

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended



BYK-UV 3575

Version 7.0

SDB_LI

Revision Date: 12.08.2024

Date of last issue: 19.02.2024

Print Date 20.05.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : BYK-UV 3575

UFI : RQH4-V0Y4-U00Y-7ADD

Product code : 000000000000148627

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Surface Additive

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel

Telephone : +49 281 670-0

Telefax : +49 281 65735

Information : Regulatory Affairs

Telephone : +49 281 670-23532

Telefax : +49 281 670-23533

E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone number

Europe +44 1235 239670

Middle East/Africa +44 1235 239671

Americas +1 215 207 0061

East/South East Asia +65 3158 1074

(Local India: 000 800 100 7479)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

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2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word

: Warning

Hazard statements

: H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P391 Collect spillage.

Hazardous components which must be listed on the label:

- 42978-66-5 Tripropylenglycoldiacrylate
- 818-61-1 2-hydroxyethyl acrylate

2.3 Other hazards

This substance/mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Acryl functional dimethylpolysiloxane

Components

Chemical name	CAS-No. EC-No. Index-No.	Classification	Concentration (% w/w)

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	Registration number		
Trippropylenglycoldiacrylate	42978-66-5 256-032-2	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system) Aquatic Chronic 2; H411 specific concentration limit STOT SE 3; H335 ≥ 10 %	≥ 50 - ≤ 100
octamethylcyclotetrasiloxane [D4]	556-67-2 209-136-7 01-2119529238-36	Repr. 2; H361f Aquatic Chronic 1; H410 M-Factor (Chronic aquatic toxicity): 10	≥ 0,5 - < 1
2-hydroxyethyl acrylate	818-61-1 212-454-9	Acute Tox. 4; H302 Acute Tox. 3; H311 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Acute 1; H400 M-Factor (Acute aquatic toxicity): 1 specific concentration limit Skin Sens. 1; H317 ≥ 0,2 %	≥ 0,025 - < 0,1
PBT and vPvB substance :			
decamethylcyclopentasiloxane	541-02-6 208-764-9		≥ 0,25 - < 0,5
dodecamethylcyclohexasiloxane	540-97-6 208-762-8		≥ 0,1 - < 0,25

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

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If inhaled	: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	: If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms	: No information available.
Risks	: No information available.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	: No information available.
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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	: Foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting	: Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: Carbon oxides Nitrogen oxides (NO _x)

5.3 Advice for firefighters

Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

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Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.

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Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Tripropylenglycoldiacrylate	Industrial use	Skin contact	Long-term systemic effects	2,77 mg/kg
	Industrial use	Inhalation	Long-term systemic effects	24,48 mg/m ³
	Professional use	Skin contact	Long-term systemic effects	1,66 mg/kg
	Professional use	Inhalation	Long-term systemic effects	7,24 mg/m ³
	Professional use	Ingestion	Long-term systemic effects	2,08 mg/kg
octamethylcyclotetrasiloxane [D4]	Consumers	Oral	Acute systemic effects, Long-term systemic effects	3,7 mg/kg
	Consumers	Inhalation	Acute systemic effects, Acute local effects, Long-term systemic effects, Long-term local effects	13 mg/m ³
	Workers	Inhalation	Acute systemic effects, Acute local effects, Long-term systemic effects, Long-term local effects	73 mg/m ³

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Tripropylenglycoldiacrylate	Fresh water	0,0073 mg/l
	Marine water	0,00073 mg/l
	Intermittent releases	0,073 mg/l
	Fresh water sediment	0,019 mg/kg
	Soil	0,00243 mg/kg
	Sewage treatment plant	100 mg/l
octamethylcyclotetrasiloxane [D4]	Fresh water	1,5 µg/l
	Marine water	0,15 µg/l
	Fresh water sediment	0,64 mg/kg
	Soil	0,84 mg/kg

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	Sewage treatment plant	10 mg/l
	Marine sediment	0,064 mg/kg
	Hazard for predators: secondary poisoning	41 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : Rubber gloves
Break through time : 120 min

Remarks : Do not wear PVC gloves, as PVC absorbs acrylates.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Environmental exposure controls

General advice : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : light yellow
Odour : not significant
Odour Threshold : No data available

Melting point/freezing point : < 0 °C
Method: derived

Initial boiling point and boiling range : > 175 °C
Method: derived

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : 61 °C
Method: 49 (Pensky-Martens)

Auto-ignition temperature : > 200 °C

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Method: DIN 51 794/ DIN prEN 14 522

Decomposition temperature	:	No data available
pH	:	6 (20 °C) Concentration: 1 % Method: Universal pH-value indicator
Viscosity		
Viscosity, dynamic	:	702 mPa.s Method: P/K 20°C
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	< 1 hPa (20 °C) Method: derived
Relative density	:	No data available
Density	:	1,064 g/cm ³ (20 °C, 1.013 hPa) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Relative vapour density	:	No data available

9.2 Other information

Flammability (liquids)	:	Sustains combustion
Evaporation rate	:	No data available
Surface tension	:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : No data available

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10.5 Incompatible materials

Materials to avoid : Acids
Bases
Metals
Strong oxidizing agents

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product:

Acute oral toxicity : Remarks: No data available

Components:

Tripropylenglycoldiacrylate:

Acute oral toxicity : LD50 (Rat, female): > 2.000 mg/kg
Method: OECD Test Guideline 423
GLP: yes

Acute dermal toxicity : LD50 (Rabbit, male and female): > 2.000 mg/kg
Method: OECD Test Guideline 402

Skin corrosion/irritation

Product:

Remarks : May irritate skin.
May cause skin irritation and/or dermatitis.

Serious eye damage/eye irritation

Product:

Remarks : Causes serious eye irritation.

Components:

Tripropylenglycoldiacrylate:

Species : Rabbit
Method : OECD Test Guideline 405
Result : Eye irritation
GLP : yes

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Respiratory or skin sensitisation

Product:

Remarks : Causes sensitisation.

Components:

Tripropylenglycoldiacrylate:

Test Type : Mouse Local Lymph Node assay (LLNA)
Species : Mouse
Method : OECD Test Guideline 429
Result : May cause sensitisation by skin contact.
GLP : yes

octamethylcyclotetrasiloxane [D4]:

Species : Guinea pig
Method : OECD Test Guideline 406
Result : Does not cause skin sensitisation.
GLP : yes

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Product:

Remarks : No data available

Reproductive toxicity

Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure

Product:

Remarks : No data available

STOT - repeated exposure

Product:

Remarks : No data available

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Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Product:

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Components:

Tripropylenglycoldiacrylate:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 4,6 - < 10 mg/l
Exposure time: 96 h
Method: DIN 38412

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 89 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Scenedesmus subspicatus): 65,9 mg/l
Exposure time: 72 h

2-hydroxyethyl acrylate:

M-Factor (Acute aquatic toxicity) : 1

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12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Components:

Tripropylenglycoldiacrylate:

Biodegradability : Result: Partially biodegradable.
Method: OECD Test Guideline 301B
GLP: yes

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Components:

Tripropylenglycoldiacrylate:

Partition coefficient: n- : log Pow: 2 (25 °C)
octanol/water

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

Components:

octamethylcyclotetrasiloxane [D4]:

Assessment : Substance is very persistent and very bioaccumulative (vPvB).
: Substance is persistent, bioaccumulative, and toxic (PBT).

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 3082
RID : UN 3082
IMDG : UN 3082
IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tripropylene glycol diacrylate)

RID : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tripropylene glycol diacrylate)

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tripropylene glycol diacrylate)

IATA : Environmentally hazardous substance, liquid, n.o.s.
(Tripropylene glycol diacrylate)

14.3 Transport hazard class(es)

ADR : 9
RID : 9
IMDG : 9
IATA : 9

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14.4 Packing group

ADR

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : -

RID

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9

IMDG

Packing group : III
Labels : 9
EmS Code : F-A, S-F
Remarks : IMDG Code segregation group - none

IATA (Cargo)

Packing instruction (cargo aircraft) : 964
Packing group : III
Labels : Miscellaneous Dangerous Goods

IATA (Passenger)

Packing instruction (passenger aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous Dangerous Goods

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

RID

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on : Conditions of restriction for the fol-

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the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

lowing entries should be considered:
Number on list 75, 3

If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

octamethylcyclotetrasiloxane [D4]
(Number on list 70)
decamethylcyclopentasiloxane
(Number on list 70)
dodecamethylcyclohexasiloxane
(Number on list 70)
dibutyltin dilaurate
(Number on list 30, 20)
tributyltin compounds
(Number on list 75, 30, 20)

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).

: decamethylcyclopentasiloxane

octamethylcyclotetrasiloxane [D4]

REACH - List of substances subject to authorisation (Annex XIV)

: Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2

ENVIRONMENTAL HAZARDS

15.2 Chemical safety assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H302 : Harmful if swallowed.
H311 : Toxic in contact with skin.
H314 : Causes severe skin burns and eye damage.
H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.
H335 : May cause respiratory irritation.
H361f : Suspected of damaging fertility.
H400 : Very toxic to aquatic life.
H410 : Very toxic to aquatic life with long lasting effects.
H411 : Toxic to aquatic life with long lasting effects.

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Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Repr.	: Reproductive toxicity
Skin Corr.	: Skin corrosion
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
STOT SE 3	H335
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

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