

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : BYK-4500
Product code : 000000000000120586

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesion Promoter

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel
Telephone : +49 281 670-0
Telefax : +49 281 65735

Information : Regulatory Affairs
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone

Europe +44 1235 239670
Middle East/Africa +44 1235 239671
Americas +1 215 207 0061
East/South East Asia +65 3158 1074
(Local India: 000 800 100 7479)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.
Eye irritation, Category 2 H319: Causes serious eye irritation.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal Word : Warning

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

Hazard Statements : H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : solution of modified alkylene copolymer

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Polyamide	-	Skin Irrit. 2; H315 Eye Irrit. 2; H319	>= 20 - < 25

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice : Move out of dangerous area.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

		Show this material safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	:	If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms	:	No information available.
Risks	:	Causes skin irritation. Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	:	No information available.
-----------	---	---------------------------

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	:	High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products	:	Carbon oxides Nitrogen oxides (NO _x)
-------------------------------	---	---

5.3 Advice for firefighters

Special protective equipment	:	Wear self-contained breathing apparatus for firefighting if
------------------------------	---	---

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

for fire-fighters

necessary.

Further information

: Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local
circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

6.2 Environmental precautions

Environmental precautions : Prevent further leakage or spillage if safe to do so.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,
acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapors/dust.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the
application area.
Dispose of rinse water in accordance with local and national
regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated
place. Electrical installations / working materials must comply
with the technological safety standards.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Routes of exposure	Potential health effects	Value
isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol	Workers	Skin contact	Long-term exposure	13,9 mg/kg
	Workers	Inhalation	Long-term exposure	49,0 mg/m3
	Consumers	Skin contact	Long-term exposure	8,3 mg/kg
	Consumers	Inhalation	Long-term exposure	14,5 mg/m3
	Consumers	Ingestion	Long-term exposure	8,3 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol	Fresh water	0,015 mg/l
	Sea water	0,0015 mg/l
	Intermittent releases	0,15 mg/l
	Fresh water sediment	0,17 mg/kg
	Sea sediment	0,017 mg/kg
	Soil	0,13 mg/kg
	Sewage treatment plant	7,5 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber
Break through time : 120 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Environmental exposure controls

General advice : Prevent further leakage or spillage if safe to do so.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Color	:	dark orange
Odor	:	alcohol-like
Odor Threshold	:	No data available
Melting point/ range	:	< -10,00 °C Method: derived
Initial boiling point	:	> 250,00 °C Method: derived
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	93 °C Method: 49 (Pensky-Martens)
Autoignition temperature	:	> 200 °C Method: DIN 51794
Decomposition temperature	:	No data available
pH	:	7 (20 °C) Concentration: 1 % Method: Universal pH-value indicator
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapor pressure	:	< 1 hPa (20 °C)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

Method: derived

Relative density : No data available

Density : 1,00 g/cm³ (20,00 °C, 1.013 hPa)
Method: 4 (20°C oscillating U-tube)

Bulk density : Not applicable

Relative vapor density : No data available

9.2 Other information

Flammability (liquids) : Sustains combustion

Evaporation rate : No data available

Surface tension : No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : Remarks: No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

Skin corrosion/irritation

Causes skin irritation.

Product:

Remarks : May irritate skin.
May cause skin irritation in susceptible persons.

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks : Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Product:

Remarks : No data available

Germ cell mutagenicity

Not classified due to lack of data.

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Not classified due to lack of data.

Product:

Remarks : No data available

Reproductive toxicity

Not classified due to lack of data.

Product:

Effects on fertility : Remarks: No data available

Effects on fetal development : Remarks: No data available

STOT-single exposure

Not classified due to lack of data.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

Product:

Remarks : No data available

STOT-repeated exposure

Not classified due to lack of data.

Product:

Remarks : No data available

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

Product:

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

SECTION 14: Transport information

14.1 UN number or ID number

ADN	: Not regulated as a dangerous good
ADR	: Not regulated as a dangerous good
RID	: Not regulated as a dangerous good
IMDG	: Not regulated as a dangerous good
IATA	: Not regulated as a dangerous good

14.2 UN proper shipping name

ADN	: Not regulated as a dangerous good
ADR	: Not regulated as a dangerous good
RID	: Not regulated as a dangerous good
IMDG	: Not regulated as a dangerous good
IATA	: Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADN	: Not regulated as a dangerous good
ADR	: Not regulated as a dangerous good
RID	: Not regulated as a dangerous good
IMDG	: Not regulated as a dangerous good
IATA	: Not regulated as a dangerous good

14.4 Packing group

ADN	: Not regulated as a dangerous good
ADR	: Not regulated as a dangerous good
RID	: Not regulated as a dangerous good
IMDG	: Not regulated as a dangerous good
IATA (Cargo)	: Not regulated as a dangerous good
IATA (Passenger)	: Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	: Conditions of restriction for the following entries should be considered: Number on list 3
REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59).	: This product does not contain substances of very high concern (Regulation (EC) No. 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Fire Hazard Class	: -: -
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	Not applicable

15.2 Chemical Safety Assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H315	: Causes skin irritation.
H319	: Causes serious eye irritation.

Full text of other abbreviations

Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx -

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



BYK-4500

Version: 9.0
SDB_REG_EU

Revision Date: 11.12.2025

Date of last issue: 29.09.2025
Print Date: 16.12.2025

Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319

Classification procedure:

Calculation method
Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

REG_EU / EN