

BYK-1681

Version 9

Revision Date 08/20/2026

Print Date 08/27/2026

SECTION 1. IDENTIFICATION

Product name : BYK-1681

Manufacturer or supplier's details

Company : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086
Visit our web site : www.byk.com
E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
number 703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Defoamer
Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Skin irritation : Category 2

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

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P362 Take off contaminated clothing and wash before reuse.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : Alcohol alkoxylates
Hazardous components

Component	CAS-No.	Concentration (%)
Alcoholalkoxylate	204336-40-3	>= 30 - < 60

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : Remove to fresh air. Administer artificial respiration if necessary. Get medical aid as soon as possible.
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : Remove contaminated clothing. Wash thoroughly with soap and water.
If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting. Dilute with 1-2 glasses of water. Get medical aid.
Never give anything by mouth to an unconscious person.
Clean mouth with water and drink afterwards plenty of water.
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

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SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Cool closed containers exposed to fire with water spray.
Will not explode on mechanical impact.
- Hazardous combustion products : Carbon oxides
- Further information : Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Prevent further leakage or spillage if safe to do so.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid contact with skin and eyes.
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Handle as an industrial chemical.
Keep container tightly closed.
Do not breathe vapours/dust.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep in a dry, cool and well-ventilated place.
Keep product and empty container away from heat and sources of ignition.
Take measures to prevent the build up of electrostatic charge.
Keep container tightly closed in a dry and well-ventilated

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place.
Electrical installations / working materials must comply with
the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

Hazardous components without workplace control parameters

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : If handling heated or misted product in a poorly ventilated area, wear a properly fitted respirator (NIOSH) during exposure.

Hand protection
Material : Neoprene gloves

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid
Colour : colourless
Odour : ether-like
Odour Threshold : No data available

pH : 5, Concentration: 10 % (68 °F (20 °C)) Method: Universal pH-value indicator

Melting point/freezing point : < 32 °F (< 0 °C)
Method: derived

Initial boiling point and boiling range : > 392 °F (> 200 °C)
Method: derived

Vapour pressure : < 1 hPa (68.00 °F (20.00 °C))

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	Method: derived
Flash point	: > 212.00 °F (> 100.00 °C) Method: 49 (Pensky-Martens)
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Evaporation rate	: No data available
Relative vapour density	: No data available
Relative Density/Specific Gravity	: No data available
Density	: 0.9730 g/cm ³ (68.00 °F (20.00 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	: Not applicable
Solubility(ies)	
Water solubility	: completely miscible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: > 392 °F (> 200 °C) Method: DIN 51794
Thermal decomposition	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available
Incompatible materials	: Acids Strong oxidizing agents Alkalis
Hazardous decomposition products	: None expected

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SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Skin contact
Skin Absorption
Inhalation
Eyes
Ingestion

Acute toxicity**Product:**

Acute oral toxicity : Remarks: No data available

Skin corrosion/irritation**Product:**

Remarks: May cause skin irritation in susceptible persons.

Serious eye damage/eye irritation**Product:**

Remarks: Causes serious eye irritation.

Respiratory or skin sensitisation**Product:**

Remarks: No data available

Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity**Product:**

Remarks: No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

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NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Product:**

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure**Product:**

Remarks: No data available

STOT - repeated exposure**Product:**

Remarks: No data available

Repeated dose toxicity**Product:**

Remarks: No known chronic health effects.

Aspiration toxicity**Product:**

No data available

Experience with human exposure**Product:**

Inhalation:

Symptoms: None expected.

Skin contact:

Symptoms: Contact may cause irritation.

Eye contact:

Symptoms: Contact may cause irritation.

Ingestion:

Symptoms: Ingestion will probably cause irritation of the digestive tract.

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Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Toxicity to fish :
Remarks: No data available

Toxicity to daphnia and other :
aquatic invertebrates Remarks: No data available

Persistence and degradability**Product:**

Biodegradability : Remarks: No data available

Bioaccumulative potential**Product:**

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of
Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a
Class I or Class II ODS as defined by the U.S. Clean Air Act
Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological : No data available
information

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

EPA Hazardous Waste : Not applicable.
Code(s)

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- | | |
|------------------------|---|
| Waste from residues | : Dispose of in accordance with applicable local/municipal, state/provincial and federal regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company. |
| Contaminated packaging | : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers. |

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards

- : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

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SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 98 %
Method: ISO 3251, 60 min. @ 105°C

Non-volatile information is not a specification.

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know

Alcoholalkoxylate	-
Alcoholalkoxylate	204336-40-3

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5709

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

Section 5a : The following substance(s) is/are subject to a Significant New Use Rule; SNUR 40 CFR 721.522. New Uses: Other than described in the PMN. Uses: Wetting Agent (industrial coatings & printing inks).

Section 4 / 12(b) : If exporting, contact EHS Department.

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DSL : The following component(s) is/are not listed on the DSL:

CEPA Category : Polymer
Weight percent : 33 %
NSN Filed : Schedule 9
Max. NSN Required : Schedule 10
Listed on NDSL.

Polymer
67 %
Schedule 9
Schedule 10

SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.