

## BYK-4511

Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
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### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : BYK-4511  
Product code : 000000000000123886

#### Manufacturer or supplier's details

Company : BYK-Chemie GmbH  
Address : Abelstrasse 45  
46483 Wesel  
Telephone : +49 281 670-23532  
Telefax : +49 281 670-23533  
E-mail address : GHS.BYK@altana.com  
Emergency telephone number : 18000 74234 (toll –free number, access from Australia only)  
+61 2 8014 4558

#### Importer

Company : Alchemy Agencies Pty Ltd  
Level 15, 28 Freshwater Place  
Southbank, Victoria, Australia 3006  
Tel: +61 3 9116 6359

Use of the Sub-  
stance/Mixture : Adhesion Promoter

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS Classification

Flammable liquids : Category 3  
Specific target organ toxicity - : Category 2  
single exposure  
Specific target organ toxicity - : Category 3 (Central nervous system)  
single exposure

#### GHS label elements

Hazard pictograms : 

Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.

## BYK-4511

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Print Date 22.04.2026

H336 May cause drowsiness or dizziness.

H371 May cause damage to organs.

Precautionary statements

: **Prevention:**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment.

P241 Use explosion-proof electrical/ ventilating/ lighting equipment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

P260 Do not breathe mist or vapours.

P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P308 + P311 IF exposed or concerned: Call a POISON CENTER/ doctor.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards which do not result in classification**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**Substance / Mixture : Mixture  
Chemical nature : Solution of a copolymer with functional groups**Components**

Chemical name	CAS-No.	Concentration (% w/w)
2-methoxy-1-methylethyl acetate	108-65-6	>= 50 -<= 100
methanol	67-56-1	>= 1 -< 3

**SECTION 4. FIRST AID MEASURES**

General advice	:	Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	:	Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.
In case of skin contact	:	If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	May cause drowsiness or dizziness. May cause damage to organs.

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**SECTION 5. FIREFIGHTING MEASURES**

Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO <sub>2</sub> ) Dry chemical
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during fire-fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Specific extinguishing methods	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Hazchem Code	:	•3Y

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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so.

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## BYK-4511

Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

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Print Date 22.04.2026

If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

## SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

Conditions for safe storage : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Protect from moisture.

Materials to avoid : Do not store near acids.

Further information on storage stability : No decomposition if stored and applied as directed.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

## Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2-methoxy-1-methylethyl ace-	108-65-6	TWA	50 ppm	AU OEL

## BYK-4511

Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
Print Date 22.04.2026

tate			274 mg/m <sup>3</sup>	
Further information: Skin absorption				
		STEL	100 ppm 548 mg/m <sup>3</sup>	AU OEL
Further information: Skin absorption				
methanol	67-56-1	TWA	200 ppm 262 mg/m <sup>3</sup>	AU OEL
Further information: Skin absorption				
		STEL	250 ppm 328 mg/m <sup>3</sup>	AU OEL
Further information: Skin absorption				
		TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH

**Biological occupational exposure limits**

Components	CAS-No.	Control parameters	Biological specimen	Sam-pling time	Permissible concentra-tion	Basis
methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

**Personal protective equipment**

- Respiratory protection : In the case of vapour formation use a respirator with an approved filter.
- Hand protection  
 Material : butyl-rubber  
 Break through time : 120 min
- Remarks : Wear suitable gloves.
- Eye protection : Eye wash bottle with pure water  
 Tightly fitting safety goggles
- Skin and body protection : Impervious clothing  
 Choose body protection according to the amount and concentration of the dangerous substance at the work place.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance : liquid
- Colour : light yellow
- Odour : solvent-like, pleasant
- Odour Threshold : No data available
- pH : 9 (20 °C)  
 Concentration: 10 %  
 Method: Universal pH-value indicator

**BYK-4511**Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
Print Date 22.04.2026

---

Melting point/ range	:	< 0 °C Method: derived
Initial boiling point	:	ca. 146 °C Method: derived
Flash point	:	24 °C  Method: 48 (Abel-Pensky) DIN 51755
Evaporation rate	:	No data available
Flammability (liquids)	:	Sustains combustion
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	ca. 3.37 hPa Method: derived
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	1.025 g/cm <sup>3</sup> (20 °C, 1,013 hPa) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Solubility(ies)		
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	> 200 °C Method: DIN 51794
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Surface tension	:	No data available

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : No decomposition if stored and applied as directed.

## BYK-4511

Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
Print Date 22.04.2026

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Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	Reacts with: water , basic substances and acids . Reaction causes the formation of: methanol . No decomposition if stored and applied as directed. Vapours may form explosive mixture with air.
Conditions to avoid	:	Avoid moisture. Heat, flames and sparks.
Incompatible materials	:	Acids and bases Strong oxidizing agents

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Not classified due to lack of data.

**Product:**

Acute oral toxicity	:	Acute toxicity estimate: > 2,000 mg/kg Method: Calculation method
Acute inhalation toxicity	:	Acute toxicity estimate: > 20 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Calculation method
Acute dermal toxicity	:	Acute toxicity estimate: > 2,000 mg/kg Method: Calculation method

**Components:****2-methoxy-1-methylethyl acetate:**

Acute oral toxicity	:	LD50 (Rat, female): > 5,000 mg/kg Method: OECD Test Guideline 401 GLP: yes
Acute inhalation toxicity	:	Remarks: No data available
Acute dermal toxicity	:	Remarks: No data available

**Skin corrosion/irritation**

Not classified due to lack of data.

**Product:**

Remarks	:	No data available
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**Components:****2-methoxy-1-methylethyl acetate:**

Species	:	Rabbit
Method	:	OECD Test Guideline 404
Result	:	No skin irritation
GLP	:	yes

## BYK-4511

Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
Print Date 22.04.2026

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### **Serious eye damage/eye irritation**

Not classified due to lack of data.

#### **Product:**

Remarks : No data available

#### **Components:**

##### **2-methoxy-1-methylethyl acetate:**

Species : Rabbit  
Result : No eye irritation  
Method : OECD Test Guideline 405  
GLP : yes

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

Not classified due to lack of data.

#### **Respiratory sensitisation**

Not classified due to lack of data.

#### **Product:**

Remarks : No data available

#### **Components:**

##### **2-methoxy-1-methylethyl acetate:**

Species : Guinea pig  
Method : OECD Test Guideline 406  
Result : Not a skin sensitizer.  
GLP : yes

### **Chronic toxicity**

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Not classified due to lack of data.

#### **Reproductive toxicity**

Not classified due to lack of data.

#### **STOT - single exposure**

May cause drowsiness or dizziness.  
May cause damage to organs.

#### **STOT - repeated exposure**

Not classified due to lack of data.

#### **Repeated dose toxicity**

#### **Product:**

Remarks : No data available

## BYK-4511

Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
Print Date 22.04.2026**Aspiration toxicity**

Not classified due to lack of data.

**Further information****Product:**

Remarks : Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.  
Concentrations substantially above the TLV value may cause narcotic effects.  
Solvents may degrease the skin.

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Product:**

Toxicity to fish :  
Remarks: No data available

**Components:****2-methoxy-1-methylethyl acetate:**

Toxicity to fish : LC50 (Fish): 100 - 180 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 203  
GLP: no

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): > 1,000 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 201  
GLP: no

**Persistence and degradability****Product:**

Biodegradability : Remarks: No data available

**Components:****2-methoxy-1-methylethyl acetate:**

Biodegradability : Result: Readily biodegradable.  
Method: OECD Test Guideline 301F  
GLP: yes

## BYK-4511

Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
Print Date 22.04.2026**Bioaccumulative potential****Product:**

Bioaccumulation : Remarks: No data available

**Components:****2-methoxy-1-methylethyl acetate:**Partition coefficient: n- : log Pow: 1.2 (20 °C)  
octanol/water pH: 6.8  
Method: OECD Test Guideline 117  
GLP: yes**Mobility in soil**

No data available

**Other adverse effects****Product:**Additional ecological infor- : No data available  
mation**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.**SECTION 14. TRANSPORT INFORMATION****International Regulations****UNRTDG**UN number : UN 1993  
Proper shipping name : FLAMMABLE LIQUID, N.O.S.  
(1-Methoxy-2-propanol acetate, Methanol)  
Class : 3  
Packing group : III  
Labels : 3**IATA-DGR**UN/ID No. : UN 1993  
Proper shipping name : Flammable liquid, n.o.s.  
(1-Methoxy-2-propanol acetate, Methanol)  
Class : 3  
Packing group : III  
Labels : Flammable Liquids  
Packing instruction (cargo) : 366

## BYK-4511

Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
Print Date 22.04.2026

aircraft)  
Packing instruction (passenger aircraft) : 355

**IMDG-Code**

UN number : UN 1993  
Proper shipping name : FLAMMABLE LIQUID, N.O.S.  
(1-Methoxy-2-propanol acetate, Methanol)

Class : 3  
Packing group : III  
Labels : 3  
EmS Code : F-E, S-E  
Marine pollutant : no  
Remarks : IMDG Code segregation group - none

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****ADG**

UN number : UN 1993  
Proper shipping name : FLAMMABLE LIQUID, N.O.S.  
(1-Methoxy-2-propanol acetate, Methanol)

Class : 3  
Packing group : III  
Labels : 3  
Hazchem Code : •3Y

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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**SECTION 15. REGULATORY INFORMATION**

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

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**SECTION 16. OTHER INFORMATION**

Revision Date : 15.04.2026  
Date format : dd.mm.yyyy

**Full text of other abbreviations**

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)  
AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.

ACGIH / TWA : 8-hour, time-weighted average  
ACGIH / STEL : Short-term exposure limit  
AU OEL / TWA : Exposure standard - time weighted average

**BYK-4511**Version 2.2  
SDS\_AU

Revision Date: 15.04.2026

Date of last issue: 17.12.2024  
Print Date 22.04.2026

AU OEL / STEL : Exposure standard - short term exposure limit

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECl - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MERCOSUR - The Agreement for the Facilitation of the Transport of Dangerous Goods; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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