

**RHEOBYK-7420 ET**

Product code: 000000000000134707

Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

Print Date 22.01.2025

**SECTION 1: Identification of the hazardous chemical and of the supplier****Product identifier**

Product name : RHEOBYK-7420 ET

Recommended use : Rheology Additive

**Manufacturer or supplier's details**

Company : BYK-Chemie GmbH

Address : Abelstrasse 45  
46483 Wesel

Telephone : +49 281 670-23532

Telefax : +49 281 670-23533

E-mail address : GHS.BYK@altana.com

Emergency telephone number : +60 3 6207 4347 (Malay and English)  
+65 3158 1074 (All languages)**SECTION 2: Hazards identification****Classification of the hazardous chemical**

Skin sensitisation : Category 1

**Label elements**

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Precautionary statements :

**Prevention:**

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves.

**Response:**

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**RHEOBYK-7420 ET**

Product code: 000000000000134707

Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

Print Date 22.01.2025

**Other hazards which do not result in classification**

None known.

**SECTION 3: Composition and information of the ingredients of the hazardous chemical**

Substance / Mixture : Mixture  
Chemical nature : Solution of a modified urea

**Components**

| Chemical name            | CAS-No.   | Concentration (% w/w)  |
|--------------------------|-----------|------------------------|
| 4-morpholinecarbaldehyde | 4394-85-8 | $\geq 50$ - $\leq 100$ |
| lithium chloride         | 7447-41-8 | $\geq 1$ - $< 3$       |

**SECTION 4: First aid measures**

General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water.

In case of eye contact : Flush eyes with water as a precaution.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

Notes to physician : No information available.

**SECTION 5: Firefighting measures****Extinguishing media**

Suitable extinguishing media : Foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical

Unsuitable extinguishing media : High volume water jet

**Physicochemical hazards arising from the chemical**

Hazardous combustion products : Carbon oxides  
Nitrogen oxides (NO<sub>x</sub>)  
Halogenated compounds  
Metal oxides  
Hydrogen chloride  
Hydrogen cyanide (hydrocyanic acid)

**RHEOBYK-7420 ET**

Product code: 000000000000134707

Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

Print Date 22.01.2025

**Special protective equipment and precautions for fire-fighters**

- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Specific extinguishing methods : Standard procedure for chemical fires.  
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**SECTION 6: Accidental release measures**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

**SECTION 7: Handling and storage****Handling****Precautions for safe handling**

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours/dust.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.  
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

**Storage****Conditions for safe storage, including any incompatibilities**

- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage stability : No decomposition if stored and applied as directed.

**RHEOBYK-7420 ET**

Product code: 000000000000134707

Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

Print Date 22.01.2025

**SECTION 8: Exposure controls and personal protection****Control parameters**

Contains no substances with occupational exposure limit values.

**Individual protection measures, such as personal protective equipment (PPE)**

|                     |   |                                                                                                                                       |
|---------------------|---|---------------------------------------------------------------------------------------------------------------------------------------|
| Eye/face protection | : | Eye wash bottle with pure water<br>Tightly fitting safety goggles                                                                     |
| Skin protection     | : | Impervious clothing<br>Choose body protection according to the amount and concentration of the dangerous substance at the work place. |
| Hand protection     | : |                                                                                                                                       |
| Material            | : | Nitrile rubber                                                                                                                        |
| Break through time  | : | > 480 min                                                                                                                             |
| Remarks             | : | Wear suitable gloves.                                                                                                                 |
| Hygiene measures    | : | Wash hands before breaks and at the end of workday.                                                                                   |

**SECTION 9: Physical and chemical properties**

|                                                  |   |                                                                          |
|--------------------------------------------------|---|--------------------------------------------------------------------------|
| Appearance                                       | : | liquid                                                                   |
| Colour                                           | : | yellow - brown                                                           |
| Odour                                            | : | characteristic                                                           |
| Odour Threshold                                  | : | No data available                                                        |
| pH                                               | : | 6 (20 °C)<br>Concentration: 10 %<br>Method: Universal pH-value indicator |
| Melting point/ range                             | : | ca. < 0 °C<br>Method: derived                                            |
| Boiling point/boiling range                      | : | ca. 244 °C<br>Method: derived                                            |
| Flash point                                      | : | 126 °C<br><br>Method: 49 (Pensky-Martens)                                |
| Evaporation rate                                 | : | No data available                                                        |
| Upper explosion limit / Upper flammability limit | : | No data available                                                        |
| Lower explosion limit / Lower flammability limit | : | No data available                                                        |
| Vapour pressure                                  | : | ca. 1 hPa (20 °C)<br>Method: derived                                     |
| Relative vapour density                          | : | No data available                                                        |

**RHEOBYK-7420 ET**

Product code: 000000000000134707

Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

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|                              |   |                                                                                      |
|------------------------------|---|--------------------------------------------------------------------------------------|
| Relative density             | : | No data available                                                                    |
| Density                      | : | ca. 1.18 g/cm <sup>3</sup> (20 °C, 1,013 hPa)<br>Method: 4 (20°C oscillating U-tube) |
| Solubility(ies)              |   |                                                                                      |
| Water solubility             | : | partly miscible                                                                      |
| Solubility in other solvents | : | No data available                                                                    |
| Auto-ignition temperature    | : | > 200 °C<br>Method: M0062 (Analytics Wesel)                                          |
| Decomposition temperature    | : | No data available                                                                    |
| Viscosity                    |   |                                                                                      |
| Viscosity, dynamic           | : | ca. 1,024 mPa.s ( 20 °C)<br>Method: P/K 20°C                                         |
| Viscosity, kinematic         | : | No data available                                                                    |

**SECTION 10: Stability and reactivity**

|                                    |   |                                                     |
|------------------------------------|---|-----------------------------------------------------|
| Reactivity                         | : | No decomposition if stored and applied as directed. |
| Chemical stability                 | : | No decomposition if stored and applied as directed. |
| Possibility of hazardous reactions | : | No decomposition if stored and applied as directed. |
| Conditions to avoid                | : | Heat, flames and sparks.                            |
| Incompatible materials             | : | Strong oxidizing agents<br>Acids<br>Bases           |
| Hazardous decomposition products   | : | No decomposition if stored and applied as directed. |

**SECTION 11: Toxicological information**

Information on likely routes of exposure : None known.

**Acute toxicity****Product:**

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg  
Method: Calculation method

**Components:****4-morpholinecarbaldehyde:**

Acute oral toxicity : LD50 (Rat): > 7,360 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 18,400 mg/kg  
Method: OECD Test Guideline 402

**RHEOBYK-7420 ET**

Product code: 000000000000134707

Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

Print Date 22.01.2025

**lithium chloride:**

- Acute oral toxicity : LD50 (Rat): 526 mg/kg  
GLP: No information available.
- Acute inhalation toxicity : LC50 (Rat): > 5.57 mg/l  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 403  
GLP: yes
- Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes

**Skin corrosion/irritation****Product:**

- Remarks : May cause skin irritation and/or dermatitis.

**Serious eye damage/eye irritation****Product:**

- Remarks : Vapours may cause irritation to the eyes, respiratory system and the skin.

**Components:****lithium chloride:**

- Species : Rabbit  
Result : Severe eye irritation  
Method : OECD Test Guideline 405  
GLP : yes

**Respiratory or skin sensitisation****Product:**

- Remarks : Causes sensitisation.

**Components:****lithium chloride:**

- Test Type : Buehler Test  
Exposure routes : Skin contact  
Species : Guinea pig  
Method : OECD Test Guideline 406  
Result : Did not cause sensitisation on laboratory animals.  
GLP : yes

**Germ cell mutagenicity****Product:**

- Genotoxicity in vitro : Remarks: No data available

**RHEOBYK-7420 ET**

Product code: 000000000000134707

Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

Print Date 22.01.2025

Genotoxicity in vivo : Remarks: No data available

**Carcinogenicity****Product:**

Remarks : No data available

**Reproductive toxicity****Product:**

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

**STOT - single exposure****Product:**

Remarks : No data available

**STOT - repeated exposure****Product:**

Remarks : No data available

**Repeated dose toxicity****Product:**

Remarks : No data available

**Aspiration toxicity****Product:**

No data available

**Further information****Product:**

Remarks : No data available

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**SECTION 12: Ecological information****Ecotoxicity****Product:**Toxicity to fish :  
Remarks: No data availableToxicity to daphnia and other aquatic invertebrates :  
Remarks: No data available

**RHEOBYK-7420 ET**

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Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

Print Date 22.01.2025

**Components:****4-morpholinecarbaldehyde:**

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 500 mg/l  
Exposure time: 96 h  
Method: DIN 38412

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 500 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Scenedesmus subspicatus): 23,880 mg/l  
plants Exposure time: 72 h

EC10 (Scenedesmus subspicatus): 17,040 mg/l  
Exposure time: 72 h

**lithium chloride:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 158 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 203  
GLP: yes

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 249 mg/l  
aquatic invertebrates Exposure time: 48 h  
Method: OECD Test Guideline 202  
GLP: yes

NOEC (Daphnia magna (Water flea)): 63.4 mg/l  
Exposure time: 48 h  
Method: OECD Test Guideline 202  
GLP: yes

Toxicity to algae/aquatic : (Desmodesmus subspicatus (green algae)): > 400 mg/l  
plants Exposure time: 72 h  
Method: OECD Test Guideline 201  
GLP: yes

**Persistence and degradability****Product:**

Biodegradability : Remarks: No data available

**Components:****4-morpholinecarbaldehyde:**

Biodegradability : Result: Readily biodegradable.  
Method: OECD Test Guideline 301A  
GLP: yes



**RHEOBYK-7420 ET**

Product code: 000000000000134707

Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

Print Date 22.01.2025

**Bioaccumulative potential****Product:**

Bioaccumulation : Remarks: No data available

**Components:****4-morpholinecarbaldehyde:**

Bioaccumulation : Species: Cyprinus carpio (Carp)  
Bioconcentration factor (BCF): < 1.9  
Exposure time: 56 d  
Method: OECD Test Guideline 305C

**Mobility in soil**

No data available

**Other adverse effects****Product:**Additional ecological : No data available  
information**SECTION 13: Disposal information****Disposal methods**

Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with  
chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14: Transport information****International Regulations****UNRTDG**

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable

**IATA-DGR**

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo  
aircraft) : Not applicable

**RHEOBYK-7420 ET**

Product code: 000000000000134707

Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

Print Date 22.01.2025

Packing instruction : Not applicable  
(passenger aircraft)

**IMDG-Code**

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : Not applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Special precautions for user**

Not applicable

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**SECTION 15: Regulatory information****Safety, health, and environmental regulations specific for the hazardous chemical**

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013.

Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.

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**SECTION 16: Other information**

Date format : dd.mm.yyyy

**Full text of other abbreviations**

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National

**RHEOBYK-7420 ET**

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Version 3.0 SDS\_APJ\_MY

Revision Date 15.01.2025

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Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECL - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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