

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0

SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025

Print Date: 01.09.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : RHEOBYK-H 6500 VF

UFI : TQEE-401E-K000-XUUT

Product code : 000000000000130029

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Rheology Additive

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel
Telephone : +49 281 670-0
Telefax : +49 281 65735

Information : Regulatory Affairs
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone number

+44 1235 239670

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

Precautionary statements : **Prevention:**

P261 Avoid breathing mist or vapours.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label:

- 2634-33-5 1,2-Benzisothiazol-3-one
- 55965-84-9 reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Solution of a polyurethane

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Aliphatic Polyether	-	Acute Tox. 4; H302	>= 20 - < 25
1,2-Benzisothiazol-3-one	2634-33-5 220-120-9 01-2120761540-60	Acute Tox. 4; H302 Acute Tox. 2; H330 Skin Irrit. 2; H315	>= 0,036 - < 0,1

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

		Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1 specific concentration limit Skin Sens. 1A; H317 $\geq 0,036 \%$ Acute toxicity estimate Acute oral toxicity: 450 mg/kg Acute inhalation toxicity (dust/mist): 0,21 mg/l	
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1)	55965-84-9 01-2120764691-48	Acute Tox. 3; H301 Acute Tox. 2; H330 Acute Tox. 2; H310 Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071 M-Factor (Acute aquatic toxicity): 100 M-Factor (Chronic aquatic toxicity): 100 specific concentration limit Skin Corr. 1C; H314 $\geq 0,6 \%$ Skin Irrit. 2; H315 0,06 - < 0,6 % Eye Irrit. 2; H319	$\geq 0,0002$ - < 0,0015

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

		0,06 - < 0,6 % Skin Sens. 1A; H317 ≥ 0,0015 % Eye Dam. 1; H318 ≥ 0,6 %	
		Acute toxicity estimate	
		Acute inhalation toxicity (dust/mist): 0,169 mg/l	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and plenty of water.
If skin irritation persists, call a physician.
Wash contaminated clothing before re-use.
- If on skin, rinse well with water.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : No information available.
- Risks : May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon oxides
Nitrogen oxides (NO_x)
Sulphur oxides

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

6.2 Environmental precautions

Environmental precautions : Try to prevent the material from entering drains or water courses.

Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Do not breathe vapours/dust.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

- Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
- Hand protection
- Material : butyl-rubber
- Break through time : > 120 min
- Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Skin and body protection : Impervious clothing

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

Choose body protection according to the amount and
concentration of the dangerous substance at the work place.

Environmental exposure controls

General advice : Try to prevent the material from entering drains or water
courses.
Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: Aqueous solution
Colour	: colourless, transparent
Odour	: odourless
Odour Threshold	: Not applicable
Melting point/ range	: ca. 0 °C Method: derived
Boiling point/boiling range	: 100 °C Method: derived
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Flash point	: Not applicable
Auto-ignition temperature	: > 200 °C Method: M0062 (Analytics Wesel)
Decomposition temperature	: No data available
pH	: 6,5 - 9,5 (20 °C) Concentration: 100 % Method: Universal pH-value indicator
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Solubility(ies)	
Water solubility	: soluble

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0

SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025

Print Date: 01.09.2026

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : ca. 23 hPa
Method: derived

Relative density : No data available

Density : 1,06 g/cm³ (20 °C, 1.013 hPa)
Method: 4 (20°C oscillating U-tube)

Relative vapour density : No data available

9.2 Other information

Flammability (liquids) : Does not sustain combustion.

Evaporation rate : No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

None known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

Acute oral toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Components:

1,2-Benzisothiazol-3-one:

Acute oral toxicity : Acute toxicity estimate: 450 mg/kg
Method: Acute toxicity estimate according to Regulation (EC)
No. 1272/2008

Acute inhalation toxicity : Acute toxicity estimate: 0,21 mg/l
Test atmosphere: dust/mist
Method: Acute toxicity estimate according to Regulation (EC)
No. 1272/2008

reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1):

Acute inhalation toxicity : LC50: 0,169 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Skin corrosion/irritation

Not classified due to lack of data.

Product:

Remarks : No data available

Remarks : May cause skin irritation and/or dermatitis.

Serious eye damage/eye irritation

Not classified due to lack of data.

Product:

Remarks : No data available

Remarks : Vapours may cause irritation to the eyes, respiratory system
and the skin.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Remarks : No data available

Remarks : Causes sensitisation.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

Components:

1,2-Benzisothiazol-3-one:

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1):

Toxicity to algae/aquatic plants : EC50 (Scenedesmus capricornutum (fresh water algae)):
0,018 mg/l
Exposure time: 72 h

M-Factor (Acute aquatic toxicity) : 100

M-Factor (Chronic aquatic toxicity) : 100

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0

SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025

Print Date: 01.09.2026

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

: Conditions of restriction for the following entries must be considered::
Number on list 3

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).

Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.
: This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV)

: Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

15.2 Chemical safety assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H301	: Toxic if swallowed.
H302	: Harmful if swallowed.
H310	: Fatal in contact with skin.
H314	: Causes severe skin burns and eye damage.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0

SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025

Print Date: 01.09.2026

H318	: Causes serious eye damage.
H330	: Fatal if inhaled.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.
EUH071	: Corrosive to the respiratory tract.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Skin Corr.	: Skin corrosion
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; BGW - Biological Limit Values; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); LSPN - List of Hazardous Notified Substances (Chile); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Skin Sens. 1

H317

Classification procedure:

Calculation method

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



RHEOBYK-H 6500 VF

Version: 7.0
SDB_MT

Revision Date: 28.08.2026

Date of last issue: 16.07.2025
Print Date: 01.09.2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

MT / EN