SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

BYK-4510

Version: 5.1		Date of last issue: 11.12.2025
SDB_LI	Revision Date: 26.10.2026	Print Date: 27.10.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name	:	BYK-4510
UFI	:	N83E-C0U0-600N-76RX
Product code	:	000000000000120442

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture	:	Adhesion Promoter

1.3 Details of the supplier of the safety data sheet

Company	:	BYK-Chemie GmbH Abelstrasse 45 46483 Wesel
Telephone	:	+49 281 670-0
Telefax	:	+49 281 65735
Information	:	Regulatory Affairs
Telephone	:	+49 281 670-23532
Telefax	:	+49 281 670-23533
E-mail address	:	GHS.BYK@altana.com

1.4 Emergency telephone number

Europe	+44 1235 239670
Middle East/Africa	+44 1235 239671
Americas	+1 215 207 0061
East/South East Asia	+65 3158 1074
(Local India: 000 800 100 7479)	

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing mist or vapours.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

Hazardous components which must be listed on the label:

- 107-98-2 1-methoxy-2-propanol

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Solution of acidic polyester

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
1-methoxy-2-propanol	107-98-2 203-539-1 01-2119457435-35	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system)	>= 20 - < 25

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical advice.

In case of skin contact : If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No information available.

Risks : May cause drowsiness or dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Remove all sources of ignition.
Evacuate personnel to safe areas.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharges.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.

Hygiene measures : Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
1-methoxy-2-propanol	107-98-2	TWA	100 ppm 375 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	150 ppm 568 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
1-methoxy-2-propanol	Workers	Inhalation	Acute local effects	553,5 mg/m3
	Workers	Skin contact	Long-term systemic effects	50,6 mg/kg
	Workers	Inhalation	Long-term systemic effects	369 mg/m3
	Consumers	Skin contact	Long-term systemic effects	18,1 mg/kg
	Consumers	Inhalation	Long-term systemic effects	43,9 mg/m3
	Consumers	Ingestion	Long-term systemic effects	3,3 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
1-methoxy-2-propanol	Fresh water	10 mg/l
	Marine water	1 mg/l
	Intermittent releases	100 mg/l
	Sewage treatment plant	100 mg/l
	Fresh water sediment	41,6 mg/kg
	Marine sediment	4,17 mg/kg
	Soil	2,47 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles

Hand protection
Material : butyl-rubber
Break through time : 120 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Environmental exposure controls

General advice : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	colourless - light yellow
Odour	:	characteristic
Odour Threshold	:	No data available
Melting point/ range	:	< 0 °C Method: derived
Initial boiling point	:	120 °C Method: derived
Upper explosion limit / Upper flammability limit	:	13,7 %(V)
Lower explosion limit / Lower flammability limit	:	1,5 %(V)
Flash point	:	48 °C Method: 48 (Abel-Pensky) DIN 51755
Auto-ignition temperature	:	> 200 °C Method: DIN 51794
Decomposition temperature	:	No data available
pH	:	4,4 (20 °C) Concentration: 1 % Method: DIN 19268
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	12 hPa (20 °C) Method: derived
Relative density	:	No data available

Density	:	1,12 g/cm3 (20 °C) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Relative vapour density	:	No data available

9.2 Other information

Flammability (liquids)	:	Sustains combustion
Evaporation rate	:	No data available
Surface tension	:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	No decomposition if stored and applied as directed. Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid	:	Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid	:	Strong oxidizing agents

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity	:	Remarks: No data available

Components:

1-methoxy-2-propanol:

Acute oral toxicity	:	LD50 (Rat, male and female): 4.016 mg/kg Method: EC Directive 92/69/EEC B.1 Acute Toxicity (Oral) GLP: yes
Acute dermal toxicity	:	LD50 (Rabbit, male and female): > 2.000 mg/kg Method: Directive 67/548/EEC, Annex V, B.3. GLP: yes

Skin corrosion/irritation

Not classified due to lack of data.

Product:

Remarks	:	No data available

Components:

1-methoxy-2-propanol:

Species	:	Rabbit
Method	:	Directive 67/548/EEC, Annex V, B.4.
Result	:	No skin irritation
GLP	:	yes

Serious eye damage/eye irritation

Not classified due to lack of data.

Product:

Remarks	:	No data available

Components:

1-methoxy-2-propanol:

Species	:	Rabbit
Method	:	Directive 67/548/EEC, Annex V, B.5.
Result	:	No eye irritation
GLP	:	yes

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Remarks	:	No data available

Components:

1-methoxy-2-propanol:

Test Type	:	Maximisation Test
Exposure routes	:	Dermal
Species	:	Guinea pig
Method	:	Directive 67/548/EEC, Annex V, B.6.
Result	:	Does not cause skin sensitisation.
GLP	:	yes

Germ cell mutagenicity

Not classified due to lack of data.

Product:

Genotoxicity in vitro	:	Remarks: No data available
Genotoxicity in vivo	:	Remarks: No data available

Carcinogenicity

Not classified due to lack of data.

Product:

Remarks	:	No data available

Reproductive toxicity

Not classified due to lack of data.

Product:

Effects on fertility	:	Remarks: No data available
Effects on foetal development	:	Remarks: No data available

STOT - single exposure

May cause drowsiness or dizziness.

Product:

Remarks	:	No data available

STOT - repeated exposure

Not classified due to lack of data.

Product:

Remarks	:	No data available

Repeated dose toxicity

Product:

Remarks	:	No data available

Aspiration toxicity
Not classified due to lack of data.

Product:
No data available

11.2 Information on other hazards

Endocrine disrupting properties
Not classified due to lack of data.

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks	:	Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Concentrations substantially above the TLV value may cause narcotic effects. Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish	:	Remarks: No data available

Components:

1-methoxy-2-propanol:

Toxicity to fish	:	LC50 (Leuciscus idus (Golden orfe)): 6.812 mg/l Exposure time: 96 h Test Type: static test Method: DIN 38412 GLP: no

12.2 Persistence and degradability

Product:

Biodegradability	:	Remarks: No data available

Components:

1-methoxy-2-propanol:

Biodegradability	:	Result: Readily biodegradable. Method: OECD Test Guideline 301 GLP: yes

12.3 Bioaccumulative potential

Product:

Bioaccumulation	:	Remarks: No data available

Components:

1-methoxy-2-propanol:

Partition coefficient: n-octanol/water	:	log Pow: 0,37 (20 °C) pH: 6,8 Method: OECD Test Guideline 117 GLP: No information available.

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

14.1 UN number or ID number

ADN	:	UN 3092
ADR	:	UN 3092
RID	:	UN 3092
IMDG	:	UN 3092
IATA	:	UN 3092

14.2 UN proper shipping name

ADN	:	1-METHOXY-2-PROPANOL
ADR	:	1-METHOXY-2-PROPANOL, SOLUTION
RID	:	1-METHOXY-2-PROPANOL, SOLUTION
IMDG	:	1-METHOXY-2-PROPANOL, SOLUTION
IATA	:	1-Methoxy-2-propanol, solution

14.3 Transport hazard class(es)

ADN	:	3
ADR	:	3
RID	:	3
IMDG	:	3
IATA	:	3

14.4 Packing group

ADN

Packing group	:	III
Classification Code	:	F1
Hazard Identification Number	:	30
Labels	:	3

ADR

Packing group	:	III
Classification Code	:	F1
Hazard Identification Number	:	30

Labels	:	3
Tunnel restriction code	:	D/E

RID

Packing group	:	III
Classification Code	:	F1
Hazard Identification Number	:	30
Labels	:	3

IMDG

Packing group	:	III
Labels	:	3
EmS Code	:	F-E, S-D

IATA (Cargo)

Packing instruction (cargo aircraft)	:	366
Packing group	:	III
Labels	:	Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft)	:	355
Packing instruction (LQ)	:	Y344
Packing group	:	III
Labels	:	Flammable Liquids

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, : Conditions of restriction for the following entries must be

mixtures and articles (Annex XVII)		considered:: Number on list 3 Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor. Number on list: 78: Polyacetals, other polyethers and epoxide resins, in primary forms; polycarbonates, alkyd resins, polyallyl esters and other polyesters, in primary forms synthetic polymer microparticles (SPM) content: 75 - 85% The synthetic polymer microparticles supplied is subject to conditions laid down by entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Fire Hazard Class	:	A II: Flash point 21 °C to 55 °C, at 15 °C not miscible in water
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	P5c	FLAMMABLE LIQUIDS

15.2 Chemical safety assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H226	:	Flammable liquid and vapour.
H336	:	May cause drowsiness or dizziness.

Full text of other abbreviations

Flam. Liq.	:	Flammable liquids
STOT SE	:	Specific target organ toxicity - single exposure
2000/39/EC	:	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2000/39/EC / TWA	:	Limit Value - eight hours
2000/39/EC / STEL	:	Short term exposure limit

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; BGW - Biological Limit Values; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); LSPN - List of Hazardous Notified Substances (Chile); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Flam. Liq. 3	H226	Based on product data or assessment
STOT SE 3	H336	Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is

not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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