

## BYK-W 972

Wetting and dispersing additive for SMC/BMC and pultrusion to homogenize and stabilize the system, and to increase the color homogeneity in molding compounds. Improved fiber wetting and therefore optimized properties. Anti-separation additive.

### Product Data

#### Composition

Solution of modified polyurethane

#### Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Amine value:	11 mg KOH/g
Density (20 °C):	1.02 g/ml
Refractive index (20 °C):	1.438
Non-volatile matter (20 min., 150 °C):	30 %
Flash point:	38 °C

#### Storage and Transportation

Separation or turbidity may occur at temperatures below 0 °C. Warm to 20 °C and mix well.

### Applications

#### SMC, BMC, Pultrusion

#### Special Features and Benefits

Additive to prevent phase separation in PS-UP filled molding compounds. It improves the pigment dispersion and pigment stability in LS systems. In HMC, BYK-W 972 optimizes the fiber wetting and therefore the mechanical properties.

#### Recommended Levels

0.5-1 % additive (as supplied) based upon the resin, to prevent phase separation.

0.5-1 % additive (as supplied) based upon the fiber content, for fiber wetting.

30-140 % additive (as supplied) based on the pigment, to stabilize organic pigments and carbon blacks.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

#### Incorporation and Processing Instructions

BYK-W 972 should be homogenized in the resin mixture before incorporating in the fillers/pigments.



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This issue replaces all previous versions.