

BYK-3680

Version 1

Revision Date 07/25/2025

Print Date 01/06/2026

SECTION 1. IDENTIFICATION

Product name : BYK-3680

Manufacturer or supplier's detailsCompany : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.com

E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
number 703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Wetting & Dispersing Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Salt of a phosphoric acid ester

Hazardous components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.

If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.

Protect unharmed eye.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do not give milk or alcoholic beverages.

BYK-3680

Version 1

Revision Date 07/25/2025

Print Date 01/06/2026

Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Oxides of phosphorus
Carbon oxides
- Further information : Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
- Conditions for safe storage : Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : No materials to be especially mentioned.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

BYK-3680

Version 1

Revision Date 07/25/2025

Print Date 01/06/2026

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Eye protection : Safety glasses

Skin and body protection : Protective suit

Hygiene measures : General industrial hygiene practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Aqueous solution

Colour : colourless

Odour : characteristic

Odour Threshold : No data available

pH : 9.80, Concentration: 100 % (68 °F (20 °C))

Melting point/freezing point : 18 °F (-8 °C)
(1,013 hPa)
Method: Melting point DSC

Initial boiling point and boiling range : 212 °F (100 °C)
Method: derived

Vapour pressure : 24 hPa (77 °F (25 °C))
Method: derived

Flash point : Not applicable

Upper explosion limit : No data available

Lower explosion limit : No data available

Evaporation rate : No data available

Relative vapour density : No data available

Relative Density/Specific Gravity : No data available

Density : 1.202 g/cm³ (68 °F (20 °C))
Method: 4 (20°C oscillating U-tube)

Solubility(ies)

Water solubility : soluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

BYK-3680

Version 1

Revision Date 07/25/2025

Print Date 01/06/2026

Ignition temperature	:	> 392 °F (> 200 °C) Method: M0062 (Analytics Wesel)
Thermal decomposition	:	No data available
Viscosity	:	
Viscosity, dynamic	:	10 mPa.s (68 °F (20 °C)) Method: 11 (NV, 20°C)
Viscosity, kinematic	:	8.3 mm ² /s (68 °F (20 °C)) Method: calculated
Surface tension	:	36.3 mN/m, 68 °F (20 °C), ring dynamometer

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed. Stable; polymerization will not occur
Possibility of hazardous reactions	:	Stable under recommended storage conditions. No hazards to be specially mentioned.
Conditions to avoid	:	No data available
Incompatible materials	:	Strong oxidizing agents Strong acids and strong bases
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Ingestion
Eye contact
Skin contact

Acute toxicity**Product:**

Acute oral toxicity : Remarks: No data available

Skin corrosion/irritation**Product:**

Remarks: No data available

BYK-3680

Version 1

Revision Date 07/25/2025

Print Date 01/06/2026

Serious eye damage/eye irritation**Product:**

Remarks: No data available

Respiratory or skin sensitisation**Product:**

Remarks: No data available

Carcinogenicity**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Repeated dose toxicity**Product:**

Remarks: No data available

Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Toxicity to fish :
Remarks: No data available

Toxicity to daphnia and other :
aquatic invertebrates : Remarks: No data available

Persistence and degradability**Product:**

Biodegradability : Remarks: No data available

BYK-3680

Version 1

Revision Date 07/25/2025

Print Date 01/06/2026

Bioaccumulative potential**Product:**

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

BYK-3680

Version 1

Revision Date 07/25/2025

Print Date 01/06/2026

EPCRA - Emergency Planning and Community Right-to-Know Act
US. EPA CERCLA Hazardous Substances (40 CFR 302)

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 37.2 %
Method: 22 (10min/150°C)
DIN EN ISO 3251

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know

Water	7732-18-5
Phosphate salt	-
Dipotassiumphosphate Trihydrate	16788-57-1

BYK-3680

Version 1

Revision Date 07/25/2025

Print Date 01/06/2026

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : Not applicable

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

- TSCA : All substances listed as active on the TSCA inventory
- Section 5a : No substances are subject to a Significant New Use Rule.
- Section 4 / 12(b) : No substances are subject to TSCA 12(b) export notification requirements.
- DSL : We certify that all of the components of this product are listed on the DSL.

SECTION 16. OTHER INFORMATION

Revision Date : 07/25/2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.