BYK-3410

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name	:	BYK-3410
UFI	:	SUJE-E05G-800S-P7TW
Product code	:	000000000000122098

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture	:	Substrate Wetting Additive

1.3 Details of the supplier of the safety data sheet

Company	:	BYK-Chemie GmbH Abelstrasse 45 46483 Wesel
Telephone	:	+49 281 670-0
Telefax	:	+49 281 65735
Information	:	Regulatory Affairs
Telephone	:	+49 281 670-23532
Telefax	:	+49 281 670-23533
E-mail address	:	GHS.BYK@altana.com

1.4 Emergency telephone number

+44 1235 239670

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word	:	Danger	
Hazard statements	:	H315	Causes skin irritation.

H318 Causes serious eye damage.

Precautionary statements : **Prevention:**

P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Hazardous components which must be listed on the label:

- 577-11-7 docusate sodium

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Mixture of a modified succinic acid and esters.

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
docusate sodium	577-11-7 209-406-4 01-2119491296-29	Skin Irrit. 2; H315 Eye Dam. 1; H318	>= 50 - <= 100
2-ethylhexan-1-ol	104-76-7 203-234-3	Acute Tox. 4; H332 Skin Irrit. 2; H315	>= 3 - < 5

	01-2119487289-20	Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) Aquatic Chronic 3; H412	
bis(2-ethylhexyl) maleate	142-16-5 205-524-5	STOT RE 2; H373 Aquatic Chronic 1; H410 ——————— M-Factor (Chronic aquatic toxicity): 1	>= 0,1 - < 0,25

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No information available.

Risks	:	Causes skin irritation. Causes serious eye damage.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	:	No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Nitrogen oxides (NOx) Carbon oxides

5.3 Advice for firefighters

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
Further information on storage stability	:	No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s)	:	No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
propane-1,2-diol	57-55-6	OELV - 8 hrs (TWA) (particles)	10 mg/m3	IE OEL
		OELV - 8 hrs (TWA) (total (vapour and particles))	150 ppm 470 mg/m3	IE OEL
2-ethylhexan-1-ol	104-76-7	TWA	1 ppm 5,4 mg/m3	2017/164/EU
	Further information: Indicative			

		OELV - 8 hrs (TWA)	1 ppm 5,4 mg/m3	IE OEL

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
docusate sodium	Industrial use	Skin contact	Long-term systemic effects	31,3 mg/kg
	Industrial use	Inhalation	Long-term systemic effects	44,1 mg/m3
	Professional use	Skin contact	Long-term systemic effects	18,8 mg/kg
	Professional use	Inhalation	Long-term systemic effects	13 mg/m3
	Professional use	Ingestion	Long-term systemic effects	18,8 mg/kg
propane-1,2-diol	Consumers	Inhalation	Long-term local effects	10 mg/m3
	Workers	Inhalation	Long-term local effects	10 mg/m3
	Consumers	Inhalation	Long-term systemic effects	50 mg/m3
	Workers	Inhalation	Long-term systemic effects	168 mg/m3
2-ethylhexan-1-ol	Workers	Inhalation	Acute local effects	106,4 mg/m3
	Workers	Inhalation	Long-term systemic effects	53,2 mg/m3
	Workers	Skin contact	Long-term systemic effects	23 mg/kg
	Consumers	Inhalation	Acute local effects	53,2 mg/m3
	Consumers	Inhalation	Long-term systemic effects	2,3 mg/m3
	Consumers	Skin contact	Long-term systemic effects	11,4 mg/kg
	Consumers	Ingestion	Long-term systemic effects	1,1 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
docusate sodium	Fresh water	0,0066 mg/l
	Marine water	0,0007 mg/l
	Intermittent releases	0,066 mg/l
	Fresh water sediment	
	Soil	0,138 mg/kg
	Sewage treatment plant	122 mg/l
propane-1,2-diol	Fresh water	260 mg/l
	Intermittent releases	183 mg/l
	Marine water	26 mg/l
	Fresh water sediment	572 mg/kg
	Marine sediment	57,2 mg/kg
	Soil	50 mg/kg
	Sewage treatment plant	20000 mg/l

2-ethylhexan-1-ol	Fresh water	0,017 mg/l
	Marine water	0,0017 mg/l
	Fresh water sediment	0,28 mg/kg
	Marine sediment	0,028 mg/kg
	Soil	0,047 mg/kg
	Intermittent releases	0,17 mg/l
	Sewage treatment plant	10 mg/l
	Oral	55 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : PVC
Break through time : 120 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Environmental exposure controls

General advice : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : light yellow

Odour : not significant

Odour Threshold : No data available

Melting point/ range : < 0 °C
Method: derived

Initial boiling point : 184 °C
Method: derived

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 100 °C Method: 49 (Pensky-Martens)
Auto-ignition temperature	:	> 200 °C Method: DIN 51794
Decomposition temperature	:	No data available
pH	:	7 (20 °C) Concentration: 10 % Method: Universal pH-value indicator
Viscosity		
Viscosity, dynamic	:	No data available
Solubility(ies)		
Water solubility	:	completely miscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	< 0,1 hPa (25 °C) Method: derived
Relative density	:	No data available
Density	:	1,07 g/cm3 (20 °C, 1.013 hPa) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Relative vapour density	:	No data available

9.2 Other information

Flammability (liquids)	:	Sustains combustion
Evaporation rate	:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : Bases
Strong oxidizing agents

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : Remarks: No data available

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Components:

docusate sodium:

Acute oral toxicity : LD50 (Rat, male and female): > 2.000 mg/kg
Method: OECD Test Guideline 401

2-ethylhexan-1-ol:

Acute oral toxicity : LD50 (Rat): ca. 2.047 mg/kg
Method: OECD Test Guideline 401
GLP: no

Acute inhalation toxicity : LC50 (Rat): > 1 mg/l
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rat, male and female): > 3.000 mg/kg
Method: OECD Test Guideline 402

Skin corrosion/irritation

Causes skin irritation.

Product:

Remarks	:	May irritate skin. May cause skin irritation in susceptible persons.

Components:

2-ethylhexan-1-ol:

Species	:	Rabbit
Method	:	OECD Test Guideline 404
Result	:	Severe skin irritation
GLP	:	no

Serious eye damage/eye irritation

Causes serious eye damage.

Product:

Remarks	:	May cause irreversible eye damage.

Components:

2-ethylhexan-1-ol:

Species	:	Rabbit
Method	:	OECD Test Guideline 405
Result	:	Eye irritation
GLP	:	no

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Remarks	:	No data available

Germ cell mutagenicity

Not classified due to lack of data.

Product:

Genotoxicity in vitro	:	Remarks: No data available
Genotoxicity in vivo	:	Remarks: No data available

Carcinogenicity

Not classified due to lack of data.

Product:

Remarks : No data available

Reproductive toxicity

Not classified due to lack of data.

Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure

Not classified due to lack of data.

Product:

Remarks : No data available

STOT - repeated exposure

Not classified due to lack of data.

Product:

Remarks : No data available

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

Product:

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Components:

docusate sodium:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 49 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: Regulation (EC) No. 440/2008, Annex, C.1
GLP: yes

Toxicity to algae/aquatic plants : EC50 (algae): 82,5 mg/l
Exposure time: 72 h
Test Type: Growth inhibition
Method: Regulation (EC) No. 440/2008, Annex, C.3
GLP: yes

2-ethylhexan-1-ol:

Toxicity to fish : NOEC (Leuciscus idus (Golden orfe)): 14 mg/l
Exposure time: 96 h
Test Type: flow-through test
Method: Directive 67/548/EEC, Annex V, C.1.
GLP: yes

LC50 (Pimephales promelas (fathead minnow)): 28,2 mg/l
Exposure time: 96 h
Test Type: flow-through test
Method: OECD Test Guideline 203
GLP: no

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna Straus): 39 mg/l
Exposure time: 48 h
Test Type: static test
Method: Regulation (EC) No. 440/2008, Annex, C.2
GLP: yes

Toxicity to algae/aquatic plants : (Desmodesmus subspicatus (green algae)): 11,5 mg/l
Exposure time: 72 h
GLP: yes

(Desmodesmus subspicatus (green algae)): 16,6 mg/l
Exposure time: 72 h
GLP: yes

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Components:

2-ethylhexan-1-ol:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301C
GLP: No information available.

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Components:

2-ethylhexan-1-ol:

Partition coefficient: n-octanol/water : log Pow: 2,9 (25 °C)
pH: 7
Method: OECD Test Guideline 117
GLP: no

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

RID : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

RID : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

RID : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

RID : Not regulated as a dangerous good

IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries must be considered:: Number on list 3
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Fire Hazard Class	:	-: -
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.		Not applicable

15.2 Chemical safety assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H315	:	Causes skin irritation.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H335	:	May cause respiratory irritation.
H373	:	May cause damage to organs through prolonged or repeated exposure.
H410	:	Very toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Skin Irrit.	:	Skin irritation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
2017/164/EU	:	Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
IE OEL	:	Ireland. List of Chemical Agents and Carcinogens with Occupational Exposure Limit Values - Code of Practice, Schedule 1 and 2
2017/164/EU / TWA	:	Limit Value - eight hours
IE OEL / OELV - 8 hrs (TWA)	:	Occupational exposure limit value (8-hour reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; BGW - Biological Limit Values; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); LSPN - List of Hazardous Notified Substances (Chile); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC)

No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

IE / EN