

**BYK-1641**

Product code: 00000000000156278

Version 5.2 SDS\_APJ\_MY

Revision Date 22.12.2025

Print Date 24.12.2025

**SECTION 1: Identification of the hazardous chemical and of the supplier****Product identifier**

Product name : BYK-1641

Recommended use : Defoamer

**Manufacturer or supplier's details**

Company : BYK-Chemie GmbH

Address : Abelstrasse 45  
46483 Wesel

Telephone : +49 281 670-23532

Telefax : +49 281 670-23533

E-mail address : GHS.BYK@altana.com

Emergency telephone : +60 3 6207 4347 (Malay and English)  
+65 3158 1074 (All languages)**SECTION 2: Hazards identification****Classification of the hazardous chemical**

Not a hazardous substance or mixture.

**Label elements**

Not a hazardous substance or mixture.

**Other hazards which do not result in classification**

None known.

**SECTION 3: Composition and information of the ingredients of the hazardous chemical**

Substance / Mixture : Mixture

Chemical nature : emulsion of foam-destroying polymers and hydrophobic components, silicone-containing

**Components**

Chemical name	CAS-No.	Concentration (% w/w)
Esters of aliphatic carboxylic acids	-	>= 1 -< 3

**SECTION 4: First aid measures**

General advice : Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.

If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.

Protect unharmed eye.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

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Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

Notes to physician : No information available.

**SECTION 5: Firefighting measures****Extinguishing media**

Suitable extinguishing media : Foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical

Unsuitable extinguishing media : High volume water jet

**Physicochemical hazards arising from the chemical**

Hazardous combustion products : Carbon dioxide (CO<sub>2</sub>)  
Nitrogen oxides (NO<sub>x</sub>)  
silicone compounds

**Special protective equipment and precautions for fire-fighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Standard procedure for chemical fires.  
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**SECTION 6: Accidental release measures**

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Try to prevent the material from entering drains or water courses.

Methods and materials for containment and cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).  
Keep in suitable, closed containers for disposal.

**SECTION 7: Handling and storage****Handling****Precautions for safe handling**

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.

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**Storage**
**Conditions for safe storage, including any incompatibilities**

Conditions for safe storage : Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : No materials to be especially mentioned.

Further information on storage stability : No decomposition if stored and applied as directed.

**SECTION 8: Exposure controls and personal protection**
**Control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Esters of aliphatic carboxylic acids	-	TWA (Inhalable particulate matter)	10 mg/m <sup>3</sup>	ACGIH
		TWA (Respirable particulate matter)	3 mg/m <sup>3</sup>	ACGIH

**Individual protection measures, such as personal protective equipment (PPE)**

Eye/face protection : Safety glasses  
 Skin protection : Protective suit  
 Hand protection  
   Material : PVC disposable gloves  
   Break through time : 120 min

Remarks : Wear suitable gloves.  
 Respiratory protection : No personal respiratory protective equipment normally required.  
 Hygiene measures : General industrial hygiene practice.

**SECTION 9: Physical and chemical properties**

Appearance : Emulsion  
 Color : white  
 Odor : not significant  
 Odor Threshold : No data available  
 pH : 7 (20 °C)  
   Concentration: 100 %  
   Method: DIN 19268 (100%ig)  
 Melting point/freezing point : 0 °C  
   Method: derived

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Initial boiling point	:	100 °C Method: derived
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (liquids)	:	Does not sustain combustion.
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	24 hPa (20 °C) Method: derived
Relative vapor density	:	No data available
Relative density	:	No data available
Density	:	1.0 g/cm <sup>3</sup> (20 °C, 1,013 hPa) Method: 4 deaerated (20°C oscillating U-tube)
Solubility(ies)		
Water solubility	:	completely miscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	> 200 °C Method: DIN 51794
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available

**SECTION 10: Stability and reactivity**

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. No hazards to be specially mentioned.
Conditions to avoid	:	No data available
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

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**SECTION 11: Toxicological information**

Information on likely routes of exposure : None known.

**Acute toxicity****Product:**

Acute oral toxicity : Remarks: No data available

**Skin corrosion/irritation****Product:**

Remarks : No data available

**Serious eye damage/eye irritation****Product:**

Remarks : No data available

**Respiratory or skin sensitization****Product:**

Remarks : No data available

**Germ cell mutagenicity****Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

**Carcinogenicity****Product:**

Remarks : No data available

**Reproductive toxicity****Product:**

Effects on fertility : Remarks: No data available

Effects on fetal development : Remarks: No data available

**STOT-single exposure****Product:**

Remarks : No data available

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**STOT-repeated exposure****Product:**

Remarks : No data available

**Repeated dose toxicity****Product:**

Remarks : No data available

**Aspiration toxicity****Product:**

No data available

**Further information****Product:**

Remarks : No data available

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**SECTION 12: Ecological information****Ecotoxicity****Product:**Toxicity to fish :  
Remarks: No data availableToxicity to daphnia and other :  
aquatic invertebrates Remarks: No data available**Persistence and degradability****Product:**

Biodegradability : Remarks: No data available

**Bioaccumulative potential****Product:**

Bioaccumulation : Remarks: No data available

**Mobility in soil**

No data available

**Other adverse effects****Product:**Additional ecological :  
information No data available

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**SECTION 13: Disposal information****Disposal methods**

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

**SECTION 14: Transport information****International Regulations****UNRTDG**

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable

**IATA-DGR**

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo aircraft) : Not applicable  
Packing instruction (passenger aircraft) : Not applicable

**IMDG-Code**

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : Not applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Special precautions for user**

Not applicable

**SECTION 15: Regulatory information****Safety, health, and environmental regulations specific for the hazardous chemical**

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013.

Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.

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**SECTION 16: Other information**

Date format : dd.mm.yyyy

**Full text of other abbreviations**

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

ACGIH / TWA : 8-hour, time-weighted average

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MERCOSUR - The Agreement for the Facilitation of the Transport of Dangerous Goods; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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