

PRODUCT GUIDE
**ADDITIVES FOR ADHESIVES
AND SEALANTS**

○ DEFOAMERS

○ RHEOLOGY
ADDITIVES



SURFACE
ADDITIVES

○ WETTING AND DISPERSING ADDITIVES

○ SPECIALTIES



Adhesives and sealants – Defoamers (1/3)

| Product | Aqueous systems | | 100%/solvent systems | | | | Hotmelt systems | Defoamer properties | | | | Non-volatile matter/ active substance (%) | Solvent | Description | Focus product for food contact applications* |
|----------|-----------------|-----|----------------------|--------------|-------|----------|-----------------|----------------------------|----------|---------------|-------------|--|--|---|--|
| | Acrylate | VAE | Polyurethane | Polyurethane | Epoxy | Acrylate | | Silane terminated polymers | Silicone | Silicone-free | Mineral oil | | | | |
| BYK-012 | ● | | | | | | | ● | | | ● | 99.9 | | Compound of polyether with hydrophobic particles | ● |
| BYK-014 | ● | ● | ● | | | | | | ● | | ● | 100 | | Compound of polyether with hydrophobic particles | ● |
| BYK-016 | ● | | | | | | | | ● | | ● | > 98.5 | | Compound of foam-destroying polymers and hydrophobic solids | ● |
| BYK-017 | ● | | | | | | | ● | | | | > 98 | | Compound of foam destroying polysiloxanes and hydrophobic solids | ● |
| BYK-022 | ● | ● | ● | | | | | ● | | | ● | ≥ 97 | Polyglycol | Mixture of foam-destroying polysiloxanes and hydrophobic solids in polyglycol | ● |
| BYK-037 | ● | | | | | | | ● | | ● | ● | > 50 | Water | Emulsion of paraffin based mineral oils and hydrophobic components, containing silicone | ● |
| BYK-039 | ● | | | | | | | | | ● | ● | | | Mixture of paraffin based mineral oils and hydrophobic components | |
| BYK-044 | ● | | | | | | | ● | | | ● | > 50 | Water | Emulsion of hydrophobic particles and polysiloxanes | ● |
| BYK-070 | | | | | | | ● | ● | | | | 9 | Xylene/ methoxypropyl acetate/ butylacetate 10/2/1 | Solution of foam destroying polymers and polysiloxanes | |
| BYK-088 | | | | ● | | | | ● | | | | 3.3 | Hydrocarbon mixture (paraffins, naphthenes) | Solution of foam destroying polymers and polysiloxanes | ● |
| BYK-093 | ● | ● | ● | | | | | ● | | | ● | > 98 | Polyglycol | Mixture of foam destroying polysiloxanes and hydrophobic solids in polyglycol | ● |
| BYK-094 | ● | | ● | | | | | ● | | | ● | > 96 | | Compound of foam destroying polysiloxanes and hydrophobic solids | ● |
| BYK-1611 | ● | | | | | | | ● | | | ● | < 50 | Water | Emulsion of foam destroying polysiloxanes, hydrophobic solids and emulsifiers | |

* For detailed information please check <https://www.byk.com/en/service/regulatory-affairs/food-contact> or contact our BRIEF team.



Adhesives and sealants – Defoamers (2/3)

| Product | Aqueous systems | | 100 %/solvent systems | | | | Hotmelt systems | Defoamer properties | | | | Non-volatile matter/ active substance (%) | Solvent | Description | Focus product for food contact applications* |
|-------------|-----------------|-----|-----------------------|--------------|-------|----------|-----------------|----------------------------|----------|---------------|-------------|---|---------|---|--|
| | Acrylate | VAE | Polyurethane | Polyurethane | Epoxy | Acrylate | | Silane terminated polymers | Silicone | Silicone-free | Mineral oil | | | | |
| BYK-1630 | ● | | | | | | | ● | | ● | ● | ≥ 97 | | Mixture of paraffin based mineral oils and hydrophobic components, containing silicone | |
| BYK-1640 | ● | ● | ● | | | | | | ● | | ● | 62 | Water | Defoamer compound based on polyamide particles and hyperbranched polymers | |
| BYK-1641 | ● | ● | ● | | | | | ● | | | ● | 30.0 | Water | Emulsion of foam destroying polymers and hydrophobic particles; polymer defoamer, containing silicone | |
| BYK-1650 | ● | ● | | | | | | ● | | | ● | 27.5 | Water | Emulsion of foam destroying polysiloxanes and hydrophobic particles | ● |
| BYK-1691 SD | | | | | | | ● | | ● | | ● | | | Defoamer compound, adsorbed on silicone dioxide | ● |
| BYK-1719 | ● | | | | | | | ● | | | ● | 100 | | Compound of foam destroying polysiloxanes and hydrophobic solids | ● |
| BYK-1724 | | ● | | | | | | ● | | | ● | 27 | Water | Emulsion of foam destroying polysiloxanes and hydrophobic particles | ● |
| BYK-1740 | ● | | | | | | | | ● | | ● | 100 | | Compound of hydrophobic particles and foam-destroying fat derivatives | ● |
| BYK-1745 | ● | ● | | | | | | | ● | | ● | 99.7 | | Blend of hydrophobic solids and foam-destroying polymers | ● |
| BYK-1765 | | | | | ● | | | | ● | | | 100 | | Polyacrylate | |
| BYK-1786 | | ● | ● | | | | | ● | | | ● | 25 | Water | Emulsion of foam destroying polysiloxanes and hydrophobic particles | ● |
| BYK-1790 | | | | | ● | | | | ● | | | 100 | | Polyolefin | ● |
| BYK-1794 | | | | ● | | | ● | | ● | | | 100 | | Solution of polyolefin | ● |
| BYK-1795 | | | | ● | | | | | ● | | | > 99 | | Solution of polyolefin | ● |
| BYK-1796 | | | | ● | ● | ● | | ● | | | | 100 | | Compound of foam destroying polysiloxanes and hydrophobic solids | |

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Adhesives and sealants – Defoamers (3/3)

| Product | Aqueous systems | | 100 %/solvent systems | | | | Hotmelt systems | Defoamer properties | | | | Non-volatile matter/ active substance (%) | Solvent | Description | Focus product for food contact applications* |
|-----------|-----------------|-----|-----------------------|--------------|-------|----------|-----------------|----------------------------|----------|---------------|-------------|--|--|---|--|
| | Acrylate | VAE | Polyurethane | Polyurethane | Epoxy | Acrylate | | Silane terminated polymers | Silicone | Silicone-free | Mineral oil | | | | |
| BYK-1799 | | | | | | | ● | ● | | | ● | > 98 | | Mixture of hydrophobic solids and foam destroying polysiloxanes | |
| BYK-A 501 | | | | | ● | | | | ● | | | | | Solution of polyolefin | ● |
| BYK-A 505 | | | | | | | ● | | ● | | ● | | | Mixture of foam destroying polymers, silicone free | ● |
| BYK-A 525 | | | | | ● | | | ● | | | | | White spirit/ methoxypropyl acetate 9/1 | Solution of a polyether modified methylalkyl polysiloxane copolymer | |
| BYK-A 530 | | | | | ● | | | ● | | | | 5 | Hydrocarbon mixture | Solution of foam destroying polymers and polysiloxanes | ● |
| BYK-A 535 | | | | ● | ● | | | | ● | | | > 99 | | Solution of foam destroying polymers, silicone free | ● |
| BYK-A 550 | | | | | ● | | | | ● | | | | | Solution of foam destroying polymers, silicone free | |

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Adhesives and sealants – Rheology additives (1/2)

| Product | Aqueous systems | | 100%/solvent systems | | Rheology additive properties | | | | | | | | | | | Non-volatile matter/ active substance (%) | Solvent | Description | Focus product for food contact applications* | | |
|-------------------|-----------------|-----|----------------------|--------------|------------------------------|----------|----------------------------|---------------|-------------|-----------------|------------------|--------------------|------------|-------------------|----------------|---|---------|-------------|--|--|-----------|
| | Acrylate | VAE | Polyurethane | Polyurethane | Epoxy | Acrylate | Silane terminated polymers | Acrylate base | Amide waxes | Castor oil base | Hydrophilic clay | Mixed mineral clay | Organoclay | Polyurethane base | Synthetic clay | | | | | Synergist | Urea base |
| BYK-AQUAGEL 7100 | ● | ● | ● | | | | | | | ● | | | | | | | | 100 | | Highly purified, natural phyllosilicate | |
| BYK-P 2710 | | | | | ● | | | | | | | | | | | ● | | 100 | | High molecular polyester | |
| BYK-P 2720 | | | | | ● | | | | | | | | | | | ● | | 100 | | Modified polyethylenimine | |
| CLAYTONE-40 | | | | ● | ● | ● | | | | | | | ● | | | | | 100 | | Organophilic phyllosilicate | ● |
| GARAMITE-1958 | ● | | | ● | ● | ● | | | | | | ● | | | | | | 100 | | Organophilic phyllosilicate | |
| GARAMITE-7303 | | | | ● | | ● | | | | | | ● | | | | | | 100 | | Organophilic phyllosilicate | |
| GARAMITE-7305 | | | | | ● | ● | | | | | | ● | | | | | | 100 | | Organophilic phyllosilicate | |
| LAPONITE-SL 25 | ● | | | | | | | | | | | | | ● | | | | 25 | Water | Synthetic (modified) phyllosilicate | |
| OPTIGEL-WA | | ● | ● | | | | | | | | ● | | | | | | | 100 | | Phyllosilicate | |
| OPTIGEL-WX | ● | ● | ● | | | | | | | | ● | | | | | | | 100 | | Modified/activated phyllosilicate | |
| RHEOBYK-HV 80 | ● | ● | ● | | | | | ● | | | | | | | | | | 30 | Water | Solution of a polyacrylate | |
| RHEOBYK-H 3300 VF | ● | ● | ● | | | | | | | | | | | ● | | | | 17.5 | Water | Solution of a polyurethane | ● |
| RHEOBYK-H 7500 VF | ● | ● | ● | | | | | | | | | | | ● | | | | 17.5 | Water | Solution of a polyurethane | |
| RHEOBYK-L 1400 VF | ● | ● | ● | | | | | | | | | | | ● | | | | 20 | Water | Solution of a polyurethane | |
| RHEOBYK-R 605 | | | | | | ● | | | | | | | | | | ● | | 52 | | Solution of polyhydroxycarboxylic acid amides | |
| RHEOBYK-R 606 | | | | ● | ● | ● | ● | | | | | | | | | ● | | 100 | | Polyhydroxycarboxylic acid esters | |
| RHEOBYK-R 607 | | | | | ● | | ● | | | | | | | | | ● | | 100 | | Solution of polyamine amides of unsaturated polycarboxylic acids | |
| RHEOBYK-T 1000 VF | ● | ● | ● | | | | | | | | | | | ● | | | | 22.5 | Water | Solution of a polyurethane | |

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Adhesives and sealants – Rheology additives (2/2)

| Product | Aqueous systems | | 100%/solvent systems | | Rheology additive properties | | | | | | | | | | | Non-volatile matter/ active substance (%) | Solvent | Description | Focus product for food contact applications* | | |
|-------------------|-----------------|-----|----------------------|--------------|------------------------------|----------|----------------------------|---------------|-------------|-----------------|------------------|--------------------|------------|-------------------|----------------|---|---------|-------------|--|---|-----------|
| | Acrylate | VAE | Polyurethane | Polyurethane | Epoxy | Acrylate | Silane terminated polymers | Acrylate base | Amide waxes | Castor oil base | Hydrophilic clay | Mixed mineral clay | Organoclay | Polyurethane base | Synthetic clay | | | | | Synergist | Urea base |
| RHEOBYK-T 1010 VF | ● | ● | ● | | | | | | | | | | | ● | | | | 22.5 | Water | Solution of a polyurethane | |
| RHEOBYK-100 | | | | ● | ● | | ● | | | ● | | | | | | | | 100 | | Mixture of castor oil derivative and amide wax | ● |
| RHEOBYK-410 | | | | | ● | | | | | | | | | | | | | 52 | N-Methylpyrrolidone | Solution of a modified urea | |
| RHEOBYK-425 | ● | | | | | | | | | | | | | | | | | 50 | Polypropylene glycol | Solution of an urea modified polyurethane | ● |
| RHEOBYK-430 | | | | ● | ● | ● | | | | | | | | | | | | 30 | Isobutanol/ solvent naphtha 90/10 | Solution of a high molecular urea modified medium polar polyamide | ● |
| RHEOBYK-431 | | | | | | ● | | | | | | | | | | | | 25 | Isobutanol/ monophenyl glycol 80/20 | Solution of a high molecular urea modified non polar polyamide | |
| RHEOBYK-7405 | | | | | | ● | | | | | | | | | ● | | | 52 | Polypropylene glycol 600 | Solution of polyhydroxycarboxylic acid amides | |
| RHEOBYK-7410 ET | | | | ● | ● | ● | | | | | | | | | | | | 40 | Amide ether | Solution of a modified urea | ● |
| RHEOBYK-7420 ES | ● | | ● | | | | | | | | | | | | | | | 40 | Amide ester | Solution of a modified urea | |
| RHEOBYK-7502 | | | | | | | ● | | ● | | | | | | | | | 100 | | Micronized, modified rheologically active amide | |
| RHEOBYK-7503 | | | | | | | ● | | ● | | | | | | | | | 100 | | Micronized, rheologically active amide | |
| RHEOBYK-7590 | | | | ● | ● | | ● | | | ● | | | | | | | | 100 | | Castor oil derivative | ● |
| RHEOBYK-7600 | ● | ● | ● | | | | | | | | | | | ● | | | | 15 | Water | Solution of a polyurethane | |
| RHEOBYK-7650 | ● | ● | ● | | | | | | | | | | | ● | | | | 100 | | Polyurethane | |
| RHEOBYK-7670 | ● | ● | ● | | | | | | | | | | | ● | | | | 100 | | Polyurethane | |
| RHEOBYK-7690 | ● | ● | ● | | | | | | | | | | | ● | | | | 100 | | Polyurethane | |

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Adhesives and sealants – Surface additives

| Product | Aqueous systems | | | 100%/solvent systems | | | | Surface additive properties | | Solvent | Description | Focus product for food contact applications* |
|----------------|-----------------|-----|--------------|----------------------|-------|----------|----------------------------|-----------------------------|---------------|---------|---|--|
| | Acrylate | VAE | Polyurethane | Polyurethane | Epoxy | Acrylate | Silane terminated polymers | Silicone | Silicone-free | | | |
| BYK-307 | | | | ● | ● | ● | ● | ● | | | Polyether modified polydimethylsiloxane | ● |
| BYK-310 | | | | | ● | | | ● | | Xylene | Solution of a polyester modified polydimethylsiloxane | ● |
| BYK-333 | | | | ● | ● | ● | ● | ● | | | Polyether modified polydimethylsiloxane | ● |
| BYK-348 | ● | ● | ● | | | | | ● | | | Polyether modified siloxane | ● |
| BYK-349 | ● | ● | ● | | | | | ● | | | Polyether modified siloxane | ● |
| BYK-378 | | | | ● | ● | ● | ● | ● | | | Polyether modified dimethylpolysiloxane | ● |
| BYK-3400 | ● | ● | ● | | | | | ● | | | Combination of surface active substances | ● |
| BYK-3410 | ● | ● | ● | | | | | | ● | | Solution of sulfosuccinate | ● |
| BYK-3450 | ● | ● | | | | | | ● | | | Polyether modified siloxane | ● |
| BYK-3451 | ● | ● | | | | | | ● | | | Polyether modified siloxane | ● |
| BYK-3455 | ● | ● | | | | | | ● | | | Polyether modified siloxane | ● |
| BYK-DYNWET 800 | ● | ● | | | | | | | ● | | Alcohol alkoxyates | ● |
| BYK-DYNWET 810 | ● | ● | | | | | | | ● | | Alcohol alkoxyates | |

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Adhesives and sealants – Specialties

| Product | Aqueous systems | | 100%/solvent systems | | | | Hotmelt systems | Specialties properties | | | | | Non-volatile matter/ active substance (%) | Solvent | Description | Focus product for food contact applications* | |
|----------------|-----------------|-----|----------------------|--------------|-------|----------|-----------------|----------------------------|-------------------|---------------|----------------|--------------------|---|---------|-----------------------|--|-----------------|
| | Acrylate | VAE | Polyurethane | Polyurethane | Epoxy | Acrylate | | Silane terminated polymers | Adhesion promoter | Anti-blocking | Compatibilizer | Extending opentime | | | | | Water scavenger |
| AQUACER 527 | ● | ● | | | | | | | ● | | | | ● | 35 | Water | Non-ionic aqueous emulsion based on a modified ethylenevinyl-acetate (EVA) copolymer wax | |
| AQUACER 531 | | | | | | | ● | | ● | | | | | 45 | Water | Non-ionic emulsion based on a modified polyethylene wax | |
| AQUACER 1031 | ● | ● | | | | | | | ● | | | | ● | 40 | Water | Non-ionic emulsion based on an oxidized LD polyethylene wax | ● |
| AQUACER 1040 | ● | ● | | | | | | | ● | | | | ● | 38 | Water | Non-ionic/anionic primary polyethylene dispersion | |
| AQUACER 1063 | ● | ● | | | | | | | ● | | | | ● | 40 | Water | Non-ionic/anionic primary polyethylene dispersion | ● |
| BYK-2616 | | | | ● | | ● | ● | | | | | ● | | > 98 | | Combination of a specially prepared finely dispersed calcium oxide and a stabilizing wetting agent | ● |
| BYK-4509 | | | | ● | | | | | ● | | | | | 80 | Methoxypropanol | Solution of polyester alkyl ammonium salt | ● |
| BYK-4510 | | | | ● | ● | | | | ● | | | | | 80 | Methoxypropanol | Solution of a hydroxy functional copolymer with acidic groups | ● |
| BYK-4511 | | | | | ● | | | | ● | | | | | 40 | Methoxypropyl acetate | Solution of a copolymer with functional groups | |
| BYK-4512 | | | | | ● | | | | ● | | | | | 60 | Methoxypropyl acetate | Solution of aminofunctional polyether | |
| BYK-C 8000 | | | | | | ● | | | ● | | | | | | | Solution of modified polyether | |
| BYK-C 8002 | | | | | | ● | | | ● | | | | | | | Solution of a copolymer with filler affinic groups | |
| BYKETOL-PC | ● | ● | ● | | | | | | | | | ● | ● | 90 | Water | Formulation of modified urea | |
| BYK-P 9908 | | | | ● | | | | | | | | | | | | Solution of an acrylate copolymer | |
| BYK-P 9909 | | | | ● | | | | | | | | | | | | Solution of an ammonium salt of an acrylic acid copolymer | |
| HORDAMER PE 02 | ● | ● | | | | | ● | ● | ● | | | | | 40 | Water | Anionic primary polyethylene dispersion | ● |

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Adhesives and sealants – Wetting and dispersing additives (1/2)

| Product | Aqueous systems | | 100%/solvent systems | | Wetting and dispersing additive properties | | | | | | | Non-volatile matter/ Active substance (%) | Solvent | Description | Focus product for food contact applications* | | | | |
|----------------|-----------------|-----|----------------------|--------------|--|----------|----------------------------|-------------------|------------|--------------------------|------------------------------------|--|---------|-------------|--|---------------|--------------|---|------------------------|
| | Acrylate | VAE | Polyurethane | Polyurethane | Epoxy | Acrylate | Silane terminated polymers | CPT-Polyacrylates | Fatty acid | Hyperbranched polyamines | Phosphoric-/carboxylic-acid esters | | | | | Polyacrylates | VOC-free | Acid value (mg KOH/g) | Amine value (mg KOH/g) |
| ANTI-TERRA-250 | ● | ● | ● | | | | | ● | | | | | | 46 | 41 | 70 | Water | Solution of an alkylammonium salt of a high molecular weight acidic polymer | |
| BYK-154 | ● | ● | ● | | | | | | | | | ● | ● | | | 42 | Water | Solution of an ammonium salt of an acrylate copolymer | ● |
| BYK-9076 | | | | ● | | ● | | | ● | | | | | 38 | 44 | 96 | | Alkylammonium salt of a high molecular weight copolymer | ● |
| BYK-P 105 | | | ● | | ● | | | ● | | | | | | 365 | | >97 | | Lower molecular weight unsaturated polycarboxylic acid polymer | ● |
| BYK-W 940 | | | | | ● | ● | | ● | | | | | | 150 | | 50 | | Solution of an unsaturated polycarboxylic acid polymer with a polysiloxane copolymer | |
| BYK-W 961 | | | ● | | | | | ● | | | | | | 60 | 60 | 100 | | Solution of an alkylammonium salt of a polycarboxylic acid | |
| BYK-W 966 | | | ● | ● | ● | | | ● | | | | | | 26 | 19 | 52 | Hydrocarbons | Solution of a salt of unsaturated polyamine amides and acidic polyesters | |
| BYK-W 969 | | | ● | ● | ● | | | | | ● | | | | 30 | 30 | 40 | | Solution of a hydroxy functional alkylammonium salt of an acidic copolymer | |
| BYK-W 980 | | | ● | ● | ● | | | ● | | | | | | 40 | 30 | 80 | | Solution of a salt of unsaturated polyamine amides and lower molecular weight acidic polyesters | |
| BYK-W 985 | | | ● | | | | | | | ● | | | | | | 10 | | Solution of an acidic polyester | |
| BYK-W 996 | | | | ● | | | | | | ● | | | | 71 | | 52 | | Solution of a copolymer with acidic groups | |

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Adhesives and sealants – Wetting and dispersing additives (2/2)

| Product | Aqueous systems | | 100%/solvent systems | | Wetting and dispersing additive properties | | | | | | | Non-volatile matter/ Active substance (%) | Solvent | Description | Focus product for food contact applications* | | |
|------------------|-----------------|-----|----------------------|--------------|--|----------|----------------------------|-------------------|------------|--------------------------|------------------------------------|--|---------|-------------|--|---|----------|
| | Acrylate | VAE | Polyurethane | Polyurethane | Epoxy | Acrylate | Silane terminated polymers | CPT-Polyacrylates | Fatty acid | Hyperbranched polyamines | Phosphoric-/carboxylic-acid esters | | | | | Polyacrylates | VOC-free |
| BYK-W 9010 | | | ● | ● | | | | | | ● | | | 129 | 100 | | Phosphoric acid ester | |
| BYK-W 9011 | | | | | ● | | | | | ● | | | 65 | 100 | | Copolymer with acidic groups | |
| DISPERBYK-118 | | | ● | ● | | | | | | ● | | | 36 | 80 | Methoxypropyl acetate | Solution of polymeric phosphoric acid ester | |
| DISPERBYK-190 | ● | ● | ● | | | | | | | | ● | ● | 10 | 40 | Water | Solution of modified styrene maleic acid copolymer | ● |
| DISPERBYK-191 | ● | ● | ● | | | | | | | | ● | ● | 30 | 20 | 98 | Modified polyacrylate | |
| DISPERBYK-199 | ● | ● | ● | | | | | | | | ● | ● | | 40 | Water | Solution of modified styrene maleic acid copolymer | ● |
| DISPERBYK-2015 | ● | ● | ● | | | | ● | | | | | ● | 10 | 40 | Water | Solution of modified styrene maleic acid copolymer | |
| DISPERBYK-2080 | ● | ● | ● | | | | | | | | ● | | | 30 | Water | Solution of modified styrene maleic acid copolymer | |
| DISPERBYK-2152 | | | ● | ● | | ● | | | ● | | | | | > 99 | | High molecular polyester | |
| DISPERBYK-2155 | | | | | | ● | | | ● | | | | 48 | 100 | | Polyglycol polyester modified polyalkylene imine | |
| DISPERBYK-2157 | | | | | | ● | | | ● | | ● | < 7 | 35 | 100 | | Polymer with pigment affinic groups | |
| DISPERPLAST-1142 | | | | | | ● | | | ● | | | | 85 | | | Polar acidic ester of long chain alcohols | |
| DISPERPLAST-1148 | | | | | | ● | | | ● | | | | 70 | | | Polymeric wetting and dispersing agent | |
| DISPERPLAST-I | | | | | | ● | | ● | | | | | 58 | 11 | | Solution of a partial amide of an unsaturated polycarboxylic acid polymer | |

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This issue replaces all previous versions.

