

# ADDITIVE SELECTION CHART FOUNDRY AND REFRACTORY

BINDING



ANTI-SETTLING

DEFOAMING



## Aqueous foundry coatings

### Defoaming

Silicone-free:

- BYK-012 ●
- BYK-1640 ○

### Anti-settling and thickening

- LAPONITE-RD ●
- OPTIGEL-CK ●
- BENTOLITE-L 3 ○
- OPTIGEL-WX ○

### Dispersion and stabilization of solid particles

- BYK-154 ●
- DISPERBYK ●
- DISPERBYK-199 ●
- DISPERBYK-192 ○

● First recommendation   ○ Second recommendation

## Solvent-borne foundry coatings

### Anti-settling and thickening

- CLAYTONE-VZ ●
- CLAYTONE-40 ○

● First recommendation   ○ Second recommendation

## Refractory ceramics

### Plasticity and thickening

- BENTOLITE-L 3 ●
- BENTOLITE-L 10 ●

● First recommendation   ○ Second recommendation

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This issue replaces all previous versions.

