

RHEOBYK-H 6500 VF

Version 3

Revision Date 05/17/2026

Print Date 06/25/2026

SECTION 1. IDENTIFICATION

Product name : RHEOBYK-H 6500 VF

Manufacturer or supplier's detailsCompany : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.comE-mail address : BRIEF.BYK.NAFTA@altana.comEmergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
number 703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Rheology Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Solution of a polyurethane

Hazardous components

Component	CAS-No.	Concentration (%)
Polyether	-	>= 10 - < 30

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.

If symptoms persist, call a physician.

RHEOBYK-H 6500 VF

Version 3

Revision Date 05/17/2026

Print Date 06/25/2026

In case of skin contact	: If on skin, rinse well with water. If on clothes, remove clothes. Wash contaminated clothing before reuse.
In case of eye contact	: Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Induce vomiting immediately and call a physician. Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	: No information available.
Notes to physician	: Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: High volume water jet
Specific hazards during firefighting	: Handle as an industrial chemical. Will not explode on mechanical impact. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: Carbon oxides Nitrogen oxides (NO _x) Sulphur oxides
Further information	: Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment.
Environmental precautions	: Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

RHEOBYK-H 6500 VF

Version 3

Revision Date 05/17/2026

Print Date 06/25/2026

Methods and materials for containment and cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : Keep away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

Hazardous components without workplace control parameters

Engineering measures : Use with local exhaust ventilation.**Personal protective equipment**

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection

Material : Impervious gloves

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety gogglesSkin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Physical state : Aqueous solution
Colour : colourless, transparent
Odour : odourless
Odour Threshold : Not applicable

RHEOBYK-H 6500 VF

Version 3

Revision Date 05/17/2026

Print Date 06/25/2026

pH	:	6.5 - 9.5, Concentration: 100 % (68 °F (20 °C)) Method: Universal pH-value indicator
Melting point/ range	:	ca. 32 °F (0 °C) Method: derived
Boiling point/boiling range	:	212 °F (100 °C) Method: derived
Vapour pressure	:	ca. 23 hPa Method: derived
Flash point	:	Not applicable
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Evaporation rate	:	No data available
Relative vapour density	:	No data available
Relative Density/Specific Gravity	:	No data available
Density	:	1.06 g/cm ³ (68 °F (20 °C)) Method: 4 (20°C oscillating U-tube)
Solubility(ies)	:	
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	> 392 °F (> 200 °C) Method: M0062 (Analytics Wesel)
Thermal decomposition	:	No data available
Viscosity	:	
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available

SECTION 10. STABILITY AND REACTIVITY

RHEOBYK-H 6500 VF

Version 3

Revision Date 05/17/2026

Print Date 06/25/2026

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: None known.

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Ingestion
Eye contact
Skin contact

Acute toxicity**Product:**

Acute oral toxicity : Acute toxicity estimate : 2,222 mg/kg
Method: Calculation method

Skin corrosion/irritation**Product:**

Remarks: No data available

Serious eye damage/eye irritation**Product:**

Remarks: No data available

Respiratory or skin sensitisation**Product:**

Remarks: No data available

Carcinogenicity**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen

RHEOBYK-H 6500 VF

Version 3

Revision Date 05/17/2026

Print Date 06/25/2026

by NTP.

Repeated dose toxicity**Product:**

Remarks: No known chronic health effects.

Experience with human exposure**Product:**

Inhalation:

Symptoms: None expected.

Skin contact:

Symptoms: Contact may cause irritation.

Eye contact:

Symptoms: Contact may cause irritation.

Ingestion:

Symptoms: Ingestion will probably cause irritation of the digestive tract.

Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Persistence and degradability**Product:**

Biodegradability : Remarks: No data available

RHEOBYK-H 6500 VF

Version 3

Revision Date 05/17/2026

Print Date 06/25/2026

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

RHEOBYK-H 6500 VF

Version 3

Revision Date 05/17/2026

Print Date 06/25/2026

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION
EPCRA - Emergency Planning and Community Right-to-Know Act
US. EPA CERCLA Hazardous Substances (40 CFR 302)

Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : No data available

Massachusetts Right To Know

Acetaldehyde	75-07-0
Formaldehyde	50-00-0
1,4-Dioxane	123-91-1

RHEOBYK-H 6500 VF

Version 3

Revision Date 05/17/2026

Print Date 06/25/2026

Ethylene oxide 75-21-8

Pennsylvania Right To Know

Water	7732-18-5
Polyether	-
Polyurethane	Not Assigned
Potassium hydroxide	1310-58-3

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-1167

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including Acetaldehyde, Formaldehyde, 1,4-Dioxane, Ethylene oxide, which is/are known to the State of California to cause cancer, and Ethylene oxide, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

TSCA	: All substances listed as active on the TSCA inventory
Section 5a	: No substances are subject to a Significant New Use Rule.
Section 4 / 12(b)	: No substances are subject to TSCA 12(b) export notification requirements.
DSL	: We certify that all of the components of this product are listed on the DSL.

SECTION 16. OTHER INFORMATION

Revision Date : 05/17/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.