

BYK-1163

Version 2

Revision Date 05/17/2026

Print Date 08/06/2026

SECTION 1. IDENTIFICATION

Product name : BYK-1163

Manufacturer or supplier's details

Company : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086
Visit our web site : www.byk.com
E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
number 703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Viscosity Depressant
Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Acute toxicity (Oral) : Category 4

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H302 Harmful if swallowed.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
Response:
P301 + P312 + P330 IF SWALLOWED: Call a POISON
CENTER/ doctor if you feel unwell. Rinse mouth.
Disposal:
P501 Dispose of contents/ container to an approved waste
disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

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Substance / Mixture : Mixture
Chemical nature : Mixture of nonionic surfactants

Hazardous components

Component	CAS-No.	Concentration (%)
Polypropylene glycol	25322-69-4	>= 60 - < 80

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : Remove to fresh air. Administer artificial respiration if necessary. Get medical aid as soon as possible.
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : Remove contaminated clothing. Wash thoroughly with soap and water. If irritation develops, get medical aid.

In case of eye contact : Immediately flush with plenty of water for at least 20 minutes. Get medical aid.
Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting. Dilute with 1-2 glasses of water. Get medical aid.
Never give anything by mouth to an unconscious person.
Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Dry chemical
Foam
Carbon dioxide (CO₂)
Foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing : No information available.

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media

Specific hazards during firefighting

High volume water jet

: Will not explode on mechanical impact.
Cool closed containers exposed to fire with water spray.

Hazardous combustion products

: Carbon oxides

Further information

: Keep away from heat and sources of ignition.
Keep away from oxidizing agents.
Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Special protective equipment for firefighters

: In the event of fire, wear self-contained breathing apparatus.

Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: Wear protective equipment: goggles, chemically resistant clothing and gloves, and appropriate respirator if in a confined area.

Environmental precautions

: Prevent spilled material from entering the ground, water and/or air by using appropriate containment methods.

Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up

: Stop leak. Dike and contain spill.
Absorb with suitable material and remove with sparkless shovel and/or scoop.Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.**SECTION 7. HANDLING AND STORAGE**

Advice on safe handling

: Harmful in contact with skin.
Avoid contact with skin and eyes.
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Keep container closed when not in use.
Handle as an industrial chemical.
Do not breathe vapours/dust.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.

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- Conditions for safe storage : Dispose of rinse water in accordance with local and national regulations.
 : Keep in a dry, cool and well-ventilated place.
 : Keep container tightly closed in a dry and well-ventilated place.
 : Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Keep away from isocyanates.
 : Keep away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Polypropylene glycol	25322-69-4	TWA (aerosol)	10 mg/m ³	US WEEL

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

- Respiratory protection : Unless air monitoring demonstrates dusts/mists/vapors are below the recommended exposure levels and/or WEEL, wear a properly fitted respirator (NIOSH) or dust mask during exposure.
- Hand protection
 Material : Nitrile rubber
- Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Eye protection : Safety glasses with side-shields
 Eye wash bottle with pure water
 Tightly fitting safety goggles
- Skin and body protection : Choose body protection according to the amount and concentration of the dangerous substance at the work place.
 Impervious clothing
 Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
 Clean long legged, long sleeved work clothes.
 If splashing is possible, wear chemically resistant protective clothing.
 When using do not eat or drink.
 When using do not smoke.
 Wash hands before breaks and at the end of workday.

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	: liquid
Colour	: colourless
Odour	: characteristic
Odour Threshold	: No data available
pH	: 6, Concentration: 10 % (68 °F (20 °C)) Method: Universal pH-value indicator
Pour point	: ca. < -4 °F (< -20 °C)
Initial boiling point	: ca. > 392 °F (> 200 °C)
Vapour pressure	: < 1 hPa Method: estimated
Flash point	: 284 °F (140 °C) Method: 49 (Pensky-Martens)
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Relative vapour density	: No data available
Relative Density/Specific Gravity	: No data available
Density	: 1.018 g/cm ³ (68 °F (20 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	: Not applicable
Solubility(ies)	
Water solubility	: completely miscible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: ca. > 392 °F (> 200 °C)

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Thermal decomposition : No data available

Viscosity
Viscosity, dynamic : 133 mPa.s

Surface tension : not determined

Conductivity : No data available

SECTION 10. STABILITY AND REACTIVITYReactivity : Not classified as a reactivity hazard.
No decomposition if stored and applied as directed.Chemical stability : Stable; polymerization will not occur
No decomposition if stored and applied as directed.Possibility of hazardous reactions : No data available
No decomposition if stored and applied as directed.Conditions to avoid : No data available
No data availableIncompatible materials : Strong oxidizing agents
Isocyanates

Hazardous decomposition products : No data available

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation

Ingestion

Eyes

Skin Absorption

Skin contact

Acute toxicity**Product:**Acute oral toxicity : Acute toxicity estimate : 1,135 mg/kg
Method: Calculation method**Skin corrosion/irritation****Product:**

Remarks: No data available

Components:

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25322-69-4 Polypropylene glycol:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation**Product:**

Remarks: No data available

Components:**25322-69-4 Polypropylene glycol:**

Species: Rabbit

Result: No eye irritation

Respiratory or skin sensitisation**Product:**

Remarks: No data available

Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity**Product:**

Remarks: No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Product:**

Effects on fertility : Remarks: No data available

Effects on foetal : Remarks: No data available

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development

STOT - single exposure**Product:**

Remarks: No data available

STOT - repeated exposure**Product:**

Remarks: No data available

Repeated dose toxicity**Product:**

Remarks: No known chronic health effects.

Aspiration toxicity**Product:**

No data available

Experience with human exposure**Product:**

Inhalation:

Symptoms:

High concentrations of heated vapors may irritate the respiratory tract and mucous membranes.

Skin contact:

Symptoms:

Contact may cause irritation.

Eye contact:

Symptoms:

Contact may cause irritation.

Ingestion:

Symptoms:

Ingestion will probably cause irritation of the digestive tract.

Further information**Product:**

Remarks: If skin is abraded or damaged, contact with an ingredient may cause kidney effects.

Remarks: No data available

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SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Toxicity to fish :
Remarks: No data available

Toxicity to daphnia and other :
aquatic invertebrates Remarks: No data available

Persistence and degradability**Product:**

Biodegradability : Remarks: No data available

Bioaccumulative potential**Product:**

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological : No data available
information
No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

EPA Hazardous Waste : Not applicable.
Code(s)

Waste from residues : Dispose of in accordance with applicable local/municipal,
state/provincial and federal regulations.
Do not dispose of waste into sewer.

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Contaminated packaging : Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
: Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

Not regulated as a dangerous good

Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards

: Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

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SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

Non-volatile (Wt) : No data available

Massachusetts Right To Know

Propylene oxide 75-56-9

Pennsylvania Right To Know

Polypropylene glycol 25322-69-4
Oxirane, Me, polymer with oxirane 9038-95-3
monobutyl ether (polyalkylene glycol)

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSNR) : 800963-5512

California Prop. 65

 **WARNING:** This product can expose you to chemicals including Propylene oxide, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

TSCA : We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h).

TSCA Inventory Active List : All components of this product are listed active and/or are exempt

DSL : We certify that all of the components of this product are listed on the DSL.

SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.