RHEOBYK-411

Version 7 | Revision Date 05/17/2026 | Print Date 07/09/2026

SECTION 1. IDENTIFICATION

Product name : RHEOBYK-411

Manufacturer or supplier's details

Company : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492

Telephone : (203) 265-2086
Visit our web site : www.byk.com
E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone number : 203-265-2086; CHEMTREC 1-800-424-9300 / +1 703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Rheology Additive
Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

Reproductive toxicity : Category 1B

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H360D May damage the unborn child.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : Solution of a modified urea

Hazardous components

Component	CAS-No.	Concentration (%)
1-Methyl-2-pyrrolidone	872-50-4	>= 60 - < 80
Lithium chloride [LiCl]	7447-41-8	>= 1 - < 5

Pyrrolidinone, dimethyl-	60544-40-3	>= 0.1 - < 1

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed : No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide (CO2)
Dry chemical
Water mist

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Cool closed containers exposed to fire with water spray.
Will not explode on mechanical impact.

Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides
Nitrogen oxides (NOx)
chlorinated compounds

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : No smoking.
Keep in a well-ventilated place.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : Keep away from strong acids.
Keep away from strong bases.
Keep away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1-Methyl-2-pyrrolidone	872-50-4	TWA	10 ppm	US WEEL

Hazardous components without workplace control parameters

Engineering measures : Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Hand protection

Material : Nitrile rubber

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid

Colour : light yellow

Odour : not significant

Odour Threshold : No data available

pH : 5, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator

Melting point/ range : < 32 °F (< 0 °C)
Method: derived

Initial boiling point : 397.40 °F (203.00 °C)
Method: derived

Vapour pressure : < 0.5000000 hPa (68.00 °F (20.00 °C))

		Method: derived
Flash point	:	195.80 °F (91.00 °C) Method: 49 (Pensky-Martens)
Upper explosion limit	:	9.50 %(V)
Lower explosion limit	:	1.30 %(V)
Evaporation rate	:	No data available
Relative vapour density	:	No data available
Relative Density/Specific Gravity	:	No data available
Density	:	1.0500 g/cm3 (68.00 °F (20.00 °C)) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Solubility(ies)		
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	> 392 °F (> 200 °C) Method: M0062 (Analytics Wesel)
Thermal decomposition	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed. Vapours may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Acids

Strong oxidizing agents
Alkalis

Hazardous decomposition products : None expected

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Skin contact
Skin Absorption
Inhalation
Eyes
Ingestion

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : 4,715 mg/kg
Method: Calculation method

Acute dermal toxicity : Remarks: No data available

Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Components:

872-50-4 1-Methyl-2-pyrrolidone:

Acute oral toxicity : LD50 (Rat): 4,150 mg/kg
Method: OECD Test Guideline 401
GLP: no

Acute inhalation toxicity : LC50 (Rat): > 5.1 mg/l
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 402
GLP: No information available.

7447-41-8 Lithium chloride [LiCl]:

Acute oral toxicity : LD50 (Rat): 526 mg/kg
GLP: No information available.

Acute inhalation toxicity : LC50 (Rat): > 5.57 mg/l
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg

Method: OECD Test Guideline 402
GLP: yes

Skin corrosion/irritation

Product:

Remarks: May cause skin irritation in susceptible persons.

Components:

872-50-4 1-Methyl-2-pyrrolidone:
Species: Rabbit
Method: OECD Test Guideline 404
Result: slight irritation
GLP: yes

7447-41-8 Lithium chloride [LiCl]:
Species: Rabbit
Result: Moderate skin irritation

Serious eye damage/eye irritation

Product:

Remarks: Causes serious eye irritation.

Components:

872-50-4 1-Methyl-2-pyrrolidone:
Species: Rabbit
Result: Severe eye irritation
Method: OECD Test Guideline 405
GLP: no

7447-41-8 Lithium chloride [LiCl]:
Species: Rabbit
Result: Severe eye irritation
Method: OECD Test Guideline 405
GLP: yes

Respiratory or skin sensitisation

Product:

Remarks: No data available

Components:

872-50-4 1-Methyl-2-pyrrolidone:
Test Type: Mouse Local Lymph Node assay (LLNA)
Exposure routes: Skin contact
Species: Mouse
Method: OECD Test Guideline 429

Result: Not a skin sensitizer.
GLP: yes

7447-41-8 Lithium chloride [LiCl]:
Test Type: Buehler Test
Exposure routes: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Did not cause sensitisation on laboratory animals.
GLP: yes

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Product:

Remarks: No data available

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

Reproductive toxicity - Assessment : May damage the unborn child.

STOT - single exposure

Product:

Remarks: No data available

STOT - repeated exposure

Product:

Remarks: No data available

Repeated dose toxicity

Product:

Remarks: Reproductive and developmental studies in rats exposed to NMP showed effects including reduced fertility (male and female and reduced mean offspring body weight at birth and throughout lactation. Risk is significantly reduced when impervious gloves are used. Inhalation of NMP is not likely unless it is heated or sprayed. Prolonged skin contact with NMP may cause dermatitis.
Prolonged absorption of Lithium Chloride may cause injury to the kidney and/or blood.
Laboratory test results indicate Lithium Chloride may be teratogenic.

Aspiration toxicity

Product:

No data available

Experience with human exposure

Product:

Inhalation:

Symptoms:	None expected.

Skin contact:

Symptoms:	Contact will probably cause severe irritation.

Eye contact:

Symptoms:	Contact will probably cause severe irritation.

Ingestion:

Symptoms:	Ingestion will probably cause irritation of the digestive tract.

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to algae : Remarks: No data available

Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : There is no data available for this product.

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Dispose of in accordance with applicable local/municipal, state/provincial and federal regulations.
Do not dispose of waste into sewer.

Contaminated packaging	:	Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

National Regulations

49 CFR
Not regulated as a dangerous good
Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

US. EPA CERCLA Hazardous Substances (40 CFR 302)
This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification
This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)
This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards	:	Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This product contains the following toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

1-Methyl-2-pyrrolidone	872-50-4	74.9 %

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : 24 - 30 %
Method: 20min/175°C
DIN EN ISO 3251
Non-volatile information is not a specification.

Massachusetts Right To Know

1-Methyl-2-pyrrolidone	872-50-4

Pennsylvania Right To Know

1-Methyl-2-pyrrolidone	872-50-4
Modified urea	-

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5258

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including 1-Methyl-2-pyrrolidone, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

TSCA : We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h).

Section 4 / 12(b) : Not applicable

TSCA Inventory Active List	:	All components of this product are listed active and/or are exempt
Section 5a	:	No substances are subject to a Significant New Use Rule.
Section 4 / 12(b)	:	The following substance(s) is/are subject to TSCA 12(b) export notification requirements:
Section 5a	:	No substances are subject to a Significant New Use Rule.
Section 4 / 12(b)	:	The following substance(s) is/are subject to TSCA 12(b) export notification requirements:
Section 5a	:	No substances are subject to a Significant New Use Rule.
Section 4 / 12(b)	:	The following substance(s) is/are subject to TSCA 12(b) export notification requirements:
DSL	:	The following component(s) is/are not listed on the DSL:
CEPA Category	:	Chemical
Weight percent	:	23 %
NSN Filed	:	Schedule 4
Max. NSN Required	:	Schedule 5

SECTION 16. OTHER INFORMATION

Revision Date : 05/17/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.