Substance for Success.

Product Guide CM-G 20

Additives for “Greener” Closed Mold Applications

Greenability

A member of ALTANA
Greenability in Closed Mold Applications

Although there is no broadly accepted, universal “green” standard, the term “green” is already widely used in the industry. In the field of composites, the word of “green composites” is spreading rapidly as well. This not only affects the resin base but also fibers and additives. As the leading additive supplier for reinforced plastic solutions, BYK will support their customers in achieving their “green” goals towards any specific environmental standard.

“Greenability” is how we define our commitment to environmentally-friendly systems. Greenability is our ability to help our customers develop greener products. We have had additives for environmentally-friendly systems in our portfolio for decades now, and today more of our research and development activities are dealing with this topic. We use a number of renewable resources as raw materials in our additives and our focus has always been on delivering high performance products. The percentage of renewable materials in a product is a key indicator used to evaluate the eco-friendliness of a product. This factor also plays an important role in the development of green composites.

Thanks to the intensive product and application research, BYK is already offering its customers additives for different reinforced plastics based on renewable materials. The newly developed processing additives for Closed Mold applications already contain a high percentage of renewable materials. These processing additives are up to 90% based on “green” chemistry.

<table>
<thead>
<tr>
<th>Product name</th>
<th>Product group</th>
<th>Non-volatile matter (in %)</th>
<th>Percentage of renewable raw materials (in %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>BYK-P 9050</td>
<td>Processing additive for low fogging headlamp BMC</td>
<td>&gt; 98</td>
<td>90</td>
</tr>
<tr>
<td>BYK-P 9051</td>
<td>Processing additive for low fogging headlamp BMC</td>
<td>99</td>
<td>87</td>
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<tr>
<td>BYK-P 9060</td>
<td>Processing additive for LS SMC</td>
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<td>64</td>
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<tr>
<td>BYK-P 9065</td>
<td>Processing additive for LS SMC</td>
<td>&gt; 97</td>
<td>91</td>
</tr>
<tr>
<td>BYK-P 9080</td>
<td>Processing additive for LP and Class A SMC</td>
<td>98</td>
<td>71</td>
</tr>
</tbody>
</table>

Looking for information on additives based on renewable raw materials?
We have detailed information for you at [www.byk.com/renewable](http://www.byk.com/renewable).

Would you like to talk to a specialist on this topic?
Our Green Experts will be glad to assist you further: GreenExperts.BYK@altana.com.

Looking for suitable additives for greener systems?
Please find our product recommendations at [www.byk.com/greenability](http://www.byk.com/greenability).
If your goal is to obtain perfectly molded parts, it is important to control the whole production process. Thus modern processing additives do not only meet partial requirements but influence the entire manufacturing process. Processing additives influence more than just one property, which in turn reduces the number of possible raw materials.

In addition, your benefits are:

- Easier raw material handling compared to the use of the stearates:
  - the processing additives completely replace the traditionally used stearates working as internal mold release agent.
- Lower scrap rate:
  - reduced impact on the environment by saving energy (heat, electricity) and reducing waste.
- No sanding after molding for parts to be painted or bonded.
  - cost savings in time and materials.
- Low influence on total cost due to low dosages.

In addition to “green” processing additives, we can also help with other additives in order to obtain “greener” composites:

1. The use of BYK wetting and dispersing additives allows for a reduction of the total amount of styrene in your formulations, which positively affects the VOC and odor of the molded products.
2. BYK-Additives can assist in formulating composites with natural fibers.

BYK technical service and R&D are focused on “green”. New formulations based on “green” additives and “green” raw materials are ongoing and have a high priority.
Products and Applications

BYK Additives

Product Range Additives:
- Additives to improve surface slip, leveling and substrate wetting
- Adhesion promoters
- Defoamers and air release agents
- Foam stabilizers
- Processing additives
- Rheological additives
- UV-absorbers
- Viscosity depressants
- Waxes
- Wetting and dispersing additives for pigments and extenders

BYK-Chemie GmbH
P.O. Box 10 02 45
46462 Wesel
Germany
Tel +49 281 670-0
Fax +49 281 65735
info@byk.com
www.byk.com/additives

Application Areas:
- Coatings Industry
  - Architectural Coatings
  - Automotive Coatings
  - Industrial Coatings
  - Can Coatings
  - Coil Coatings
  - Wood & Furniture Coatings
  - Powder Coatings
  - Leather Finishes
  - Protective & Marine Coatings
- Plastics Industry
  - Ambient Curing Systems
  - PVC Plastisols
  - SMC/BMC
  - Thermoplastics
- PUR Industry
  - C.A.S.E. Applications
  - PUR Foams
- Printing Ink Industry
  - Flexo Inks
  - Gravure Inks
  - Silk Screen Inks
  - Offset Inks
  - Overprint Varnishes
- Paper Coatings
  - Impregnation
  - Coatings
- Adhesives & Sealants
- Construction Chemicals
- Pigment Concentrates
- Raw Materials for Manufacturing of Release Agents

BYK Instruments

BYK offers a complete line of testing instruments to meet your needs in many application areas:
- Gloss/Appearance
- Color

Portable or stationary laboratory equipment – including easy-to-use quality control software.

BYK instruments – the complete solution for the coatings and plastics industry.

BYK-Gardner GmbH
P.O. Box 970
82534 Geretsried
Germany
Tel +49 8171 3493-0
Fax +49 8171 3493-140
info.byk.gardner@altana.com
www.byk.com/instruments

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