

BYK-4512Version 2.2
SDS_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024
Print Date 22.04.2026

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : BYK-4512
Product code : 000000000000148243

Manufacturer or supplier's details

Company : BYK-Chemie GmbH
Address : Abelstrasse 45
46483 Wesel
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com
Emergency telephone number : 18000 74234 (toll –free number, access from Australia only)
+61 2 8014 4558

Importer



Company : Alchemy Agencies Pty Ltd
Level 15, 28 Freshwater Place
Southbank, Victoria, Australia 3006
Tel: +61 3 9116 6359

Use of the Sub-
stance/Mixture : Adhesion Promoter

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Flammable liquids : Category 3
Specific target organ toxicity - : Category 3 (Central nervous system)
single exposure

GHS label elements

Hazard pictograms :  

Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.
H336 May cause drowsiness or dizziness.

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Precautionary statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing mist or vapours.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : solution of aminofunctional polyether

Components

Chemical name	CAS-No.	Concentration (% w/w)
2-methoxy-1-methylethyl acetate	108-65-6	>= 30 -< 50

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical

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In case of skin contact	: advice. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	: Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	: No information available. May cause drowsiness or dizziness.
Notes to physician	: No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: High volume water jet
Specific hazards during fire-fighting	: Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: Carbon oxides Nitrogen oxides (NO _x)
Specific extinguishing methods	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.
Hazchem Code	: •3Y

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
Environmental precautions	: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, ver-

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miculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.
- Advice on safe handling : Avoid formation of aerosol. Do not breathe vapours/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.
- Hygiene measures : Wash hands before breaks and at the end of workday.
- Conditions for safe storage : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2-methoxy-1-methylethyl acetate	108-65-6	TWA	50 ppm 274 mg/m ³	AU OEL
Further information: Skin absorption				
		STEL	100 ppm 548 mg/m ³	AU OEL
Further information: Skin absorption				

Personal protective equipment

- Respiratory protection : In the case of vapour formation use a respirator with an approved filter.
- Hand protection
- Material : butyl-rubber
- Break through time : 120 min

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Remarks	:	Wear suitable gloves.
Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	viscous
Colour	:	yellow
Odour	:	characteristic, ester-like
Odour Threshold	:	No data available
pH	:	7 (20 °C) Concentration: 1 % Method: derived
Melting point/ range	:	< 10 °C Method: derived
Initial boiling point	:	> 146 °C Method: derived
Flash point	:	43 °C Method: 48 (Abel-Pensky) DIN 51755
Evaporation rate	:	No data available
Flammability (liquids)	:	Sustains combustion
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	< 3.37 hPa (20 °C) Method: derived
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	1.102 g/cm ³ (20 °C, 1,013 hPa) Method: 4 (20°C oscillating U-tube)
Solubility(ies) Water solubility	:	immiscible

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Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	> 200 °C Method: M0062 (Analytics Wesel)
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	579 mPa.s (60 °C) Method: P/K 60°C
Surface tension	:	No data available
Conductivity	:	Method: measured, method 61

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed. Vapours may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

Not classified due to lack of data.

Product:

Acute oral toxicity : Remarks: No data available

Components:**2-methoxy-1-methylethyl acetate:**Acute oral toxicity : LD50 (Rat, female): > 5,000 mg/kg
Method: OECD Test Guideline 401
GLP: yes

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

Skin corrosion/irritation

Not classified due to lack of data.

Product:

Remarks : No data available

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Components:

2-methoxy-1-methylethyl acetate:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation
GLP : yes

Serious eye damage/eye irritation

Not classified due to lack of data.

Product:

Remarks : No data available

Components:

2-methoxy-1-methylethyl acetate:

Species : Rabbit
Result : No eye irritation
Method : OECD Test Guideline 405
GLP : yes

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Remarks : No data available

Components:

2-methoxy-1-methylethyl acetate:

Species : Guinea pig
Method : OECD Test Guideline 406
Result : Not a skin sensitizer.
GLP : yes

Chronic toxicity

Germ cell mutagenicity

Not classified due to lack of data.

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Result: No data available

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Carcinogenicity

Not classified due to lack of data.

Product:

Remarks : No data available

Reproductive toxicity

Not classified due to lack of data.

Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure

May cause drowsiness or dizziness.

Product:

Remarks : No data available

STOT - repeated exposure

Not classified due to lack of data.

Product:

Remarks : No data available

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

Product:

No data available

Further information

Product:

Remarks : No data available

Remarks : Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.
Concentrations substantially above the TLV value may cause narcotic effects.
Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Toxicity to fish :
Remarks: No data available

Toxicity to daphnia and other :
aquatic invertebrates : Remarks: No data available

Components:**2-methoxy-1-methylethyl acetate:**

Toxicity to fish : LC50 (Fish): 100 - 180 mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 203
GLP: no

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): >
plants : 1,000 mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: no

Persistence and degradability**Product:**

Biodegradability : Remarks: No data available

Components:**2-methoxy-1-methylethyl acetate:**

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301F
GLP: yes

Bioaccumulative potential**Product:**

Bioaccumulation : Remarks: No data available

Components:**2-methoxy-1-methylethyl acetate:**

Partition coefficient: n- : log Pow: 1.2 (20 °C)
octanol/water : pH: 6.8
Method: OECD Test Guideline 117
GLP: yes

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No data available

Other adverse effects**Product:**

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION**International Regulations****UNRTDG**

UN number : UN 3272
Proper shipping name : ESTERS, N.O.S.
(1-Methoxy-2-propanol acetate)
Class : 3
Packing group : III
Labels : 3

IATA-DGR

UN/ID No. : UN 3272
Proper shipping name : Esters, n.o.s.
(1-Methoxy-2-propanol acetate)
Class : 3
Packing group : III
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 366
Packing instruction (passenger aircraft) : 355

IMDG-Code

UN number : UN 3272
Proper shipping name : ESTERS, N.O.S.
(1-Methoxy-2-propanol acetate)
Class : 3
Packing group : III
Labels : 3
EmS Code : F-E, S-D
Marine pollutant : no

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Remarks : IMDG Code segregation group - none

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**ADG**

UN number : UN 3272
Proper shipping name : ESTERS, N.O.S.
(1-Methoxy-2-propanol acetate)
Class : 3
Packing group : III
Labels : 3
Hazchem Code : •3Y

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture****SECTION 16. OTHER INFORMATION**

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Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.

AU OEL / TWA : Exposure standard - time weighted average
AU OEL / STEL : Exposure standard - short term exposure limit

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Con-

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centration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MERCOSUR - The Agreement for the Facilitation of the Transport of Dangerous Goods; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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