

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : BYK-1641
Product code : 000000000000156278

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Defoamer

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel
Telephone : +49 281 670-0
Telefax : +49 281 65735

Information : Regulatory Affairs
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone

Europe +44 1235 239670
Middle East/Africa +44 1235 239671
Americas +1 215 207 0061
East/South East Asia +65 3158 1074
(Local India: 000 800 100 7479)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)
Not a hazardous substance or mixture.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)
No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

Additional Labeling

EUH210 Safety data sheet available on request.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2

SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025

Print Date: 23.12.2025

EUH208 Contains 1,2-Benzisothiazol-3-one, reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1). May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : emulsion of foam-destroying polymers and hydrophobic components, silicone-containing

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
1,2-Benzisothiazol-3-one	2634-33-5 220-120-9 01-2120761540-60	Acute Tox. 4; H302 Acute Tox. 2; H330 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1 specific concentration limit Skin Sens. 1A; H317 >= 0,036 %	>= 0,025 - < 0,036

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

		Acute toxicity estimate Acute oral toxicity: 450 mg/kg Acute inhalation toxicity (dust/mist): 0,21 mg/l	
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1)	55965-84-9 01-2120764691-48	Acute Tox. 3; H301 Acute Tox. 2; H330 Acute Tox. 2; H310 Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071 M-Factor (Acute aquatic toxicity): 100 M-Factor (Chronic aquatic toxicity): 100 specific concentration limit Skin Corr. 1C; H314 >= 0,6 % Skin Irrit. 2; H315 0,06 - < 0,6 % Eye Irrit. 2; H319 0,06 - < 0,6 % Skin Sens. 1A; H317 >= 0,0015 % Eye Dam. 1; H318 >= 0,6 % Acute toxicity estimate Acute inhalation toxicity (dust/mist): 0,169 mg/l	>= 0,0002 - < 0,0015

For explanation of abbreviations see section 16.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

SECTION 4: First aid measures

4.1 Description of first-aid measures

- | | | |
|----------------------------|---|---|
| General advice | : | Do not leave the victim unattended. |
|
If inhaled | : |
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician. |
|
In case of eye contact | : |
Remove contact lenses.
Protect unharmed eye.
If eye irritation persists, consult a specialist. |
|
If swallowed | : |
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician. |

4.2 Most important symptoms and effects, both acute and delayed

- | | | |
|----------|---|---------------------------|
| Symptoms | : | No information available. |
|----------|---|---------------------------|

4.3 Indication of any immediate medical attention and special treatment needed

- | | | |
|-----------|---|---------------------------|
| Treatment | : | No information available. |
|-----------|---|---------------------------|

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | | |
|------------------------------------|---|---|
| Suitable extinguishing media | : | Foam
Carbon dioxide (CO ₂)
Dry chemical |
|
Unsuitable extinguishing media | : |
High volume water jet |

5.2 Special hazards arising from the substance or mixture

- | | | |
|-------------------------------|---|---|
| Hazardous combustion products | : | Carbon dioxide (CO ₂)
Nitrogen oxides (NO _x)
silicone compounds |
|-------------------------------|---|---|

5.3 Advice for firefighters

- | | | |
|--|---|---|
| Special protective equipment for fire-fighters | : | Wear self-contained breathing apparatus for firefighting if necessary. |
|
Further information | : |
Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

6.2 Environmental precautions

Environmental precautions : Try to prevent the material from entering drains or water courses.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : General industrial hygiene practice.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Electrical installations / working materials must comply with the technological safety standards.

Advice on common storage : No materials to be especially mentioned.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

8.2 Exposure controls

Personal protective equipment

Eye/face protection	:	Safety glasses
Hand protection	:	
Material	:	PVC disposable gloves
Break through time	:	120 min
Skin and body protection	:	Protective suit
Respiratory protection	:	No personal respiratory protective equipment normally required.

Environmental exposure controls

General advice	:	Try to prevent the material from entering drains or water courses.
----------------	---	--

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	Emulsion
Color	:	white
Odor	:	not significant
Odor Threshold	:	No data available
Melting point/freezing point	:	0 °C Method: derived
Initial boiling point	:	100 °C Method: derived
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	Not applicable
Autoignition temperature	:	> 200 °C Method: DIN 51794
Decomposition temperature	:	No data available
pH	:	7 (20 °C) Concentration: 100 % Method: DIN 19268 (100%ig)
Viscosity	:	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	completely miscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapor pressure	:	24 hPa (20 °C) Method: derived
Relative density	:	No data available
Density	:	1,0 g/cm ³ (20 °C, 1.013 hPa) Method: 4 deaerated (20°C oscillating U-tube)
Relative vapor density	:	No data available

9.2 Other information

Flammability (liquids)	:	Does not sustain combustion.
Evaporation rate	:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	Stable under recommended storage conditions. No hazards to be specially mentioned.
---------------------	---	---

10.4 Conditions to avoid

Conditions to avoid	:	No data available
---------------------	---	-------------------

10.5 Incompatible materials

Materials to avoid	:	Strong oxidizing agents
--------------------	---	-------------------------

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : Remarks: No data available

Components:

1,2-Benzisothiazol-3-one:

Acute oral toxicity : Acute toxicity estimate: 450 mg/kg
Method: Acute toxicity estimate according to Regulation (EC)
No. 1272/2008

Acute inhalation toxicity : Acute toxicity estimate: 0,21 mg/l
Test atmosphere: dust/mist
Method: Acute toxicity estimate according to Regulation (EC)
No. 1272/2008

reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1):

Acute inhalation toxicity : LC50: 0,169 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Skin corrosion/irritation

Not classified due to lack of data.

Product:

Remarks : No data available

Serious eye damage/eye irritation

Not classified due to lack of data.

Product:

Remarks : No data available

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Product:

Remarks : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

Germ cell mutagenicity

Not classified due to lack of data.

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Not classified due to lack of data.

Product:

Remarks : No data available

Reproductive toxicity

Not classified due to lack of data.

Product:

Effects on fertility : Remarks: No data available

Effects on fetal development : Remarks: No data available

STOT-single exposure

Not classified due to lack of data.

Product:

Remarks : No data available

STOT-repeated exposure

Not classified due to lack of data.

Product:

Remarks : No data available

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

Product:

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2

SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025

Print Date: 23.12.2025

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Components:

1,2-Benzisothiazol-3-one:

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1):

Toxicity to algae/aquatic plants : EC50 (Scenedesmus capricornutum (fresh water algae)): 0,018 mg/l
Exposure time: 72 h

M-Factor (Acute aquatic toxicity) : 100

M-Factor (Chronic aquatic toxicity) : 100

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

14.1 UN number or ID number

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2
SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025
Print Date: 23.12.2025

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADN : Not regulated as a dangerous good

ADR : Not regulated as a dangerous good

RID : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADN : Not regulated as a dangerous good

ADR : Not regulated as a dangerous good

RID : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADN : Not regulated as a dangerous good

ADR : Not regulated as a dangerous good

RID : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 72: benzene

Number on list 75: If you intend to use this product as tattoo ink, please

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2

SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025

Print Date: 23.12.2025

REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59).

REACH - List of substances subject to authorisation (Annex XIV)

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

contact your vendor.

: This product does not contain substances of very high concern (Regulation (EC) No. 1907/2006 (REACH), Article 57).

: Not applicable

Not applicable

15.2 Chemical Safety Assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H301 : Toxic if swallowed.
H302 : Harmful if swallowed.
H310 : Fatal in contact with skin.
H314 : Causes severe skin burns and eye damage.
H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H330 : Fatal if inhaled.
H400 : Very toxic to aquatic life.
H410 : Very toxic to aquatic life with long lasting effects.
EUH071 : Corrosive to the respiratory tract.

Full text of other abbreviations

Acute Tox. : Acute toxicity
Aquatic Acute : Short-term (acute) aquatic hazard
Aquatic Chronic : Long-term (chronic) aquatic hazard
Eye Dam. : Serious eye damage
Skin Corr. : Skin corrosion
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitization

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-1641

Version: 3.2

SDB_LI

Revision Date: 22.12.2025

Date of last issue: 31.07.2025

Print Date: 23.12.2025

Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

REG_EU / EN