

APPLICATION INFORMATION **POWERFUL PARAFFIN INHIBITORS**

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- New wax inhibitors for optimal flow assurance in extreme conditions and highly paraffinic crude
- Novel solutions to persistent problems
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New wax inhibitors for optimal flow assurance in extreme conditions and highly paraffinic crude.

BYK-GO 8710 and BYK-GO 8711 are multifunctional liquid paraffin solutions for crude oil and condensate applications to lower the overall pour point of the system by keeping paraffin crystals dispersed. Both are very effective in minimizing paraffin deposition.

BYK-GO 8710 is used to treat a wide range of crude oils while maintaining high activity with a low pour point for easy handling/pumping, especially in extreme cold.

BYK-GO 8711 is customized to perform well in crudes with a very high wax content, allowing for continual operation.

Note

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BYK-GO 8710 and BYK-GO 8711 are based on hyperbranched polymers functionalized with a dense hydrocarbon shell that interacts with the paraffin. The patented technology has been customized for better handling properties and target respective paraffins based on the length and density of the hydrocarbon modification.

Comparison

Well condition without inhibitors Paraffin deposition



Paraffin crystals form when temperatures drop below the wax appearance temperature of the crude oil. Crystals agglomerate, creating deposition and restricting flow throughout the crude oil life cycle. With BYK paraffin inhibitors Optimized flow assurance



The unique structure interacts with the paraffin crystals.



Crude oil flows free of agglomeration and deposition.

Wax inhibitor physical properties

Products	Active substance (%)	Pour point (°C)	20% active in xylene pour point (°C)
BYK-GO 8710	52	-6	< -27
BYK-GO 8711	52	9	-9
Benchmark 1	37	24	15
Benchmark 2	50	21	0
Benchmark 3	45	24	9
Benchmark 4	50	30	-6

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Performance in challenging conditions

<u>BYK-GO 8710</u> allows crude oil to be produced in seasonal weather with less downtime. This results in higher crude production and therefore more revenue.

Graph G.03 depicts the results of a crude oil that would be solid at ambient temperature, meaning the operator would be unable to produce or sell it. Only <u>BYK-GO 8711</u> was able to treat this highly paraffinic crude oil, allowing free crude oil production and minimal deposition.



Pour point depressant

All products are dosed at 50 ppm active substance. Synthetic crude oil properties: pour point 45 °C, WAT 54 °C, wax content weight 15 %.

Paraffin deposition inhibition

Cold finger test results (% inhibition)

G.02



Temperature gradient at 56 °C and 39 °C for 2 hours. All products are dosed at 100 ppm active G. 03 substance. Synthetic crude oil properties: Pour point 45 °C, WAT 54 °C, wax content weight 15 %.

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