

RHEOBYK-410

Version 7

Revision Date 02/12/2025

Print Date 04/23/2026

SECTION 1. IDENTIFICATION

Product name : RHEOBYK-410

Manufacturer or supplier's detailsCompany : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : www.byk.comE-mail address : BRIEF.BYK.NAFTA@altana.comEmergency telephone number : 203-265-2086; CHEMTREC 1-800-424-9300 / +1
703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Rheology Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Flammable liquids : Category 4

Eye irritation : Category 2A

Reproductive toxicity : Category 1B

Specific target organ toxicity
- single exposure : Category 3 (Respiratory system)**GHS label elements**

Hazard pictograms :



Signal word : Danger

Hazard statements : H227 Combustible liquid.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H360 May damage fertility or the unborn child.Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/ sparks/ open flames/ hot surfaces.

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No smoking.
 P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
 P264 Wash skin thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P337 + P313 If eye irritation persists: Get medical advice/ attention.
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P403 + P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.

Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
 Chemical nature : Solution of a modified urea

Hazardous components

Component	CAS-No.	Concentration (%)
1-Methyl-2-pyrrolidone	872-50-4	>= 30 - < 60
Lithium chloride [LiCl]	7447-41-8	>= 1 - < 5
Pyrrolidinone, dimethyl-	60544-40-3	>= 0.1 - < 1

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

SECTION 4. FIRST AID MEASURES

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General advice	: Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	: If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Induce vomiting immediately and call a physician. Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	: No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: High volume water jet
Specific hazards during firefighting	: Cool closed containers exposed to fire with water spray. Will not explode on mechanical impact. Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: Carbon oxides silicone compounds chlorinated compounds
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

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- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid formation of aerosol. Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : No smoking. Keep in a well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Keep away from strong acids. Keep away from strong bases. Keep away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1-Methyl-2-pyrrolidone	872-50-4	TWA	10 ppm	US WEEL

Hazardous components without workplace control parameters

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an

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Hand protection	approved filter.
Material	: butyl-rubber
Break through time	: > 480 min
Glove thickness	: 0.7 mm
Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	: Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: light yellow
Odour	: not significant
Odour Threshold	: No data available
pH	: 5, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator
Melting point/ range	: < 32 °F (< 0 °C) Method: derived
Initial boiling point	: > 392.00 °F (> 200.00 °C) Method: derived
Vapour pressure	: < 1 hPa (68.00 °F (20.00 °C)) Method: derived
Flash point	: 195.80 °F (91.00 °C) Method: 49 (Pensky-Martens)
Upper explosion limit	: 9.50 %(V)
Lower explosion limit	: 1.30 %(V)
Evaporation rate	: No data available
Relative vapour density	: No data available

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Relative Density/Specific Gravity	:	No data available
Density	:	1.1300 g/cm ³ (68.00 °F (20.00 °C)) Method: 4 (20°C oscillating U-tube)
Solubility(ies)	:	
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	> 392 °F (> 200 °C) Method: M0062 (Analytics Wesel)
Thermal decomposition	:	No data available
Viscosity	:	
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed. Vapours may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Acids Strong oxidizing agents Alkalis
Hazardous decomposition products	:	None expected

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Skin contact
Skin Absorption
Inhalation
Eyes
Ingestion

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Acute toxicity**Product:**

Acute oral toxicity : LD50 (Rat): > 5,000.000000 mg/kg
Method: OECD Test Guideline 401
GLP: yes

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Components:**872-50-4 1-Methyl-2-pyrrolidone:**

Acute oral toxicity : LD50 (Rat): 4,150 mg/kg
Method: OECD Test Guideline 401
GLP: no

Acute inhalation toxicity : LC50 (Rat): > 5.1 mg/l
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 402
GLP: No information available.

7447-41-8 Lithium chloride [LiCl]:

Acute oral toxicity : LD50 (Rat): 526 mg/kg
GLP: No information available.

Acute inhalation toxicity : LC50 (Rat): > 5.57 mg/l
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

Skin corrosion/irritation**Product:**

Species: Rabbit
Assessment: No skin irritation
Method: OECD Test Guideline 404
Result: No skin irritation
GLP: yes

Components:**872-50-4 1-Methyl-2-pyrrolidone:**

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Species: Rabbit
Method: OECD Test Guideline 404
Result: slight irritation
GLP: yes

7447-41-8 Lithium chloride [LiCl]:

Species: Rabbit
Result: Moderate skin irritation

Serious eye damage/eye irritation**Product:**

Species: Rabbit
Result: Eye irritation
Assessment: Irritating to eyes.
Method: OECD Test Guideline 405
GLP: yes

Remarks: Causes serious eye irritation.

Components:**872-50-4 1-Methyl-2-pyrrolidone:**

Species: Rabbit
Result: Severe eye irritation
Method: OECD Test Guideline 405
GLP: no

7447-41-8 Lithium chloride [LiCl]:

Species: Rabbit
Result: Severe eye irritation
Method: OECD Test Guideline 405
GLP: yes

Respiratory or skin sensitisation**Product:**

Remarks: No data available

Components:**872-50-4 1-Methyl-2-pyrrolidone:**

Test Type: Mouse Local Lymph Node assay (LLNA)
Exposure routes: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: Not a skin sensitizer.
GLP: yes

7447-41-8 Lithium chloride [LiCl]:

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Test Type: Buehler Test
Exposure routes: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Did not cause sensitisation on laboratory animals.
GLP: yes

Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity**Product:**

Remarks: No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Product:**

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure**Product:**

Remarks: No data available

STOT - repeated exposure**Product:**

Remarks: No data available

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Repeated dose toxicity

Product:

Remarks: Prolonged absorption of Lithium Chloride may cause injury to the kidney and/or blood. Laboratory test results indicate Lithium Chloride may be teratogenic. Reproductive and developmental studies in rats exposed to NMP showed effects including reduced fertility (male and female and reduced mean offspring body weight at birth and throughout lactation. Risk is significantly reduced when impervious gloves are used. Inhalation of NMP is not likely unless it is heated or sprayed. Prolonged skin contact with NMP may cause dermatitis.

Aspiration toxicity

Product:

No data available

Experience with human exposure

Product:

Inhalation:

Symptoms: None expected.

Skin contact:

Symptoms: Contact may cause irritation.

Eye contact:

Symptoms: Contact will probably cause irritation.

Ingestion:

Symptoms: Ingestion may irritate the digestive tract.

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish

:

Remarks: No data available

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Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations
49 CFR

Not regulated as a dangerous good

Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

SECTION 15. REGULATORY INFORMATION
EPCRA - Emergency Planning and Community Right-to-Know Act
US. EPA CERCLA Hazardous Substances (40 CFR 302)

This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification

This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This product contains the following toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

1-Methyl-2-pyrrolidone	872-50-4	47.8 %
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Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 50 - 58 %
 Method: 20min/175°C
 DIN EN ISO 3251
 Non-volatile information is not a specification.

Massachusetts Right To Know

1-Methyl-2-pyrrolidone 872-50-4

Pennsylvania Right To Know

Modified urea -
 1-Methyl-2-pyrrolidone 872-50-4

New Jersey Right To Know

New Jersey Trade Secret : 800963-5275
Registry Number for the product (NJ TSRN)

California Prop. 65

 **WARNING:** This product can expose you to chemicals including 1-Methyl-2-pyrrolidone, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

Section 4 / 12(b) : The following substance(s) is/are subject to TSCA 12(b) export notification requirements:, Section 6: 1-Methyl-2-pyrrolidone (872-50-4)

DSL : We certify that all of the components of this product are listed on the DSL.

SECTION 16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.