

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : VISCOBYK-4015

UFI : 12K8-U0PR-100G-0R5K

Product code : 000000000000101838

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Viscosity Depressant

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel

Telephone : +49 281 670-0
Telefax : +49 281 65735

Information : Regulatory Affairs
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone number

Europe +44 1235 239670
Middle East/Africa +44 1235 239671
Americas +1 215 207 0061
East/South East Asia +65 3158 1074
(Local India: 000 800 100 7479)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters airways.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Hazard pictograms

:



Signal word

:

Danger

Hazard statements

:

H304 May be fatal if swallowed and enters airways.
H373 May cause damage to organs through prolonged or repeated exposure.

Supplemental Hazard Statements

:

EUH066 Repeated exposure may cause skin dryness or cracking.

Precautionary statements

:

Prevention:

P260 Do not breathe mist or vapours.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P314 Get medical advice/ attention if you feel unwell.

P331 Do NOT induce vomiting.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label:

- 112-41-4 dodec-1-ene
- 64742-82-1 naphtha (petroleum), hydrodesulphurized heavy; Low boiling point hydrogen treated naphtha

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature

:

Medium - high volatile aliphatic hydrocarbons + Air release component

VISCOBYK-4015

Version 5.0
SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023
Print Date 13.05.2025

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
dodec-1-ene	112-41-4 203-968-4 01-2119475509-26	Asp. Tox. 1; H304 EUH066	>= 50 - <= 100
naphtha (petroleum), hydrodesulphurized heavy; Low boiling point hydrogen treated naphtha	64742-82-1 01-2119458049-33	STOT SE 3; H336 Asp. Tox. 1; H304 Aquatic Chronic 2; H411 Flam. Liq. 3; H226 STOT RE 1; H372 (Central nervous system) EUH066	>= 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Symptoms of poisoning may appear several hours later.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : No information available.
- Risks : No information available.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : No information available.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Foam
Carbon dioxide (CO₂)
Dry chemical

Water mist

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon oxides

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Ensure adequate ventilation.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

- Advice on safe handling : Do not breathe vapours/dust.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
naphtha (petroleum), hydrodesulphurized heavy; Low boiling point hydrogen treated naphtha	Workers	Inhalation	Long-term systemic effects	330 mg/m3
	Workers	Skin contact	Long-term systemic effects	44 mg/kg
	Consumers	Inhalation	Long-term systemic effects	71 mg/m3
	Consumers	Skin contact	Long-term systemic effects	26 mg/kg
	Consumers	Ingestion	Long-term systemic effects	26 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
dodec-1-ene	Fresh water	0,001 mg/l
	Marine water	0,001 mg/l
	Fresh water sediment	9,87 mg/kg
	Marine sediment	9,87 mg/kg
	Soil	1,97 mg/kg

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles

Hand protection
Material : Nitrile rubber
Break through time : > 480 min

Remarks : The suitability for a specific workplace should be discussed
with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Environmental exposure controls

General advice : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : colourless
Odour : slight
Odour Threshold : No data available

Setting point : -20,00 °C
Method: derived

Initial boiling point : 210,00 °C
Method: derived

Upper explosion limit / Upper flammability limit : 5,4 %(V)

Lower explosion limit / Lower flammability limit : ca. 0,6 %(V)

Flash point : 75 °C
Method: 49 (Pensky-Martens)

Auto-ignition temperature : > 200,00 °C
Method: DIN 51794

Decomposition temperature : No data available

pH : 5 (20 °C)
Concentration: 1 %
Method: Universal pH-value indicator

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	5,000 mm ² /s (40,00 °C)
Solubility(ies)		
Water solubility	:	immiscible
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	1 hPa (20,00 °C) Method: derived
Relative density	:	No data available
Density	:	0,76 g/cm ³ (20,00 °C) Method: 4 (20°C oscillating U-tube)
Relative vapour density	:	No data available

9.2 Other information

Evaporation rate	:	No data available
Surface tension	:	24,00 mN/m, ring dynamometer

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents
Acids

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product:

Acute oral toxicity : LD50 (Rat): > 20.000,000000 mg/kg
Method: OECD Test Guideline 401

Components:

dodec-1-ene:

Acute dermal toxicity : LD50 (Rabbit): > 2.000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

Skin corrosion/irritation

Product:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation

Components:

dodec-1-ene:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation
GLP : yes

Serious eye damage/eye irritation

Product:

Species : Rabbit
Method : OECD Test Guideline 405
Result : No eye irritation

Components:

dodec-1-ene:

Species : Rabbit
Method : OECD Test Guideline 405
Result : No eye irritation
GLP : yes

Respiratory or skin sensitisation

Product:

Remarks : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Germ cell mutagenicity

Components:

naphtha (petroleum), hydrodesulphurized heavy; Low boiling point hydrogen treated naphtha:

Germ cell mutagenicity- Assessment : Classified based on benzene content < 0.1% (Regulation (EC) 1272/2008, Annex VI, Part 3, Note P)

Carcinogenicity

Components:

naphtha (petroleum), hydrodesulphurized heavy; Low boiling point hydrogen treated naphtha:

Carcinogenicity - Assessment : Classified based on benzene content < 0.1% (Regulation (EC) 1272/2008, Annex VI, Part 3, Note P)

Repeated dose toxicity

Product:

Remarks : No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Components:

dodec-1-ene:

Toxicity to fish : LL50 (Oncorhynchus mykiss (rainbow trout)): > 86 mg/l

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

	Exposure time: 96 h Test Type: semi-static test Method: OECD Test Guideline 203 GLP: yes
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 0,18 - 0,32 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae/aquatic plants	: (Pseudokirchneriella subcapitata (green algae)): 0,25 - 0,5 mg/l Exposure time: 72 h Test Type: static test Method: OECD Test Guideline 201 GLP: yes

naphtha (petroleum), hydrosulphurized heavy; Low boiling point hydrogen treated naphtha:

Toxicity to fish	: LC50 (Oncorhynchus mykiss (rainbow trout)): 10 - 30 mg/l Exposure time: 96 h Test Type: semi-static test Method: OECD Test Guideline 203 GLP: yes
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 10 - 22 mg/l Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae/aquatic plants	: ErC50 (Pseudokirchneriella subcapitata (green algae)): 4,1 mg/l Exposure time: 72 h Test Type: static test Method: OECD Test Guideline 201 GLP: yes

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Components:

naphtha (petroleum), hydrosulphurized heavy; Low boiling point hydrogen treated naphtha:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301F
GLP: yes

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

Not regulated as a dangerous good

14.2 UN proper shipping name

Not regulated as a dangerous good

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

14.3 Transport hazard class(es)

Not regulated as a dangerous good

14.4 Packing group

Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 75, 3

If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. Not applicable

15.2 Chemical safety assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H226 : Flammable liquid and vapour.
H304 : May be fatal if swallowed and enters airways.
H336 : May cause drowsiness or dizziness.
H372 : Causes damage to organs through prolonged or repeated exposure.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

H411 : Toxic to aquatic life with long lasting effects.
EUH066 : Repeated exposure may cause skin dryness or cracking.

Full text of other abbreviations

Aquatic Chronic : Long-term (chronic) aquatic hazard
Asp. Tox. : Aspiration hazard
Flam. Liq. : Flammable liquids
STOT RE : Specific target organ toxicity - repeated exposure
STOT SE : Specific target organ toxicity - single exposure

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECA - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

STOT RE 2 H373
Asp. Tox. 1 H304

Classification procedure:

Calculation method
Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

REG_EU / EN

VISCOBYK-4015

Version 5.0
SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023
Print Date 13.05.2025

Annex: Exposure Scenarios

Table of Contents

Number	Title
ES 1	Formulation & (re)packing of substances and mixtures; Industrial uses (SU3).
ES 2	Use in coatings; Industrial uses (SU3).
ES 3	Use in coatings; Professional uses (SU22).
ES 4	Use in coatings; Consumer uses (SU21).
ES 5	Cleaning; Industrial uses (SU3).
ES 6	Cleaning; Professional uses (SU22).
ES 7	Use in laboratories; Industrial uses (SU3).
ES 8	Use in laboratories; Professional uses (SU22).

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

ES 1: Formulation & (re)packing of substances and mixtures; Industrial uses (SU3).

1.1. Title section

Exposure Scenario name	: Formulation & (re)packing of substances and mixtures
Structured Short Title	: Formulation & (re)packing of substances and mixtures; Industrial uses (SU3).

Environment		
CS 1	Formulation into mixture	ERC2
Worker		
CS 2	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions, Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions, Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition, Chemical production where opportunity for exposure arises, Mixing or blending in batch processes, Transfer of substance or mixture (charging/discharging) at non dedicated-facilities, Transfer of substance or mixture (charging/discharging) at dedicated facilities, Transfer of substance or mixture into small containers (dedicated filling line, including weighing), Tableting, compression, extrusion, pelettisation, granulation, Use as laboratory reagent	PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC9, PROC14, PROC15

1.2. Conditions of use affecting exposure

1.2.1. Control of environmental exposure: Formulation into mixture (ERC2)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: < 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Annual amount per site	: 7800 kg/day
Maximum allowable site tonnage (MSafe)	: 950.000 kg
Release type	: Continuous release

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Emission days	:	300
Conditions and measures related to sewage treatment plant		
STP type	:	Municipal Sewage Treatment Plant
Conditions and measures related to treatment of waste (including article waste)		
Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations. External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure		
Receiving surface water flow	:	2.000 m3/d
Local freshwater dilution factor	:	10
Local marine water dilution factor	:	100

1.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Mixing or blending in batch processes (PROC5) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9) / Tableting, compression, extrusion, pelettisation, granulation (PROC14) / Use as laboratory reagent (PROC15)

Product (article) characteristics		
Covers concentrations up to 100 %		
Physical form of product	:	Liquid
Vapour pressure	:	< 0,5 kPa
Temperature	:	20 °C
Amount used (or contained in articles), frequency and duration of use/exposure		
Duration	:	8 h
Use frequency	:	5 days per week
Other conditions affecting workers exposure		
Temperature	:	Assumes use at not more than 20°C above ambient temperature.

VISCOBYK-4015

Version 5.0
SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023
Print Date 13.05.2025

1.3. Exposure estimation and reference to its source

1.3.1. Environmental release and exposure: Formulation into mixture (ERC2)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

1.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Further details on scaling and control technologies are provided in SPERC factsheet.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

ES 2: Use in coatings; Industrial uses (SU3).

2.1. Title section

Exposure Scenario name	: Use in coatings
Structured Short Title	: Use in coatings; Industrial uses (SU3).

Environment		
CS 1	Use in coatings	ERC4
Worker		
CS 2	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions, Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions, Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition, Chemical production where opportunity for exposure arises, Mixing or blending in batch processes, Industrial spraying, Transfer of substance or mixture (charging/discharging) at non dedicated-facilities, Transfer of substance or mixture (charging/discharging) at dedicated facilities, Roller application or brushing, Treatment of articles by dipping and pouring, Use as laboratory reagent	PROC1, PROC2, PROC3, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC10, PROC13, PROC15

2.2. Conditions of use affecting exposure

2.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: < 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Annual amount per site	: 43000 kg/day
Maximum allowable site tonnage (MSafe)	: 270.000 kg
Release type	: Continuous release

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Emission days	:	100
Conditions and measures related to sewage treatment plant		
STP type	:	Municipal Sewage Treatment Plant
Conditions and measures related to treatment of waste (including article waste)		
Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure		
Local freshwater dilution factor	:	10
Local marine water dilution factor	:	100

2.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Mixing or blending in batch processes (PROC5) / Industrial spraying (PROC7) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Roller application or brushing (PROC10) / Treatment of articles by dipping and pouring (PROC13) / Use as laboratory reagent (PROC15)

Product (article) characteristics		
Covers concentrations up to 100 %		
Physical form of product	:	Liquid
Vapour pressure	:	< 0,5 kPa
Temperature	:	20 °C
Amount used (or contained in articles), frequency and duration of use/exposure		
Duration	:	8 h
Use frequency	:	5 days per week
Other conditions affecting workers exposure		
Temperature	:	Assumes use at not more than 20°C above ambient temperature.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

2.3. Exposure estimation and reference to its source

2.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

2.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

ES 3: Use in coatings; Professional uses (SU22).

3.1. Title section

Exposure Scenario name	: Use in coatings
Structured Short Title	: Use in coatings; Professional uses (SU22).

Environment		
CS 1	Use in coatings	ERC8a, ERC8d
Worker		
CS 2	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions, Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions, Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition, Chemical production where opportunity for exposure arises, Mixing or blending in batch processes, Transfer of substance or mixture (charging/discharging) at non dedicated-facilities, Transfer of substance or mixture (charging/discharging) at dedicated facilities, Roller application or brushing, Non-industrial spraying, Treatment of articles by dipping and pouring, Use as laboratory reagent, Manual activities involving hand contact	PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC15, PROC19

3.2. Conditions of use affecting exposure

3.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure
Amount used (or contained in articles), frequency and duration of use/exposure	
Daily amount per site	: 2,3 kg
Maximum allowable site tonnage (MSafe)	: 1.900 kg
Release type	: Continuous release

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Emission days	:	365
Conditions and measures related to sewage treatment plant		
STP type	:	Municipal Sewage Treatment Plant
STP sludge treatment	:	Sewage sludge should be incinerated, contained or reclaimed. No application of sewage sludge to soil
STP effluent	:	2.000 m3/d
Conditions and measures related to treatment of waste (including article waste)		
Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.
Waste treatment	:	External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure		
Local freshwater dilution factor	:	10
Local marine water dilution factor	:	100

3.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Mixing or blending in batch processes (PROC5) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Roller application or brushing (PROC10) / Non-industrial spraying (PROC11) / Treatment of articles by dipping and pouring (PROC13) / Use as laboratory reagent (PROC15) / Manual activities involving hand contact (PROC19)

Product (article) characteristics	
Covers concentrations up to 100 %	
Vapour pressure	: < 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: 8 h
Use frequency	: 5 days per week
Technical and organisational conditions and measures	
Provide a good standard of controlled ventilation (10 to 15 air changes per hour).	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Use in closed process	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear a respirator conforming to EN140.	
Other conditions affecting workers exposure	
Indoor or outdoor use	: Covers indoor and outdoor use.
Professional or industrial settings	: Professional use
Temperature	: Assumes use at not more than 20°C above ambient temperature.

3.3. Exposure estimation and reference to its source

3.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

3.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

ES 4: Use in coatings; Consumer uses (SU21).

4.1. Title section

Exposure Scenario name	: Use in coatings
Structured Short Title	: Use in coatings; Consumer uses (SU21).

Consumer		
CS 1	Adhesives, sealants, Glues DIY-use (carpet glue, tile glue, wood parquet glue)	PC1, PC1_2
CS 2	Coatings and paints, thinners, paint removers, Waterborne latex wall paint	PC9a, PC9a_1, PC15_1
CS 3	Coatings and paints, thinners, paint removers, Aerosol spray can	PC9a, PC9a_3, PC15_3
CS 4	Ink and toners	PC18

4.2. Conditions of use affecting exposure

4.2.1. Control of consumer exposure: Adhesives, sealants (PC1) / Glues DIY-use (carpet glue, tile glue, wood parquet glue) (PC1_2)

Product (article) characteristics	
Covers concentrations up to 30 %	
Physical form of product	: Liquid, vapour pressure > 10 Pa (Standard Temperature and Pressure)
Amount used (or contained in articles), frequency and duration of use/exposure	
For each use event, covers use amounts up to	: 6390 g/event
Duration	: 360 min
Use frequency	: 1 days per year
Other conditions affecting consumers exposure	
Room size	: 20 m3
Ventilation rate	: Covers use under typical household ventilation.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

4.2.2. Control of consumer exposure: Coatings and paints, thinners, paint removers (PC9a) / Waterborne latex wall paint (PC9a_1, PC15_1)

Product (article) characteristics	
Covers concentrations up to 1,5 %	
Physical form of product	: Liquid, vapour pressure > 10 Pa (Standard Temperature and Pressure)
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount per use	: 2760 g/event
Duration	: 132 min
Use frequency	: 4 days per year
Other conditions affecting consumers exposure	
Room size	: 20 m3
Ventilation rate	: Covers use under typical household ventilation.

4.2.3. Control of consumer exposure: Coatings and paints, thinners, paint removers (PC9a) / Aerosol spray can (PC9a_3, PC15_3)

Product (article) characteristics	
Covers concentrations up to 50 %	
Physical form of product	: Liquid, vapour pressure > 10 Pa (Standard Temperature and Pressure)
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount per use	: 250 g/event
Duration	: 19,8 min
Use frequency	: 2 days per year
Other conditions affecting consumers exposure	
Room size	: 34 m3
Ventilation rate	: Covers use under typical household ventilation.

4.2.4. Control of consumer exposure: Ink and toners (PC18)

Product (article) characteristics	
Covers concentrations up to 10 %	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Physical form of product	: Liquid, vapour pressure > 10 Pa (Standard Temperature and Pressure)
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: 132 min
Use frequency	: 365 days per year
Other conditions affecting consumers exposure	
Room size	: 20 m ³

4.3. Exposure estimation and reference to its source

4.3.1. Consumer exposure: Adhesives, sealants (PC1) / Glues DIY-use (carpet glue, tile glue, wood parquet glue) (PC1_2)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

4.3.2. Consumer exposure: Coatings and paints, thinners, paint removers (PC9a) / Waterborne latex wall paint (PC9a_1, PC15_1)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

4.3.3. Consumer exposure: Coatings and paints, thinners, paint removers (PC9a) / Aerosol spray can (PC9a_3, PC15_3)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

4.3.4. Consumer exposure: Ink and toners (PC18)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

4.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Not applicable

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

ES 5: Cleaning; Industrial uses (SU3).

5.1. Title section

Exposure Scenario name	: Cleaning
Structured Short Title	: Cleaning; Industrial uses (SU3).

Environment		
CS 1	Use of non-reactive processing aid at industrial site (no inclusion into or ERC4 onto article)	
Worker		
CS 2	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions, Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions, Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition, Chemical production where opportunity for exposure arises, Industrial spraying, Transfer of substance or mixture (charging/discharging) at non dedicated-facilities, Transfer of substance or mixture (charging/discharging) at dedicated facilities, Roller application or brushing, Treatment of articles by dipping and pouring	PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC10, PROC13

5.2. Conditions of use affecting exposure

5.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 1,9 hPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Daily amount per site	: 5000 kg/day
Release type	: Continuous release
Emission days	: 20

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Conditions and measures related to sewage treatment plant	
STP type	: Municipal Sewage Treatment Plant
Conditions and measures related to treatment of waste (including article waste)	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations. External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure	
Receiving surface water flow	: 2.000 m ³ /d
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

5.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Industrial spraying (PROC7) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Roller application or brushing (PROC10) / Treatment of articles by dipping and pouring (PROC13)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: < 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: 480 min
Use frequency	: 5 days per week
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

5.3. Exposure estimation and reference to its source

5.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

5.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet.

VISCOBYK-4015

Version 5.0
SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023
Print Date 13.05.2025

ES 6: Cleaning; Professional uses (SU22).

6.1. Title section

Exposure Scenario name	: Cleaning
Structured Short Title	: Cleaning; Professional uses (SU22).

Environment		
CS 1	Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor), Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)	ERC8a, ERC8d
Worker		
CS 2	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions, Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions, Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition, Chemical production where opportunity for exposure arises, Transfer of substance or mixture (charging/discharging) at non dedicated-facilities, Transfer of substance or mixture (charging/discharging) at dedicated facilities, Roller application or brushing, Non-industrial spraying, Treatment of articles by dipping and pouring	PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC10, PROC11, PROC13

6.2. Conditions of use affecting exposure

6.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 1,9 hPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Daily amount per site	: 0,47 kg/day
Release type	: Continuous release

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Emission days	:	365
Conditions and measures related to sewage treatment plant		
STP type	:	Municipal Sewage Treatment Plant
STP sludge treatment	:	Sludge is disposed or recovered. No application of sewage sludge to soil
Conditions and measures related to treatment of waste (including article waste)		
Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations. External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure		
Receiving surface water flow	:	2.000 m3/d
Local freshwater dilution factor	:	10
Local marine water dilution factor	:	100

6.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1) / Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2) / Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3) / Chemical production where opportunity for exposure arises (PROC4) / Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a) / Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b) / Roller application or brushing (PROC10) / Non-industrial spraying (PROC11) / Treatment of articles by dipping and pouring (PROC13)

Product (article) characteristics		
Covers concentrations up to 100 %		
Physical form of product	:	Liquid
Vapour pressure	:	< 0,5 hPa
Temperature	:	20 °C
Other conditions affecting workers exposure		
Temperature	:	Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply		
Assumes a good basic standard of occupational hygiene is implemented		

VISCOBYK-4015

Version 5.0
SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023
Print Date 13.05.2025

6.3. Exposure estimation and reference to its source

6.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

6.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet.

VISCOBYK-4015

Version 5.0
SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023
Print Date 13.05.2025

ES 7: Use in laboratories; Industrial uses (SU3).

7.1. Title section

Exposure Scenario name	: Laboratory activities
Structured Short Title	: Use in laboratories; Industrial uses (SU3).
Environment	
CS 1	Laboratory activities ERC2, ERC4
Worker	
CS 2	Laboratory activities PROC10, PROC15

7.2. Conditions of use affecting exposure

7.2.1. Control of environmental exposure: Formulation into mixture (ERC2) / Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: < 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Daily amount per site	: 0,5 kg
Release type	: Continuous release
Emission days	: 20
Conditions and measures related to sewage treatment plant	
STP type	: Municipal Sewage Treatment Plant
STP sludge treatment	: Sludge is disposed or recovered. No application of sewage sludge to soil Sewage sludge should be incinerated, contained or reclaimed.
Conditions and measures related to treatment of waste (including article waste)	
Waste treatment	: External recovery and recycling of waste should comply with applicable local and/or national regulations.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

External treatment and disposal of waste should comply with applicable local and/or national regulations.	
Other conditions affecting environmental exposure	
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

7.2.2. Control of worker exposure: Roller application or brushing (PROC10) / Use as laboratory reagent (PROC15)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: < 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: 480 min
Use frequency	: 5 days per week
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

7.3. Exposure estimation and reference to its source

7.3.1. Environmental release and exposure: Formulation into mixture (ERC2) / Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

7.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Estimated workplace exposures are not expected to exceed DNELs when the identified risk management measures are adopted.

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet.

VISCOBYK-4015

Version 5.0
SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023
Print Date 13.05.2025

ES 8: Use in laboratories; Professional uses (SU22).

8.1. Title section

Exposure Scenario name	: Laboratory activities
Structured Short Title	: Use in laboratories; Professional uses (SU22).
Environment	
CS 1	Laboratory activities ERC8a
Worker	
CS 2	Laboratory activities PROC10, PROC15

8.2. Conditions of use affecting exposure

8.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Amount used (or contained in articles), frequency and duration of use/exposure	
Daily amount per site	: 0,000014 kg
Release type	: Continuous release
Emission days	: 365
Conditions and measures related to sewage treatment plant	
STP type	: Municipal Sewage Treatment Plant
STP sludge treatment	: Sewage sludge should be incinerated, contained or reclaimed. No application of sewage sludge to soil
STP effluent	: 2.000 m3/d
Conditions and measures related to treatment of waste (including article waste)	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations.
Waste - minimum efficiency of	: 93,7 %

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Other conditions affecting environmental exposure	
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

8.2.2. Control of worker exposure: Roller application or brushing (PROC10) / Use as laboratory reagent (PROC15)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: < 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: 480 min
Use frequency	: 5 days per week
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

8.3. Exposure estimation and reference to its source

8.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a)

Additional information on exposure estimation
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

8.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



VISCOBYK-4015

Version 5.0

SDB_IS

Revision Date: 19.11.2023

Date of last issue: 03.01.2023

Print Date 13.05.2025

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Further details on scaling and control technologies are provided in SPERC factsheet.