100
lithium chloride	7447-41-8 231-212-3 01-2119560574-35	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319 --- Acute toxicity estimate Acute oral toxicity: 526 mg/kg	>= 1 - < 3

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water.

In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No information available.

Risks : May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products	:	Carbon oxides Nitrogen oxides (NOx) Halogenated compounds Metal oxides Hydrogen chloride Hydrogen cyanide (hydrocyanic acid)

5.3 Advice for firefighters

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Further information	:	Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
Further information on storage stability	:	No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s)	:	No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
4-morpholinecarbaldehyde	Workers	Skin contact	Long-term local effects	0,293 mg/cm2
	Workers	Inhalation	Long-term systemic effects	98 mg/m3
	Consumers	Skin contact	Long-term systemic effects	8 mg/kg
	Consumers	Inhalation	Long-term systemic effects	29 mg/m3
	Consumers	Ingestion	Long-term systemic effects	8 mg/kg
lithium chloride	Workers	Skin contact	Acute systemic effects	100 mg/kg
	Workers	Inhalation	Acute systemic effects	30 mg/m3

	Workers	Skin contact	Long-term systemic effects	73,2 mg/kg
	Workers	Inhalation	Long-term systemic effects	10 mg/m3
	Consumers	Inhalation	Long-term systemic effects	10 mg/m3
	Consumers	Skin contact	Long-term systemic effects	73,2 mg/kg
	Consumers	Ingestion	Long-term systemic effects	7,32 mg/kg
	Consumers	Inhalation	Acute systemic effects	30 mg/m3
	Consumers	Skin contact	Acute systemic effects	50 mg/kg
	Consumers	Ingestion	Acute systemic effects	21,96 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
4-morpholinecarbaldehyde	Fresh water	0,5 mg/l
	Marine water	0,05 mg/l
	Intermittent releases	5 mg/l
	Sewage treatment plant	2000 mg/l
	Fresh water sediment	1,85 mg/kg
	Marine sediment	0,0764 mg/kg
lithium chloride	Fresh water	10,4 mg/l
	Fresh water sediment	270 mg/kg
	Marine water	1,04 mg/l
	Marine sediment	27 mg/kg
	Soil	49,95 mg/kg
	Sewage treatment plant	140,2 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles

Hand protection

Material : Nitrile rubber
Break through time : > 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Environmental exposure controls

General advice : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	yellow - brown
Odour	:	characteristic
Odour Threshold	:	No data available
Melting point/ range	:	ca. < 0 °C Method: derived
Boiling point/boiling range	:	ca. 244 °C Method: derived
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	126 °C Method: 49 (Pensky-Martens)
Auto-ignition temperature	:	> 200 °C Method: M0062 (Analytics Wesel)
Decomposition temperature	:	No data available
pH	:	6 (20 °C) Concentration: 10 % Method: Universal pH-value indicator
Viscosity		
Viscosity, dynamic	:	ca. 1.024 mPa.s (20 °C) Method: P/K 20°C
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	partly miscible
Solubility in other solvents	:	No data available
Vapour pressure	:	ca. 1 hPa (20 °C) Method: derived

Relative density	:	No data available
Density	:	ca. 1,18 g/cm3 (20 °C, 1.013 hPa) Method: 4 (20°C oscillating U-tube)
Relative vapour density	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid	:	Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid	:	Strong oxidizing agents Acids Bases

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity	:	Acute toxicity estimate: > 2.000 mg/kg Method: Calculation method

Components:

4-morpholinecarbaldehyde:

Acute oral toxicity	:	LD50 (Rat): > 7.360 mg/kg
Acute dermal toxicity	:	LD50 (Rabbit): > 18.400 mg/kg

Method: OECD Test Guideline 402

lithium chloride:

Acute oral toxicity : LD50 (Rat): 526 mg/kg
GLP: No information available.

Acute toxicity estimate: 526 mg/kg
Method: Calculation method

Acute inhalation toxicity : LC50 (Rat): > 5,57 mg/l
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

Skin corrosion/irritation

Not classified due to lack of data.

Product:

Remarks : May cause skin irritation and/or dermatitis.

Serious eye damage/eye irritation

Not classified due to lack of data.

Product:

Remarks : Vapours may cause irritation to the eyes, respiratory system and the skin.

Components:

lithium chloride:

Species : Rabbit
Method : OECD Test Guideline 405
Result : Severe eye irritation
GLP : yes

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Remarks : Causes sensitisation.

Components:

lithium chloride:

Test Type	:	Buehler Test
Exposure routes	:	Skin contact
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Did not cause sensitisation on laboratory animals.
GLP	:	yes

Germ cell mutagenicity

Not classified due to lack of data.

Product:

Genotoxicity in vitro	:	Remarks: No data available
Genotoxicity in vivo	:	Remarks: No data available

Carcinogenicity

Not classified due to lack of data.

Product:

Remarks	:	No data available

Reproductive toxicity

Not classified due to lack of data.

Product:

Effects on fertility	:	Remarks: No data available
Effects on foetal development	:	Remarks: No data available

STOT - single exposure

Not classified due to lack of data.

Product:

Remarks	:	No data available

STOT - repeated exposure

Not classified due to lack of data.

Product:

Remarks	:	No data available

Repeated dose toxicity

Product:

Remarks	:	No data available

Aspiration toxicity

Not classified due to lack of data.

Product:

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Components:

4-morpholinecarbaldehyde:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 500 mg/l
Exposure time: 96 h
Method: DIN 38412

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 500 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Scenedesmus subspicatus): 23.880 mg/l
Exposure time: 72 h

EC10 (Scenedesmus subspicatus): 17.040 mg/l
Exposure time: 72 h

lithium chloride:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 158 mg/l Exposure time: 96 h Test Type: static test Method: OECD Test Guideline 203 GLP: yes
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 249 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 GLP: yes NOEC (Daphnia magna (Water flea)): 63,4 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae/aquatic plants	:	(Desmodesmus subspicatus (green algae)): > 400 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 GLP: yes

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Components:

4-morpholinecarbaldehyde:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301A
GLP: yes

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Components:

4-morpholinecarbaldehyde:

Bioaccumulation : Species: Cyprinus carpio (Carp)
Exposure time: 56 d
Bioconcentration factor (BCF): < 1,9
Method: OECD Test Guideline 305C

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

RID : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

RID : Not regulated as a dangerous good

IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.4 Packing group

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 3
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.		Not applicable

15.2 Chemical safety assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H302	:	Harmful if swallowed.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H319	:	Causes serious eye irritation.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Eye Irrit.	:	Eye irritation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Skin Sens. 1	H317	Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

REG_EU / EN

Annex: Exposure Scenarios

Table of Contents

Number	Title