

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : CLOISITE-SE 3000
Product code : 000000000000150359

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Polymer Additive

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel
Telephone : +49 281 670-0
Telefax : +49 281 65735

Information : Regulatory Affairs
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone

+44 1235 239670

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

The substance has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

The product contains less than 1% w/w RCS (respirable crystalline silica) as determined by the SWeRF method. The respirable crystalline silica content can be measured using the "Size-Weighted Respirable Fraction – SWeRF" method. All details about the SWeRF method is available at www.crystallinesilica.eu.

Depending on the handling and use (grinding, drying, bagging), airborne respirable dust may be generated. Dust contains respirable crystalline silica. Prolonged and or massive inhalation of respirable crystalline silica dust may cause lung fibrosis, commonly referred to as silicosis.

Principal symptoms of silicosis are cough and breathlessness. Occupational exposure to respirable dust should be monitored and controlled. The product should be handled using methods and techniques that minimize or eliminate dust generation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Organophilic micronized phyllosilicate

Components

Remarks : No hazardous ingredients

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice : Do not leave the victim unattended.

If inhaled : If breathed in, move person into fresh air.

If unconscious, place in recovery position and seek medical advice.

If symptoms persist, call a physician.

In case of skin contact : Wash off immediately with soap and plenty of water.

If skin irritation persists, call a physician.

Wash contaminated clothing before re-use.

In case of eye contact : Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

Remove contact lenses.
Protect unharmed eye.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No information available.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water
Foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire fighting : Dust can form an explosive mixture in air.
Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Hazardous decomposition products formed under fire conditions.

Hazardous combustion products : Carbon oxides
Nitrogen oxides (NO_x)

5.3 Advice for firefighters

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Avoid dust formation.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform
respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust.
Sweep up and shovel.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid spillage on floor as the product can become very
slippery when wet.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the
application area.

Advice on protection against : Use explosion-proof ventilating equipment.
fire and explosion

Provide appropriate exhaust ventilation at places where dust
is formed.

Hygiene measures : General industrial hygiene practice.
Dust explosion class : St1

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage : Electrical installations / working materials must comply with
areas and containers the technological safety standards.

Advice on common storage : No materials to be especially mentioned.

Further information on : Keep in a dry place.
storage stability No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Further occupational exposure limits

Description	Value type	Control parameters	Basis
dusts non-specific	OELV - 8 hrs (TWA)	4 mg/m ³	IE OEL
	OELV - 8 hrs (TWA)	10 mg/m ³	IE OEL

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Safety glasses

Hand protection
Material : Protective gloves

Skin and body protection : Protective suit

Respiratory protection : No personal respiratory protective equipment normally required.

Environmental exposure controls

General advice : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform
respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : powder

Color : white to tan

Odor : odorless

Odor Threshold : Not applicable

Melting point/ range : Not applicable

Boiling point/boiling range : Not applicable

Upper explosion limit / Upper
flammability limit : Not applicable

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0

SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022

Print Date: 30.09.2025

Lower explosion limit / Lower flammability limit	:	60 g/m ³
Flash point	:	Not applicable
Autoignition temperature	:	380 °C Method: powder in air
Decomposition temperature	:	No data available
pH	:	insoluble
Viscosity		
Viscosity, dynamic	:	Not applicable
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapor pressure	:	Not applicable
Relative density	:	No data available
Density	:	No data available
Bulk density	:	350 - 550 g/l
Relative vapor density	:	Not applicable

9.2 Other information

Minimum explosible dust concentration	:	60 g/m ³
Dust deflagration index (Kst)	:	150 m.b./s
Dust explosion class	:	St1
Evaporation rate	:	Not applicable
Minimum ignition energy	:	3 - 10 mJ Method: DIN EN 13821 without inductivity

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.
No hazards to be specially mentioned.
Dust may form explosive mixture in air.

10.4 Conditions to avoid

Conditions to avoid : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

No data available

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : Remarks: No data available

Skin corrosion/irritation

Not classified due to lack of data.

Product:

Remarks : No data available

Serious eye damage/eye irritation

Not classified due to lack of data.

Product:

Remarks : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0

SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022

Print Date: 30.09.2025

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Product:

Remarks : No data available

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : This product contains <1% crystalline silica. The respirable crystalline silica as determined by the SWeRF method is <1% w/w. See section 2.3

Remarks : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	: Conditions of restriction for the following entries should be considered: Number on list 78: Polymers of vinyl acetate or of other vinyl esters, in primary forms; other vinyl polymers in primary forms synthetic polymer microparticles (SPM) content: 20 - 30 % The synthetic polymer microparticles supplied is subject to conditions laid down by entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council
REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59).	: This product does not contain substances of very high concern (Regulation (EC) No. 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	Not applicable

15.2 Chemical Safety Assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of other abbreviations

IE OEL	: Ireland. List of Chemical Agents and Carcinogens with Occupational Exposure Limit Values - Code of Practice, Schedule 1 and 2
IE OEL / OELV - 8 hrs (TWA)	: Occupational exposure limit value (8-hour reference period)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0

SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022

Print Date: 30.09.2025

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Training advice : Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Other information : Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling. In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



CLOISITE-SE 3000

Version: 5.0
SDB_IE

Revision Date: 29.09.2025

Date of last issue: 25.11.2022
Print Date: 30.09.2025

factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.)

In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003)

According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

IE / EN