

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : DISPERBYK-163 TF
UFI : ARY8-R0UG-C00R-W8E4
Product code : 000000000000132977

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Wetting & Dispersing Additive

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel
Telephone : +49 281 670-0
Telefax : +49 281 65735

Information : Regulatory Affairs
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone number

+44 1235 239670

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:	  
Signal word	:	Warning
Hazard statements	:	H226 H315 H319 H335 H336 H373 H412 Flammable liquid and vapour. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P210 P260 P264 P273 P280 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe mist or vapours. Wash skin thoroughly after handling. Avoid release to the environment. Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. Response: P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

- 1330-20-7 Xylene, mixture of isomers
- 108-65-6 2-methoxy-1-methylethyl acetate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0

SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025

Print Date: 27.01.2026

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Solution of a high molecular weight block copolymer with pigment affinic groups

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Xylene, mixture of isomers	1330-20-7 01-2119488216-32	Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Asp. Tox. 1; H304 Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Aquatic Chronic 3; H412	>= 20 - < 25
2-methoxy-1-methylethyl acetate	108-65-6 203-603-9 01-2119475791-29	STOT SE 3; H336 Flam. Liq. 3; H226	>= 12,5 - < 20
n-butyl acetate	123-86-4 204-658-1 01-2119485493-29	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) EUH066	>= 10 - < 12,5
ethylbenzene	100-41-4 202-849-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 STOT RE 2; H373 (hearing organs) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 7 - < 10

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical
advice.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

- | | | |
|-------------------------|---|---|
| In case of skin contact | : | If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes. |
| In case of eye contact | : | Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : | Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital. |

4.2 Most important symptoms and effects, both acute and delayed

- | | | |
|----------|---|--|
| Symptoms | : | No information available. |
| Risks | : | Causes skin irritation.
Causes serious eye irritation.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure. |

4.3 Indication of any immediate medical attention and special treatment needed

- | | | |
|-----------|---|---------------------------|
| Treatment | : | No information available. |
|-----------|---|---------------------------|

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | | |
|--------------------------------|---|---|
| Suitable extinguishing media | : | Alcohol-resistant foam
Carbon dioxide (CO ₂)
Dry chemical |
| Unsuitable extinguishing media | : | High volume water jet |

5.2 Special hazards arising from the substance or mixture

- | | | |
|--------------------------------------|---|---|
| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : | Carbon oxides
Nitrogen oxides (NO _x) |

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

5.3 Advice for firefighters

- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Evacuate personnel to safe areas.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

- Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharges.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

- Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Xylene, mixture of isomers	1330-20-7	TWA	50 ppm 221 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 442 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	50 ppm 221 mg/m ³	MT OEL
	Further information: A skin notation assigned to the OEL identifies the possibility of significant uptake through the skin.			
		STEL	100 ppm 442 mg/m ³	MT OEL
	Further information: A skin notation assigned to the OEL identifies the possibility of significant uptake through the skin.			
2-methoxy-1-methylethyl acetate	108-65-6	TWA	50 ppm 275 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0

SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025

Print Date: 27.01.2026

		STEL	100 ppm 550 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	50 ppm 275 mg/m3	MT OEL
	Further information: A skin notation assigned to the OEL identifies the possibility of significant uptake through the skin.			
		STEL	100 ppm 550 mg/m3	MT OEL
	Further information: A skin notation assigned to the OEL identifies the possibility of significant uptake through the skin.			
n-butyl acetate	123-86-4	STEL	150 ppm 723 mg/m3	2019/1831/E U
	Further information: Indicative			
		TWA	50 ppm 241 mg/m3	2019/1831/E U
	Further information: Indicative			
		TWA	50 ppm 241 mg/m3	MT OEL
		STEL	150 ppm 723 mg/m3	MT OEL
ethylbenzene	100-41-4	TWA	100 ppm 442 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	200 ppm 884 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	100 ppm 442 mg/m3	MT OEL
	Further information: A skin notation assigned to the OEL identifies the possibility of significant uptake through the skin.			
		STEL	200 ppm 884 mg/m3	MT OEL
	Further information: A skin notation assigned to the OEL identifies the possibility of significant uptake through the skin.			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
Xylene, mixture of isomers	Workers	Inhalation	Long-term systemic effects	221 mg/m3
	Workers	Inhalation	Acute local effects	442 mg/m3
	Workers	Dermal	Long-term systemic effects	212 mg/kg
	Consumers	Inhalation	Long-term systemic effects	65,3 mg/m3
	Consumers	Dermal	Long-term systemic effects	125 mg/kg
	Consumers	Oral	Long-term systemic	1,5 mg/kg

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0

SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025

Print Date: 27.01.2026

			effects	
2-methoxy-1-methylethyl acetate	Consumers	Inhalation	Acute local effects	260 mg/m3
	Workers	Skin contact	Long-term systemic effects	796 mg/kg
	Workers	Inhalation	Long-term systemic effects	275 mg/m3
	Consumers	Skin contact	Long-term systemic effects	320 mg/kg
	Consumers	Inhalation	Long-term systemic effects	33 mg/m3
	Consumers	Ingestion	Long-term systemic effects	36 mg/kg
	Workers	Inhalation	Acute local effects	550 mg/m3
	Consumers	Inhalation	Acute local effects	33 mg/m3
n-butyl acetate	Workers	Inhalation	Acute local effects	600 mg/m3
	Workers	Inhalation	Long-term local effects	300 mg/m3
	Consumers	Inhalation	Acute local effects	300 mg/m3
	Consumers	Inhalation	Long-term local effects	35,7 mg/m3
	Workers	Dermal	Long-term systemic effects	11 mg/kg
	Workers	Dermal	Acute systemic effects	11 mg/kg
	Consumers	Dermal	Long-term systemic effects	6 mg/kg
	Consumers	Dermal	Acute systemic effects	6 mg/kg
	Consumers	Oral	Long-term systemic effects	2 mg/m3
	Consumers	Oral	Acute systemic effects	2 mg/m3

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
Xylene, mixture of isomers	Fresh water	0,327 mg/l
	Marine water	0,327 mg/l
	Fresh water sediment	12,46 mg/kg
	Marine sediment	12,46 mg/kg
	Soil	2,31 mg/kg
	Sewage treatment plant	6,58 mg/l
	Intermittent releases	0,327 mg/l
2-methoxy-1-methylethyl acetate	Fresh water	0,635 mg/l
	Marine water	0,0635 mg/l
	Intermittent releases	6,35 mg/l
	Sewage treatment plant	100 mg/l
	Fresh water sediment	3,29 mg/kg
	Marine sediment	0,329 mg/kg
	Soil	0,29 mg/kg
n-butyl acetate	Fresh water	0,18 mg/l
	Marine water	0,018 mg/l
	Intermittent releases	0,36 mg/l

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

	Fresh water sediment	0,981 mg/kg
	Marine sediment	0,0981 mg/kg
	Soil	0,0903 mg/kg
	Sewage treatment plant	35,6 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber
Break through time : > 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Environmental exposure controls

General advice : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : colourless
Odour : ester-like
Melting point/freezing point : < 0 °C
Method: derived
Initial boiling point and boiling range : 124 °C
Method: derived
Upper explosion limit / Upper flammability limit : No data available
Lower explosion limit / Lower flammability limit : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

Flash point	:	29 °C Method: 48 (Abel-Pensky) DIN 51755
Auto-ignition temperature	:	> 200 °C Method: M0062 (Analytics Wesel)
Decomposition temperature	:	No data available
pH	:	5 (20 °C) Concentration: 1 % Method: Universal pH-value indicator
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	141,1 mm ² /s (40 °C) Method: calculated
Solubility(ies)		
Water solubility	:	immiscible
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	7 hPa (20 °C) Method: derived
Density	:	0,998 g/cm ³ (20 °C, 1.013 hPa) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Relative vapour density	:	No data available

9.2 Other information

Flammability (liquids)	:	Sustains combustion
------------------------	---	---------------------

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

Vapours may form explosive mixture with air.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : Remarks: No data available

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Components:

Xylene, mixture of isomers:

Acute oral toxicity : LD50 (Rat): 4.300 mg/kg
Method: EC Directive 92/69/EEC B.1 Acute Toxicity (Oral)
GLP: no

Acute dermal toxicity : LD50 (Rabbit): > 4.200 mg/kg
GLP: No information available.

2-methoxy-1-methylethyl acetate:

Acute oral toxicity : LD50 (Rat, female): > 5.000 mg/kg
Method: OECD Test Guideline 401
GLP: yes

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

n-butyl acetate:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

Acute oral toxicity	: LD50 (Rat, male): > 10.000 mg/kg Method: OECD Test Guideline 423
Acute inhalation toxicity	: LC50 (Rat, male and female): > 21,1 mg/l Exposure time: 4 h Test atmosphere: vapour Method: OECD Test Guideline 403 GLP: yes
Acute dermal toxicity	: LD50 (Rabbit, male and female): > 14.000 mg/kg Method: OECD Test Guideline 402

Skin corrosion/irritation

Causes skin irritation.

Product:

Remarks	: Causes skin irritation.
Remarks	: May irritate skin. May cause skin irritation in susceptible persons.

Components:

2-methoxy-1-methylethyl acetate:

Species	: Rabbit
Method	: OECD Test Guideline 404
Result	: No skin irritation
GLP	: yes

n-butyl acetate:

Species	: Rabbit
Method	: OECD Test Guideline 404
Result	: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks	: Causes serious eye irritation.
Remarks	: Causes serious eye irritation.

Components:

2-methoxy-1-methylethyl acetate:

Species	: Rabbit
Method	: OECD Test Guideline 405
Result	: No eye irritation
GLP	: yes

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

n-butyl acetate:

Species : Rabbit
Method : OECD Test Guideline 405
Result : No eye irritation
GLP : yes

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Remarks : No data available

Components:

2-methoxy-1-methylethyl acetate:

Species : Guinea pig
Method : OECD Test Guideline 406
Result : Not a skin sensitizer.
GLP : yes

n-butyl acetate:

Test Type : Buehler Test
Species : Guinea pig
Method : OECD Test Guideline 406
Result : Does not cause skin sensitisation.

Germ cell mutagenicity

Not classified due to lack of data.

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Not classified due to lack of data.

Product:

Remarks : No data available

Reproductive toxicity

Not classified due to lack of data.

Product:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure

May cause respiratory irritation.
May cause drowsiness or dizziness.

Product:

Remarks : No data available

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Product:

Remarks : No data available

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

Product:

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.
Concentrations substantially above the TLV value may cause narcotic effects.
Solvents may degrease the skin.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Components:

Xylene, mixture of isomers:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1 mg/l
Exposure time: 24 h
Test Type: Immobilization
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 2,2 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

NOEC (Pseudokirchneriella subcapitata (green algae)): 0,44 mg/l
Exposure time: 72 h
Test Type: Growth inhibition
Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity) : NOEC: > 1,3 mg/l
Exposure time: 56 d
Species: Oncorhynchus mykiss (rainbow trout)

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 1,17 mg/l
Exposure time: 7 d
Species: Daphnia sp. (water flea)

NOEC: 0,96 mg/l
Exposure time: 7 d
Species: Daphnia sp. (water flea)

2-methoxy-1-methylethyl acetate:

Toxicity to fish : LC50 (Fish): 100 - 180 mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 203
GLP: no

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): > 1.000 mg/l
Exposure time: 96 h

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

Test Type: static test
Method: OECD Test Guideline 201
GLP: no

n-butyl acetate:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 18 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 44 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : ErC50 (Scenedesmus subspicatus): 675 mg/l
plants Exposure time: 72 h

Toxicity to daphnia and other : NOEC: 23 mg/l
aquatic invertebrates End point: Reproduction
(Chronic toxicity) Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Components:

Xylene, mixture of isomers:

Biodegradability : Test Type: aerobic
Result: Readily biodegradable.
Method: OECD Test Guideline 301F
GLP: yes

2-methoxy-1-methylethyl acetate:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301F
GLP: yes

n-butyl acetate:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301D

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

Components:

Xylene, mixture of isomers:

Bioaccumulation : Species: Oncorhynchus mykiss (rainbow trout)
Exposure time: 56 d
Bioconcentration factor (BCF): 25,9
GLP: no

Partition coefficient: n-octanol/water : Pow: 3,2 (20 °C)
pH: 7

2-methoxy-1-methylethyl acetate:

Partition coefficient: n-octanol/water : log Pow: 1,2 (20 °C)
pH: 6,8
Method: OECD Test Guideline 117
GLP: yes

n-butyl acetate:

Partition coefficient: n-octanol/water : log Pow: 2,3 (25 °C)
pH: 7
Method: OECD Test Guideline 117
GLP: yes

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- | | | |
|------------------------|---|--|
| Product | : | The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company. |
| Contaminated packaging | : | Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum. |

SECTION 14: Transport information

14.1 UN number or ID number

- | | | |
|------|---|---------|
| ADR | : | UN 1993 |
| IMDG | : | UN 1993 |
| IATA | : | UN 1993 |

14.2 UN proper shipping name

- | | | |
|------|---|--|
| ADR | : | FLAMMABLE LIQUID, N.O.S.
(Xylene, 1-Methoxy-2-propanol acetate, n-Butylacetate) |
| IMDG | : | FLAMMABLE LIQUID, N.O.S.
(XYLENE, 1-Methoxy-2-propanol acetate, BUTYL ACETATE) |
| IATA | : | Flammable liquid, n.o.s.
(Xylene, 1-Methoxy-2-propanol acetate, Butyl acetate) |

14.3 Transport hazard class(es)

- | | | |
|------|---|---|
| ADR | : | 3 |
| IMDG | : | 3 |
| IATA | : | 3 |

14.4 Packing group

- | | | |
|------------------------------|---|-----|
| ADR | | |
| Packing group | : | III |
| Classification Code | : | F1 |
| Hazard Identification Number | : | 30 |
| Labels | : | 3 |
| Tunnel restriction code | : | D/E |
| IMDG | | |
| Packing group | : | III |
| Labels | : | 3 |

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0

SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025

Print Date: 27.01.2026

EmS Code : F-E, S-E
Remarks : IMDG Code segregation group - none

IATA (Cargo)

Packing instruction (cargo aircraft) : 366
Packing group : III
Labels : Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft) : 355
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Number on list 5: benzene

Number on list 72: benzene

Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

REACH - List of substances subject to authorisation : Not applicable
(Annex XIV)

Seveso III: Directive 2012/18/EU of the P5c FLAMMABLE LIQUIDS
European Parliament and of the Council on the
control of major-accident hazards involving
dangerous substances.

15.2 Chemical safety assessment

Not applicable

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H225 : Highly flammable liquid and vapour.
H226 : Flammable liquid and vapour.
H304 : May be fatal if swallowed and enters airways.
H312 : Harmful in contact with skin.
H315 : Causes skin irritation.
H319 : Causes serious eye irritation.
H332 : Harmful if inhaled.
H335 : May cause respiratory irritation.
H336 : May cause drowsiness or dizziness.
H373 : May cause damage to organs through prolonged or repeated exposure.
H412 : Harmful to aquatic life with long lasting effects.
EUH066 : Repeated exposure may cause skin dryness or cracking.

Full text of other abbreviations

Acute Tox. : Acute toxicity
Aquatic Chronic : Long-term (chronic) aquatic hazard
Asp. Tox. : Aspiration hazard
Eye Irrit. : Eye irritation
Flam. Liq. : Flammable liquids
Skin Irrit. : Skin irritation
STOT RE : Specific target organ toxicity - repeated exposure
STOT SE : Specific target organ toxicity - single exposure
2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2019/1831/EU : Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
MT OEL : Malta. Occupational Exposure Limits
2000/39/EC / TWA : Limit Value - eight hours
2000/39/EC / STEL : Short term exposure limit

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0

SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025

Print Date: 27.01.2026

2019/1831/EU / TWA	: Limit Value - eight hours
2019/1831/EU / STEL	: Short term exposure limit
MT OEL / TWA	: Long term exposure limit
MT OEL / STEL	: Occupational exposure limit value Short-term, 15 minute

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 3	H226
Skin Irrit. 2	H315
Eye Irrit. 2	H319
STOT SE 3	H336
STOT SE 3	H335
STOT RE 2	H373

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

Aquatic Chronic 3	H412	Calculation method
-------------------	------	--------------------

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163 TF

Version: 9.0
SDB_MT

Revision Date: 23.01.2026

Date of last issue: 05.09.2025
Print Date: 27.01.2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

MT / EN