

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPPL 5112 PA

Version: 7.0
SDB_LI

Revision Date: 30.09.2025

Date of last issue: 18.10.2024
Print Date: 07.10.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SCONA TPPL 5112 PA

Product code : 000000000000159527

Substance name : 1,4-Dioxane-2,5-dione, 3,6-dimethyl-, (3R,6R)-, polymer with
rel-(3R,6S)-3,6-dimethyl-1,4-dioxane-2,5-dione and (3S,6S)-
3,6-dimethyl-1,4-dioxane-2,5-dione

CAS-No. : 9051-89-2

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesion promoter, coupling agent and compatibilizer

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel

Telephone : +49 281 670-0
Telefax : +49 281 65735

Information : Regulatory Affairs
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone

Europe +44 1235 239670
Middle East/Africa +44 1235 239671
Americas +1 215 207 0061
East/South East Asia +65 3158 1074
(Local India: 000 800 100 7479)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitization, Category 1 H317: May cause an allergic skin reaction.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)

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Hazard pictograms	:	
Signal Word	:	Warning
Hazard Statements	:	H317 May cause an allergic skin reaction.
Precautionary Statements	:	Prevention: P261 Avoid breathing dust. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves. Response: P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label:

- 108-31-6 maleic anhydride

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Contaminated surfaces will be extremely slippery.
Take precautionary measures against static discharges.
Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapors.

SECTION 3: Composition/information on ingredients

3.1 Substances

Substance name : 1,4-Dioxane-2,5-dione, 3,6-dimethyl-, (3R,6R)-, polymer with

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rel-(3R,6S)-3,6-dimethyl-1,4-dioxane-2,5-dione and (3S,6S)-
3,6-dimethyl-1,4-dioxane-2,5-dione

CAS-No. : 9051-89-2

Chemical nature : Chemically modified polylactic acid

Components

Chemical name	CAS-No. EC-No.	Concentration (%) w/w)	M-Factor, SCL, ATE
maleic anhydride	108-31-6 203-571-6	$\geq 0,001 - < 0,1$	specific concentration limit Skin Sens. 1A; H317 $\geq 0,001$ % Acute toxicity estimate Acute oral toxicity: 1.090 mg/kg

SECTION 4: First aid measures

4.1 Description of first-aid measures

- General advice : Move out of dangerous area.
Show this material safety data sheet to the doctor in
attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical
advice.
If symptoms persist, call a physician.
- In case of skin contact : If on skin, rinse well with water.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No information available.

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Risks : May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Foam
Carbon dioxide (CO₂)
Dry chemical

Water

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon oxides

5.3 Advice for firefighters

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use non-slip safety shoes in areas where spills or leaks can occur.
Use personal protective equipment.
Avoid dust formation.
Avoid breathing dust.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.

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6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of respirable particles.
Do not breathe vapors/dust.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Avoid exposure - obtain special instructions before use.

Advice on protection against fire and explosion : Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.

Hygiene measures : Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Protect from moisture. Keep containers tightly closed in a dry, cool and well-ventilated place.

Recommended storage temperature : < 40 °C

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

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Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Routes of exposure	Potential health effects	Value
maleic anhydride	Workers	Inhalation	Long-term systemic effects, Long-term local effects	0,081 mg/m3
	Workers	Inhalation	Systemic effects, Acute effects, Local effects	0,2 mg/m3

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
maleic anhydride	Fresh water	0,038 mg/l
	Sea water	0,0038 mg/l
	Intermittent releases	0,379 mg/l
	Soil	0,037 mg/kg
	Fresh water sediment	0,296 mg/kg
	Sea sediment	0,0296 mg/kg
	Sewage treatment plant	44,6 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles

Hand protection
Material : Protective gloves

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : solid (20 °C, 1.013 hPa)

Color : light pink

Odor : characteristic

Odor Threshold : No data available

Melting point/ range : No data available

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Initial boiling point	:	Not applicable
Flammability	:	Combustible Solids
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	Not applicable
Autoignition temperature	:	No data available
Decomposition temperature	:	> 350 °C
pH	:	insoluble
Viscosity		
Viscosity, dynamic	:	No data available
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapor pressure	:	Not applicable
Relative density	:	No data available
Density	:	ca. 1,24 g/cm ³
Relative vapor density	:	Not applicable
Particle characteristics		
Particle size	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

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10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : Direct sources of heat.

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : Remarks: No data available

Components:

maleic anhydride:

Acute oral toxicity : LD50 (Rat, male and female): 1.090 mg/kg
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 (Rabbit, female): 2.620 mg/kg
GLP: No information available.

Skin corrosion/irritation

Not classified due to lack of data.

Product:

Remarks : May cause skin irritation and/or dermatitis.

Components:

maleic anhydride:

Species : Rabbit
Method : No information available.
Result : Corrosive to skin
GLP : no

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Serious eye damage/eye irritation

Not classified due to lack of data.

Product:

Remarks : Product dust may be irritating to eyes, skin and respiratory system.

Components:

maleic anhydride:

Species : Rabbit
Result : Corrosive to eyes
GLP : yes

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Product:

Remarks : Causes sensitization.

Components:

maleic anhydride:

Test Type : Buehler Test
Routes of exposure : Skin contact
Species : Guinea pig
Method : OECD Test Guideline 406
Result : Causes sensitization.
GLP : yes

Germ cell mutagenicity

Not classified due to lack of data.

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Not classified due to lack of data.

Product:

Remarks : No data available

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Reproductive toxicity

Not classified due to lack of data.

Product:

Effects on fertility : Remarks: No data available

Effects on fetal development : Remarks: No data available

STOT-single exposure

Not classified due to lack of data.

Product:

Remarks : No data available

STOT-repeated exposure

Not classified due to lack of data.

Product:

Remarks : No data available

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

Product:

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : No data available

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SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Components:

maleic anhydride:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 75 mg/l
Exposure time: 96 h
Test Type: static test
GLP: no

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 42,81 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202
GLP: yes

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata): 74,35 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
GLP: yes

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 10 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
GLP: no

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: The polymer is too large to be bioavailable.

Components:

maleic anhydride:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301B
GLP: yes

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not significantly accumulate in organisms.

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Components:

maleic anhydride:

Partition coefficient: n-octanol/water : log Pow: -2,61 (19,8 °C)
pH: 4 - 9
Method: OECD Test Guideline 107
GLP: yes

12.4 Mobility in soil

Product:

Mobility : Remarks: The product is insoluble and floats on water.

Components:

maleic anhydride:

Distribution among environmental compartments : Koc: 42, log Koc: 1,63

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

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Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

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14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

: Conditions of restriction for the following entries should be considered:
Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

Number on list: 78:

Polyacetals, other polyethers and epoxide resins, in primary forms; polycarbonates, alkyd resins, polyallyl esters and other polyesters, in primary forms

synthetic polymer microparticles (SPM) content: 90 - 100%

The synthetic polymer microparticles supplied is subject to conditions laid down by entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council

REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59).

: This product does not contain substances of very high concern (Regulation (EC) No. 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV)

: Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

15.2 Chemical Safety Assessment

Not applicable

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SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

EUH071 : Corrosive to the respiratory tract.

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Skin Sens. 1

H317

Classification procedure:

Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

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specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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