HORDAMER PE 34

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SECTION 1. IDENTIFICATION

Product name : HORDAMER PE 34

Manufacturer or supplier's details

Company : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086
Visit our web site : www.byk.com
E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone number : 203-265-2086; CHEMTREC 1-800-424-9300 / +1 703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Wax Additive
Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Serious eye damage : Category 1

Carcinogenicity : Category 2

Reproductive toxicity : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H318 Causes serious eye damage.
H351 Suspected of causing cancer.
H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with

water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : Non-ionic / anionic primary polyethylene dispersion
Hazardous components

Component	CAS-No.	Concentration (%)
Sulfonic acids, C14-17-sec-alkane, sodium salts	97489-15-1	>= 3 - < 5
Polyoxyalkylenes	-	>= 1 - < 5
Diethanolamine	111-42-2	>= 0.1 - < 1

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Keep respiratory tract clear.
Do NOT induce vomiting.

Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed : No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.

Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : Keep away from strong acids.
Keep away from strong bases.
Keep away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hazardous components without workplace control parameters				
Polyoxyalkylenes	-	TWA (aerosol)	10 mg/m3	US WEEL
Diethanolamine	111-42-2	TWA (Inhalable fraction and vapor)	1 mg/m3	ACGIH
Diethanolamine		TWA	3 ppm 15 mg/m3	NIOSH REL

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : Unless air monitoring demonstrates vapor/mist/dust levels are below the PEL/TLV wear a properly fitted respirator (NIOSH approved) or dust mask during exposure.

Hand protection
Material : Neoprene gloves

Remarks : Neoprene gloves
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	:	liquid
Colour	:	white
Odour	:	odourless
Odour Threshold	:	No data available
pH	:	9, Concentration: 100 % (68 °F (20 °C)) Method: DIN 19268
Melting point/ range	:	36 °F (2 °C)
Boiling point/boiling range	:	212 °F (100 °C) (1,013 hPa)
Vapour pressure	:	No data available
Flash point	:	Not applicable
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Evaporation rate	:	No data available
Relative vapour density	:	No data available
Relative Density/Specific Gravity	:	No data available
Density	:	0.998 g/cm3 (68 °F (20 °C))
Solubility(ies)		
Water solubility	:	completely miscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	< 50 mPa.s (77 °F (25 °C))

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.

Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	No data available
Incompatible materials	:	Acids and bases Strong oxidizing agents
Hazardous decomposition products	:	No data available

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Inhalation
Ingestion
Eyes
Skin Absorption
Skin contact

Acute toxicity

Product:

Acute oral toxicity	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

Components:

111-42-2 Diethanolamine:

Acute oral toxicity	:	LD50 (Rat): 676 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 1452 ppm
Acute dermal toxicity	:	LD50 (Rabbit): 3,000 mg/kg

Skin corrosion/irritation

Product:

Remarks: Extremely corrosive and destructive to tissue.

Components:

111-42-2 Diethanolamine:
Species: Rabbit
Result: Moderate skin irritation

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin.

Components:

111-42-2 Diethanolamine:
Species: Rabbit
Result: Severe eye irritation

Respiratory or skin sensitisation

Components:

111-42-2 Diethanolamine:
Test Type: Maximisation Test
Exposure routes: Dermal
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.
GLP: yes

Carcinogenicity

IARC	Group 2B: Possibly carcinogenic to humans	
	Diethanolamine	111-42-2
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.	
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.	

Repeated dose toxicity

Product:

Remarks: Solvent absorption by inhalation and/or repeated skin contact may cause injury to liver, kidney and respiratory system.
Diethanolamine is an IARC Group 2B Carcinogen (increased tumors in rats and mice).

Experience with human exposure

Product:

Inhalation:

Symptoms:	High concentrations of mists or vapors from heated product may cause CNS depression.

Skin contact:

Symptoms:	Contact will probably cause irritation; may cause skin sensitization.

Eye contact:

Symptoms: Contact will probably cause severe irritation and corrosion.

Ingestion:

Symptoms: Ingestion may irritate the digestive tract; high dosages may cause CNS depression.

Further information

Product:

Remarks: If skin is abraded or damaged, contact with an ingredient may cause kidney effects.

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation		40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks		This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	:	There is no data available for this product. No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste Code(s)	:	Not applicable.
Waste from residues	:	Dispose of in accordance with applicable local/municipal, state/provincial and federal regulations. Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards	:	Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

Polyoxyalkylenes	-	1 %

Non-volatile (Wt) : 38 %
Method: 60min/125°C
DIN EN ISO 3251
Non-volatile information is not a specification.

Massachusetts Right To Know

Ethylene oxide	75-21-8
1,4-Dioxane	123-91-1
Propylene oxide	75-56-9

Pennsylvania Right To Know

Water	7732-18-5
Wax	9002-88-4
Polymer	-
Sulfonic acids, C14-17-sec-alkane, sodium salts	97489-15-1
Diethanolamine	111-42-2
Potassium hydroxide	1310-58-3

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5885

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including Diethanolamine, Ethylene

oxide, 1,4-Dioxane, Propylene oxide, which is/are known to the State of California to cause cancer, and Ethylene oxide, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

TSCA	:	We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h).
Section 4 / 12(b)	:	Not applicable
TSCA Inventory Active List	:	All components of this product are listed active and/or are exempt
DSL	:	We certify that all of the components of this product are listed on the DSL.

SECTION 16. OTHER INFORMATION

Revision Date : 05/17/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.