BYK-394

Version 9 | Revision Date 05/17/2026 | Print Date 08/06/2026

SECTION 1. IDENTIFICATION

Product name : BYK-394

Manufacturer or supplier's details

Company : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492
Telephone : (203) 265-2086
Visit our web site : www.byk.com
E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone number : 203-265-2086; CHEMTREC 1-800-424-9300 / +1 703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Surface Additive
Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 4

GHS label elements

Signal word : Warning

Hazard statements : H227 Combustible liquid.

Precautionary statements : **Prevention:**
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : Solution of a polyacrylate copolymer

Hazardous components

Component	CAS-No.	Concentration (%)
2-Methoxymethylethoxypropanol [DPM]	34590-94-8	>= 10 - < 30

SECTION 4. FIRST AID MEASURES

General advice : Do not leave the victim unattended.

If inhaled : Remove to fresh air. Administer artificial respiration if necessary. Get medical aid as soon as possible.
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : Remove contaminated clothing. Wash thoroughly with soap and water.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Immediately flush with plenty of water for at least 20 minutes. Get medical aid.
Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting; aspiration hazard. Dilute with 1-2 glasses of water. Get medical aid. If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs.
Never give anything by mouth to an unconscious person.
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Foam
Carbon dioxide (CO2)
Dry chemical
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : No information available.

High volume water jet

Specific hazards during firefighting	:	Will not explode on mechanical impact. Cool closed containers exposed to fire with water spray.
Hazardous combustion products	:	Carbon oxides
Further information	:	Keep away from heat and sources of ignition. Keep away from oxidizing agents. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus. Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Eliminate all sources of ignition. Ventilate area if indoors. Wear self-contained breathing apparatus and full protective clothing.
Environmental precautions	:	Prevent spilled material from entering the ground, water and/or air by using appropriate containment methods. Prevent further leakage or spillage if safe to do so.
Methods and materials for containment and cleaning up	:	Stop leak. Dike and contain spill. Absorb with suitable material and remove with sparkless shovel and/or scoop. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	:	Harmful in contact with skin. Avoid contact with skin and eyes. Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Keep container closed when not in use. Handle as an industrial chemical. Avoid formation of aerosol. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national

regulations.

Conditions for safe storage : Avoid exposure to excessive heat, light, and air for prolonged periods of time.
Keep in a dry, cool and well-ventilated place.
Keep product and empty container away from heat and sources of ignition.
Take measures to prevent the build up of electrostatic charge.
No smoking.
Keep in a well-ventilated place.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : Keep away from strong acids.
Keep away from strong bases.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2-Methoxymethylethoxypropanol [DPM]	34590-94-8	TWA	100 ppm 600 mg/m3	OSHA Z-1
2-Methoxymethylethoxypropanol [DPM]		TWA	50 ppm	ACGIH

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : Unless air monitoring demonstrates vapor/mist/dust levels are below the PEL/TLV wear a properly fitted respirator (NIOSH approved) or dust mask during exposure.

Hand protection
Material : Nitrile rubber

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Safety glasses with side-shields
Eye wash bottle with pure water
Tightly fitting safety goggles

Skin and body protection : Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.

If splashing is possible, wear chemically resistant protective clothing.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	:	liquid
Colour	:	colourless
Odour	:	ether-like
Odour Threshold	:	No data available
pH	:	6, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator
Melting point/ range	:	No data available
Initial boiling point	:	363.20 °F (184.00 °C) Method: derived
Vapour pressure	:	0.4 hPa (68.00 °F (20.00 °C)) Method: derived
Flash point	:	190.40 °F (88.00 °C) Method: 49 (Pensky-Martens)
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Evaporation rate	:	No data available
Relative vapour density	:	No data available
Relative Density/Specific Gravity	:	No data available
Density	:	1.0170 g/cm3 (68.00 °F (20.00 °C)) Method: 4 (20°C oscillating U-tube)
Solubility(ies)		
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	> 392 °F (> 200 °C) Method: DIN 51794

Thermal decomposition : No data available

Viscosity
Viscosity, dynamic : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.
No decomposition if stored and applied as directed.

Chemical stability : Stable; polymerization will not occur
No decomposition if stored and applied as directed.

Possibility of hazardous reactions : DPM may form peroxides of unknown stability.

No decomposition if stored and applied as directed.

Vapours may form explosive mixture with air.

Conditions to avoid : Prolonged heat/light/air exposure
Heat, flames and sparks.

Incompatible materials : Acids and bases
Strong oxidizing agents

Hazardous decomposition products : None expected

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Inhalation
Ingestion
Skin contact
Skin Absorption
Eyes

Acute toxicity

Product:

Acute oral toxicity : Remarks: No data available

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:

Acute oral toxicity : LD50 (Rat): 5,200 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 50 mg/l

Acute dermal toxicity : LD50 (Rabbit): 9,500 mg/kg

Skin corrosion/irritation

Product:

Remarks: No data available

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:
Species: Rabbit
Result: slight irritation

Serious eye damage/eye irritation

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:
Species: Rabbit
Result: Mild eye irritation

Respiratory or skin sensitisation

Product:

Remarks: No data available

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:
Result: Does not cause skin sensitisation.

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Product:

Remarks: No data available

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure

Product:

Remarks: No data available

STOT - repeated exposure

Product:

Remarks: No data available

Repeated dose toxicity

Product:

Remarks: No known chronic health effects.

Aspiration toxicity

Product:

No data available

Components:

34590-94-8 2-Methoxymethylethoxypropanol [DPM]:
The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Experience with human exposure

Product:

Inhalation:

Symptoms: High concentrations of vapors may be irritating to the respiratory tract. May cause headaches, dizziness, nausea and vomiting. May cause CNS depression (drowsiness, loss of coordination and fatigue).

Skin contact:

Symptoms: Contact may cause irritation.

Eye contact:

Symptoms: Contact may cause irritation.

Ingestion:

Symptoms: Ingestion may irritate the digestive tract; high dosages may cause CNS depression.

Further information

Product:

Remarks: Skin absorption of 10-20 ml/kg of DPM has caused CNS depression (in rabbits).
ACGIH-TLV-TWA for DPM = 100 ppm (skin)

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : Remarks: No data available

Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation	40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : There is no data available for this product.

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Dispose of in accordance with applicable local/municipal, state/provincial and federal regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

National Regulations

49 CFR
Not regulated as a dangerous good
Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 - Emergency Release Notification

Calculated RQ exceeds reasonably attainable upper limit.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 80.0 %
Method: 22 (10min/150°C)
DIN EN ISO 3251
Non-volatile information is not a specification.

Massachusetts Right To Know

2-Methoxymethylethoxypropanol [DPM]	34590-94-8

Massachusetts Right To Know

2-Methoxymethylethoxypropanol [DPM]	34590-94-8
Phenol	108-95-2

Pennsylvania Right To Know

Polyacrylate polymer	Not Assigned
2-Methoxymethylethoxypropanol [DPM]	34590-94-8

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5139

California Prop. 65
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA	:	All substances listed as active on the TSCA inventory
Section 5a	:	No substances are subject to a Significant New Use Rule.
Section 4 / 12(b)	:	No substances are subject to TSCA 12(b) export notification requirements.
DSL	:	We certify that all of the components of this product are listed on the DSL.
CEPA Category	:	Reduced Regulatory Requirement Polymer
Weight percent	:	80 %
NSN Filed	:	Schedule 9f
Max. NSN Required	:	Schedule 9f

SECTION 16. OTHER INFORMATION

Revision Date : 05/17/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.