

**RHEOBYK-7650**

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

**SECTION 1. IDENTIFICATION**

Product name : RHEOBYK-7650

**Manufacturer or supplier's details**Company : BYK USA LLC  
524 South Cherry Street  
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : [www.byk.com](http://www.byk.com)E-mail address : [BRIEF.BYK.NAFTA@altana.com](mailto:BRIEF.BYK.NAFTA@altana.com)Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1  
703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Rheology Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Combustible dust :

**GHS label elements**

Signal Word : Warning

Hazard Statements : If small particles are generated during further processing,  
handling or by other means, may form combustible dust  
concentrations in air.**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Polymer

Chemical nature : Polyurethane

**Hazardous ingredients**

No hazardous ingredients

**SECTION 4. FIRST AID MEASURES**

General advice : Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical  
advice.

## RHEOBYK-7650

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

In case of skin contact	: If symptoms persist, call a physician. Remove contaminated clothing. Wash thoroughly with soap and water.
In case of eye contact	: Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	: No information available.

### SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Foam Carbon dioxide (CO <sub>2</sub> ) Dry chemical
Unsuitable extinguishing media	: High volume water jet
Specific hazards during fire fighting	: Handle as an industrial chemical. Do not allow run-off from fire fighting to enter drains or water courses. Keep dust to a minimum to avoid potential formation of explosive air/dust mixture.
Hazardous combustion products	: Carbon oxides Nitrogen oxides (NO <sub>x</sub> )
Further information	: Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for fire-fighters	: Wear self-contained breathing apparatus for firefighting if necessary.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Avoid dust formation.
Environmental precautions	: Prevent further leakage or spillage if safe to do so.
Methods and materials for containment and cleaning up	: Keep in suitable, closed containers for disposal.

### SECTION 7. HANDLING AND STORAGE

**RHEOBYK-7650**

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

- Advice on safe handling : For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Electrical installations / working materials must comply with the technological safety standards.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

**Engineering measures** : Use with local exhaust ventilation.**Personal protective equipment**

Hand protection

Material : Neoprene

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water  
Tightly fitting safety gogglesSkin and body protection : Dust impervious protective suit  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance : flakes  
Color : off-white  
Odor : odorless  
Odor Threshold : Not applicable
- pH : 6.5 - 9.5, Concentration: 10 % (68 °F (20 °C))
- Melting point/freezing point : 138 °F (59 °C)  
Method: Melting point DSC
- Boiling point/boiling range : No data available  
Vapor pressure : No data available
- Flash point : Not applicable  
Upper explosion limit : Not applicable  
Lower explosion limit : Not applicable

**RHEOBYK-7650**

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	May form explosive dust-air mixture during processing, handling or other means.  Combustible Solids
Relative vapor density	:	Not applicable
Relative Density/Specific Gravity	:	No data available
Density	:	1.2 g/cm <sup>3</sup> (68 °F (20 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	:	0.3 - 0.5 g/cm <sup>3</sup>
Solubility(ies)		
Water solubility	:	soluble
Solubility in other solvents	:	No data available Method: derived
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	Not applicable
Autoignition temperature	:	Not applicable
Thermal decomposition	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Surface tension	:	No data available

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

**RHEOBYK-7650**

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

Incompatible materials : Strong oxidizing agents  
Strong acids and strong bases

Hazardous decomposition products : No decomposition if stored and applied as directed.

**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

Inhalation  
Ingestion  
Eye contact  
Skin contact

**Acute toxicity****Product:**

Acute oral toxicity : Remarks: No data available

**Skin corrosion/irritation****Product:**

Remarks: No data available

**Serious eye damage/eye irritation****Product:**

Remarks: No data available

**Respiratory or skin sensitization****Product:**

Remarks: No data available

**Germ cell mutagenicity****Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

**Carcinogenicity****Product:**

Remarks: No data available

**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**RHEOBYK-7650**

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Product:**

Effects on fertility : Remarks: No data available

Effects on fetal development : Remarks: No data available

**STOT-single exposure****Product:**

Remarks: No data available

**STOT-repeated exposure****Product:**

Remarks: No data available

**Repeated dose toxicity****Product:**

Remarks: No known chronic health effects.

Remarks: No data available

**Aspiration toxicity****Product:**

No data available

**Experience with human exposure****Product:**

Inhalation:

Symptoms:

Dust particles may cause irritation of the respiratory tract.

Skin contact:

Symptoms:

Contact may cause irritation.

Eye contact:

**RHEOBYK-7650**

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

	Symptoms:	Contact may cause irritation.
Ingestion:	Symptoms:	Ingestion will probably cause irritation of the digestive tract.

**Further information**
**Product:**

Remarks: No data available

**SECTION 12. ECOLOGICAL INFORMATION**
**Ecotoxicity**
**Product:**

Toxicity to fish :  
Remarks: No data available

Toxicity to daphnia and other :  
aquatic invertebrates : Remarks: No data available

**Persistence and degradability**
**Product:**

Biodegradability : Remarks: No data available

**Bioaccumulative potential**
**Product:**

Bioaccumulation : Remarks: No data available

**Mobility in soil**

No data available

**Other adverse effects**

No data available

**Product:**

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological : No data available

**RHEOBYK-7650**

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

information

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

Not regulated as a dangerous good

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

This material does not contain any components with a CERCLA RQ.

**SARA 304 - Emergency Release Notification**

This material does not contain any components with a section 304 EHS RQ.

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)**

This material does not contain any components with a SARA 302 RQ.

**SARA 311/312 Hazards** : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying

**RHEOBYK-7650**

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 100 %  
Method: Internal Test Method S-4

**Massachusetts Right To Know**

Distillates (petroleum), solvent-dewaxed 64742-56-9  
light paraffinic

**Pennsylvania Right To Know**

Polyurethane -

**New Jersey Right To Know**

**New Jersey Trade Secret Registry Number for the product (NJ TSRN)** : 800963-1050

**California Prop. 65**

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**The ingredients of this product are reported in the following inventories:**

TSCA : All substances listed as active on the TSCA inventory

Section 5a : No substances are subject to a Significant New Use Rule.

Section 4 / 12(b) : No substances are subject to TSCA 12(b) export notification requirements.

**RHEOBYK-7650**

Version 2

Revision Date 09/19/2025

Print Date 04/30/2026

DSL : We certify that all of the components of this product are listed on the DSL.

**SECTION 16. OTHER INFORMATION**

Revision Date : 09/19/2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.