

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : DISPERBYK-163

UFI : 5Y39-J0NX-C00Y-AYY9

Product code : 000000000000103066

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Wetting & Dispersing Additive

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel

Telephone : +49 281 670-0
Telefax : +49 281 65735

Information : Regulatory Affairs
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone number

Europe +44 1235 239670
Middle East/Africa +44 1235 239671
Americas +1 215 207 0061
East/South East Asia +65 3158 1074
(Local India: 000 800 100 7479)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated	H373: May cause damage to organs through

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

exposure, Category 2
Long-term (chronic) aquatic hazard,
Category 3

prolonged or repeated exposure.
H412: Harmful to aquatic life with long lasting
effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H373 May cause damage to organs through prolonged
or repeated exposure.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P210 Keep away from heat, hot surfaces, sparks, open
flames and other ignition sources. No smoking.
P260 Do not breathe mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye
protection/ face protection/ hearing protection.

Response:

P370 + P378 In case of fire: Use dry sand, dry chemical or
alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

- 1330-20-7 Xylene, mixture of isomers
- 108-65-6 2-methoxy-1-methylethyl acetate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Solution of modified polyurethane

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Xylene, mixture of isomers	1330-20-7 01-2119488216-32	Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Asp. Tox. 1; H304 Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Aquatic Chronic 3; H412	>= 20 - < 25
2-methoxy-1-methylethyl acetate	108-65-6 203-603-9 01-2119475791-29	STOT SE 3; H336 Flam. Liq. 3; H226	>= 12,5 - < 20
n-butyl acetate	123-86-4 204-658-1 01-2119485493-29	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) EUH066	>= 10 - < 12,5
ethylbenzene	100-41-4 202-849-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 STOT RE 2; H373 (hearing organs) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 7 - < 10

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

- | | | |
|-------------------------|---|---|
| If inhaled | : | Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical advice. |
| In case of skin contact | : | If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes. |
| In case of eye contact | : | Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : | Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital. |

4.2 Most important symptoms and effects, both acute and delayed

- | | | |
|----------|---|--|
| Symptoms | : | No information available. |
| Risks | : | Causes skin irritation.
Causes serious eye irritation.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure. |

4.3 Indication of any immediate medical attention and special treatment needed

- | | | |
|-----------|---|---------------------------|
| Treatment | : | No information available. |
|-----------|---|---------------------------|

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | | |
|--------------------------------|---|---|
| Suitable extinguishing media | : | Alcohol-resistant foam
Carbon dioxide (CO ₂)
Dry chemical |
| Unsuitable extinguishing media | : | High volume water jet |

5.2 Special hazards arising from the substance or mixture

- | | | |
|--------------------------------------|---|---|
| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion | : | Carbon oxides |

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

products

Nitrogen oxides (NO_x)

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Evacuate personnel to safe areas.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharges.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

- Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.

- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Xylene, mixture of isomers	1330-20-7	TWA	50 ppm 221 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 442 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
2-methoxy-1-methylethyl acetate	108-65-6	TWA	50 ppm 275 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 550 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
n-butyl acetate	123-86-4	STEL	150 ppm 723 mg/m ³	2019/1831/EU

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

	Further information: Indicative			
		TWA	50 ppm 241 mg/m ³	2019/1831/EU
	Further information: Indicative			
ethylbenzene	100-41-4	TWA	100 ppm 442 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	200 ppm 884 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
Xylene, mixture of isomers	Workers	Inhalation	Long-term systemic effects	221 mg/m ³
	Workers	Inhalation	Acute local effects	442 mg/m ³
	Workers	Dermal	Long-term systemic effects	212 mg/kg
	Consumers	Inhalation	Long-term systemic effects	65,3 mg/m ³
	Consumers	Dermal	Long-term systemic effects	125 mg/kg
	Consumers	Oral	Long-term systemic effects	1,5 mg/kg
	Consumers	Inhalation	Acute local effects	260 mg/m ³
2-methoxy-1-methylethyl acetate	Workers	Skin contact	Long-term systemic effects	796 mg/kg
	Workers	Inhalation	Long-term systemic effects	275 mg/m ³
	Consumers	Skin contact	Long-term systemic effects	320 mg/kg
	Consumers	Inhalation	Long-term systemic effects	33 mg/m ³
	Consumers	Ingestion	Long-term systemic effects	36 mg/kg
	Workers	Inhalation	Acute local effects	550 mg/m ³
	Consumers	Inhalation	Acute local effects	33 mg/m ³
n-butyl acetate	Workers	Inhalation	Acute local effects	600 mg/m ³
	Workers	Inhalation	Long-term local effects	300 mg/m ³
	Consumers	Inhalation	Acute local effects	300 mg/m ³
	Consumers	Inhalation	Long-term local effects	35,7 mg/m ³
	Workers	Dermal	Long-term systemic effects	11 mg/kg
	Workers	Dermal	Acute systemic effects	11 mg/kg
	Consumers	Dermal	Long-term systemic effects	6 mg/kg

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

	Consumers	Dermal	Acute systemic effects	6 mg/kg
	Consumers	Oral	Long-term systemic effects	2 mg/m3
	Consumers	Oral	Acute systemic effects	2 mg/m3

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
Xylene, mixture of isomers	Fresh water	0,327 mg/l
	Marine water	0,327 mg/l
	Fresh water sediment	12,46 mg/kg
	Marine sediment	12,46 mg/kg
	Soil	2,31 mg/kg
	Sewage treatment plant	6,58 mg/l
	Intermittent releases	0,327 mg/l
2-methoxy-1-methylethyl acetate	Fresh water	0,635 mg/l
	Marine water	0,0635 mg/l
	Intermittent releases	6,35 mg/l
	Sewage treatment plant	100 mg/l
	Fresh water sediment	3,29 mg/kg
	Marine sediment	0,329 mg/kg
	Soil	0,29 mg/kg
n-butyl acetate	Fresh water	0,18 mg/l
	Marine water	0,018 mg/l
	Intermittent releases	0,36 mg/l
	Fresh water sediment	0,981 mg/kg
	Marine sediment	0,0981 mg/kg
	Soil	0,0903 mg/kg
	Sewage treatment plant	35,6 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber
Break through time : 480 min
Glove thickness : 0,7 mm

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Environmental exposure controls

General advice : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform
respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: liquid
Colour	: colourless - light yellow
Odour	: ester-like
Odour Threshold	: No data available
Melting point/freezing point	: < 0 °C Method: derived
Initial boiling point and boiling range	: 124,00 °C Method: derived
Upper explosion limit / Upper flammability limit	: 12,00 %(V)
Lower explosion limit / Lower flammability limit	: 1,20 %(V)
Flash point	: 28,00 °C Method: 48 (Abel-Pensky) DIN 51755
Auto-ignition temperature	: > 200 °C Method: DIN 51794
Decomposition temperature	: No data available
pH	: 5 (20 °C) Concentration: 1 % Method: Universal pH-value indicator
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: 180 mm ² /s (40,00 °C)
Solubility(ies)	
Water solubility	: immiscible
Solubility in other solvents	: No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	7 hPa (20,00 °C) Method: derived
Relative density	:	No data available
Density	:	0,9925 g/cm ³ (20,00 °C, 1.013 hPa) Method: 4 (20°C oscillating U-tube)
Bulk density	:	Not applicable
Relative vapour density	:	No data available

9.2 Other information

Flammability (liquids)	:	Sustains combustion
Evaporation rate	:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	No decomposition if stored and applied as directed.
		Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid	:	Heat, flames and sparks.
---------------------	---	--------------------------

10.5 Incompatible materials

Materials to avoid	:	Strong oxidizing agents
--------------------	---	-------------------------

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

- | | |
|---------------------------|---|
| Acute oral toxicity | : Remarks: No data available |
| Acute inhalation toxicity | : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method |
| Acute dermal toxicity | : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method |

Components:

Xylene, mixture of isomers:

- | | |
|-----------------------|--|
| Acute oral toxicity | : LD50 (Rat): 4.300 mg/kg
Method: EC Directive 92/69/EEC B.1 Acute Toxicity (Oral)
GLP: no |
| Acute dermal toxicity | : LD50 (Rabbit): > 4.200 mg/kg
GLP: No information available. |

2-methoxy-1-methylethyl acetate:

- | | |
|---------------------|--|
| Acute oral toxicity | : LD50 (Rat, female): > 5.000 mg/kg
Method: OECD Test Guideline 401
GLP: yes |
|---------------------|--|

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

n-butyl acetate:

- | | |
|---------------------------|--|
| Acute oral toxicity | : LD50 (Rat, male): > 10.000 mg/kg
Method: OECD Test Guideline 423 |
| Acute inhalation toxicity | : LC50 (Rat, male and female): > 21,1 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403
GLP: yes |
| Acute dermal toxicity | : LD50 (Rabbit, male and female): > 14.000 mg/kg
Method: OECD Test Guideline 402 |

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Skin corrosion/irritation

Causes skin irritation.

Product:

Remarks : May irritate skin.
May cause skin irritation in susceptible persons.

Components:

2-methoxy-1-methylethyl acetate:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation
GLP : yes

n-butyl acetate:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks : Causes serious eye irritation.

Components:

2-methoxy-1-methylethyl acetate:

Species : Rabbit
Method : OECD Test Guideline 405
Result : No eye irritation
GLP : yes

n-butyl acetate:

Species : Rabbit
Method : OECD Test Guideline 405
Result : No eye irritation
GLP : yes

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Remarks : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Components:

2-methoxy-1-methylethyl acetate:

Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Not a skin sensitizer.
GLP	:	yes

n-butyl acetate:

Test Type	:	Buehler Test
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Does not cause skin sensitisation.

Germ cell mutagenicity

Not classified due to lack of data.

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Not classified due to lack of data.

Product:

Remarks : No data available

Reproductive toxicity

Not classified due to lack of data.

Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure

May cause respiratory irritation.
May cause drowsiness or dizziness.

Product:

Remarks : No data available

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Product:

Remarks : No data available

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

Product:

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.
Concentrations substantially above the TLV value may cause narcotic effects.
Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Components:

Xylene, mixture of isomers:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1 mg/l
Exposure time: 24 h
Test Type: Immobilization

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (*Selenastrum capricornutum* (green algae)): 2,2 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

NOEC (*Pseudokirchneriella subcapitata* (green algae)): 0,44 mg/l
Exposure time: 72 h
Test Type: Growth inhibition
Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity) : NOEC: > 1,3 mg/l
Exposure time: 56 d
Species: *Oncorhynchus mykiss* (rainbow trout)

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 1,17 mg/l
Exposure time: 7 d
Species: *Daphnia* sp. (water flea)

NOEC: 0,96 mg/l
Exposure time: 7 d
Species: *Daphnia* sp. (water flea)

2-methoxy-1-methylethyl acetate:

Toxicity to fish : LC50 (Fish): 100 - 180 mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 203
GLP: no

Toxicity to algae/aquatic plants : EC50 (*Pseudokirchneriella subcapitata* (green algae)): > 1.000 mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: no

n-butyl acetate:

Toxicity to fish : LC50 (*Pimephales promelas* (fathead minnow)): 18 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (*Daphnia magna* (Water flea)): 44 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : ErC50 (*Scenedesmus subspicatus*): 675 mg/l
Exposure time: 72 h

Toxicity to daphnia and other : NOEC: 23 mg/l

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

aquatic invertebrates
(Chronic toxicity)

End point: Reproduction
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Components:

Xylene, mixture of isomers:

Biodegradability : Test Type: aerobic
Result: Readily biodegradable.
Method: OECD Test Guideline 301F
GLP: yes

2-methoxy-1-methylethyl acetate:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301F
GLP: yes

n-butyl acetate:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301D

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Components:

Xylene, mixture of isomers:

Bioaccumulation : Species: Oncorhynchus mykiss (rainbow trout)
Exposure time: 56 d
Bioconcentration factor (BCF): 25,9
GLP: no

Partition coefficient: n-octanol/water : Pow: 3,2 (20 °C)
pH: 7

2-methoxy-1-methylethyl acetate:

Partition coefficient: n-octanol/water : log Pow: 1,2 (20 °C)
pH: 6,8
Method: OECD Test Guideline 117
GLP: yes

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

n-butyl acetate:

Partition coefficient: n-octanol/water : log Pow: 2,3 (25 °C)
pH: 7
Method: OECD Test Guideline 117
GLP: yes

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

SECTION 14: Transport information

14.1 UN number or ID number

ADN	: UN 1993
ADR	: UN 1993
RID	: UN 1993
IMDG	: UN 1993
IATA	: UN 1993

14.2 UN proper shipping name

ADN	: FLAMMABLE LIQUID, N.O.S. (Xylene, BUTYL ACETATE)
ADR	: FLAMMABLE LIQUID, N.O.S. (Xylene, n-Butylacetate)
RID	: FLAMMABLE LIQUID, N.O.S. (Xylene, n-Butylacetate)
IMDG	: FLAMMABLE LIQUID, N.O.S. (XYLENE, BUTYL ACETATE)
IATA	: Flammable liquid, n.o.s. (Xylene, Butyl acetate)

14.3 Transport hazard class(es)

ADN	: 3
ADR	: 3
RID	: 3
IMDG	: 3
IATA	: 3

14.4 Packing group

ADN	
Packing group	: III
Classification Code	: F1
Hazard Identification Number	: 30
Labels	: 3
ADR	
Packing group	: III
Classification Code	: F1
Hazard Identification Number	: 30
Labels	: 3
Tunnel restriction code	: D/E
RID	
Packing group	: III
Classification Code	: F1

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Hazard Identification Number : 30

Labels : 3

IMDG

Packing group : III

Labels : 3

EmS Code : F-E, S-E

Remarks : IMDG Code segregation group - none

IATA (Cargo)

Packing instruction (cargo aircraft) : 366

Packing group : III

Labels : Flammable Liquids

IATA (Passenger)

Packing instruction : 355

(passenger aircraft)

Packing instruction (LQ) : Y344

Packing group : III

Labels : Flammable Liquids

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries must be considered::
Number on list 3

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

	Number on list 5: benzene
	Number on list 20: dibutyltin dilaurate, tributyltin compounds
	Number on list 72: benzene
	Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	P5c FLAMMABLE LIQUIDS

15.2 Chemical safety assessment

For further information see eSDS.

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H225	: Highly flammable liquid and vapour.
H226	: Flammable liquid and vapour.
H304	: May be fatal if swallowed and enters airways.
H312	: Harmful in contact with skin.
H315	: Causes skin irritation.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.
H336	: May cause drowsiness or dizziness.
H373	: May cause damage to organs through prolonged or repeated exposure.
H412	: Harmful to aquatic life with long lasting effects.
EUH066	: Repeated exposure may cause skin dryness or cracking.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
------------	------------------

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Skin Irrit.	: Skin irritation
STOT RE	: Specific target organ toxicity - repeated exposure
STOT SE	: Specific target organ toxicity - single exposure
2000/39/EC	: Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2019/1831/EU	: Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
2000/39/EC / TWA	: Limit Value - eight hours
2000/39/EC / STEL	: Short term exposure limit
2019/1831/EU / TWA	: Limit Value - eight hours
2019/1831/EU / STEL	: Short term exposure limit

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; BGW - Biological Limit Values; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); LSPN - List of Hazardous Notified Substances (Chile); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Classification procedure:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Flam. Liq. 3	H226	Based on product data or assessment
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
STOT SE 3	H336	Calculation method
STOT SE 3	H335	Calculation method
STOT RE 2	H373	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

REG_EU / EN

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Annex: Exposure Scenarios

Table of Contents

Number	Title
ES 1	Formulation & (re)packing of substances and mixtures; Industrial uses (SU3).; Formulation [mixing] of preparations and/or re-packaging (SU10).
ES 2	Use in coatings; Industrial uses (SU3).
ES 3	Use in laboratories; Industrial uses (SU3).; Formulation [mixing] of preparations and/or re-packaging (SU10).
ES 4	Use in coatings; Professional uses (SU22).
ES 5	Use in laboratories; Professional uses (SU22).
ES 6	Use in coatings; Consumer uses (SU21).

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

ES 1: Formulation & (re)packing of substances and mixtures; Industrial uses (SU3).; Formulation [mixing] of preparations and/or re-packaging (SU10).

1.1. Title section

Exposure Scenario name	: Formulation & (re)packing of substances and mixtures
Structured Short Title	: Formulation & (re)packing of substances and mixtures; Industrial uses (SU3).; Formulation [mixing] of preparations and/or re-packaging (SU10).
Substance	: xylenes CAS-No.: 1330-20-7

Environment		
CS 1	Formulation into mixture	ERC2
Worker		
CS 2	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions	PROC1
CS 3	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions	PROC2
CS 4	Use in closed batch process (synthesis or formulation)	PROC3
CS 5	Chemical production where opportunity for exposure arises	PROC4
CS 6	Mixing or blending in batch processes	PROC5
CS 7	Transfer of substance or mixture (charging/discharging) at non dedicated-facilities	PROC8a
CS 8	Transfer of substance or mixture (charging/discharging) at dedicated facilities	PROC8b
CS 9	Transfer of substance or mixture into small containers (dedicated filling line, including weighing)	PROC9
CS 10	Chemical production where opportunity for exposure arises	PROC4
CS 11	Use as laboratory reagent	PROC15

1.2. Conditions of use affecting exposure

1.2.1. Control of environmental exposure: Formulation into mixture (ERC2)

Product (article) characteristics
--

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Covers percentage substance in the product up to 100 %.	
Physical form of product	: Liquid
Amount used (or contained in articles), frequency and duration of use/exposure	
Annual amount used in the EU	: 150000000 kg
Fraction of regional tonnage used locally	: 15000000 kg
Emission days	: 300
Technical and organisational conditions and measures	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
Conditions and measures related to sewage treatment plant	
STP type	: Onsite sewage treatment plant
STP sludge treatment	: No application of sewage sludge to soil
STP type	: Municipal Sewage Treatment Plant
STP effluent	: 2.000 m3/d
Conditions and measures related to treatment of waste (including article waste)	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations.
Waste treatment	: External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure	
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

1.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle substance within a closed system.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

1.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle substance within a closed system. Ensure material transfers are under containment or extract ventilation.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

1.2.4. Control of worker exposure: Use in closed batch process (synthesis or formulation) (PROC3)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle substance within a closed system. Ensure material transfers are under containment or extract ventilation.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

1.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Product (article) characteristics	
Covers concentrations up to 100 %	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Ensure material transfers are under containment or extract ventilation. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

1.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

1.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Transfer via enclosed lines. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

1.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)

Product (article) characteristics

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Ensure material transfers are under containment or extract ventilation. Clear transfer lines prior to de-coupling.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented Clear spills immediately. Return IBCs or tanks to supplier for re-use.	

1.2.9. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented Transfer via enclosed lines. Put lids on containers immediately after use. Clear spills immediately.	

1.2.10. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

1.2.11. Control of worker exposure: Use as laboratory reagent (PROC15)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle in a fume cupboard or under extract ventilation.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

1.3. Exposure estimation and reference to its source

1.3.1. Environmental release and exposure: Formulation into mixture (ERC2)

Release route	Release rate	Release estimation method
Air	0,2 kg/day	
Waste	3 kg/day	
Soil	1 kg/day	

Protection Target	Exposure estimate	RCR
Freshwater	0,0796 mg/L	0,244
Freshwater sediment	0,854 mg/kg wet weight	0,854

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Marine water	0,00796 mg/L	0,024
Marine sediment	0,0853 mg/kg wet weight	0,085
Sewage treatment plant	0,791 mg/L	0,120

1.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	0,01 ppm	0
dermal	systemic	long-term	0,34 mg/kg bw/day	0
combined routes				0

1.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	10 ppm	0,56
dermal	systemic	long-term	1,37 mg/kg bw/day	0,01
combined routes				0,57

1.3.4. Worker exposure: Use in closed batch process (synthesis or formulation) (PROC3)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	17,5 ppm	0,99
dermal	systemic	long-term	0,34 mg/kg bw/day	0
combined routes				0,99

1.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	14 ppm	0,79
dermal	systemic	long-term	6,86 mg/kg bw/day	0,04
combined routes				0,83

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

1.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	13,71 mg/kg bw/day	0,08
combined routes				0,92

1.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	13,71 mg/kg bw/day	0,04
combined routes				0,92

1.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	1,50 ppm	0,08
dermal	systemic	long-term	6,86 mg/kg bw/day	0,04
combined routes				0,12

1.3.9. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	6,86 mg/kg bw/day	0,04
combined routes				0,88

1.3.10. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Exposure route	Health effect	Exposure	Exposure	RCR
----------------	---------------	----------	----------	-----

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

		indicator	estimate	
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	3,43 mg/kg bw/day	0,02
combined routes				0,87

1.3.11. Worker exposure: Use as laboratory reagent (PROC15)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	10 ppm	0,56
dermal	systemic	long-term	0,34 mg/kg bw/day	0
combined routes				0,57

1.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Further details on scaling and control technologies are provided in SPERC factsheet.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

ES 2: Use in coatings; Industrial uses (SU3).

2.1. Title section

Exposure Scenario name	: Use in coatings
Structured Short Title	: Use in coatings; Industrial uses (SU3).
Substance	: xylenes <u>CAS-No.:</u> 1330-20-7

Environment		
CS 1	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)	ERC4
Worker		
CS 2	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions	PROC1
CS 3	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions	PROC2
CS 4	Use in closed batch process (synthesis or formulation)	PROC3
CS 5	Chemical production where opportunity for exposure arises	PROC4
CS 6	Mixing or blending in batch processes	PROC5
CS 7	Industrial spraying	PROC7
CS 8	Transfer of substance or mixture (charging/discharging) at non dedicated-facilities	PROC8a
CS 9	Transfer of substance or mixture (charging/discharging) at dedicated facilities	PROC8b
CS 10	Transfer of substance or mixture into small containers (dedicated filling line, including weighing)	PROC9
CS 11	Roller application or brushing	PROC10
CS 12	Treatment of articles by dipping and pouring	PROC13
CS 13	Chemical production where opportunity for exposure arises	PROC4
CS 14	Use as laboratory reagent	PROC15

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

2.2. Conditions of use affecting exposure

2.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)

Product (article) characteristics	
Covers percentage substance in the product up to 100 %.	
Physical form of product	: Liquid
Amount used (or contained in articles), frequency and duration of use/exposure	
Annual amount used in the EU	: 50000000 kg
Fraction of regional tonnage used locally	: 5000000 kg
Emission days	: 300
Conditions and measures related to sewage treatment plant	
STP type	: Onsite sewage treatment plant
STP type	: Municipal Sewage Treatment Plant
STP effluent	: 2.000 m3/d
Conditions and measures related to treatment of waste (including article waste)	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations.
Waste treatment	: External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure	
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

2.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle substance within a closed system.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

2.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle substance within a closed system. Ensure material transfers are under containment or extract ventilation.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

2.2.4. Control of worker exposure: Use in closed batch process (synthesis or formulation) (PROC3)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle substance within a closed system. Ensure material transfers are under containment or extract ventilation.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

2.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Product (article) characteristics

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Ensure material transfers are under containment or extract ventilation. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

2.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

2.2.7. Control of worker exposure: Industrial spraying (PROC7)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Carry out in a vented booth provided with laminar airflow.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

2.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)

Product (article) characteristics
--

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Drain down system prior to equipment break-in or maintenance. Provide a good standard of controlled ventilation (5 to 10 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

2.2.9. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Ensure material transfers are under containment or extract ventilation. Clear transfer lines prior to de-coupling.	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented Clear spills immediately. Return IBCs or tanks to supplier for re-use.	

2.2.10. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented Transfer via enclosed lines. Put lids on containers immediately after use.	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Clear spills immediately.

2.2.11. Control of worker exposure: Roller application or brushing (PROC10)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide extract ventilation to points where emissions occur.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

2.2.12. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Technical and organisational conditions and measures	
Provide a good standard of controlled ventilation (10 to 15 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented Clear up spills immediately and dispose of waste safely. Avoid manual contact with wet work pieces.	

2.2.13. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Assumes a good basic standard of occupational hygiene is implemented

2.2.14. Control of worker exposure: Use as laboratory reagent (PROC15)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle in a fume cupboard or under extract ventilation.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

2.3. Exposure estimation and reference to its source

2.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)

Protection Target	Exposure estimate	RCR
Freshwater	0,0375 mg/L	0,115
Marine water	0,00375 mg/L	0,012
Freshwater sediment	0,402 mg/kg wet weight	0,148
Marine sediment	0,0402 mg/kg wet weight	0,015

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Sewage treatment plant	0,369 mg/L	0,056
------------------------	------------	-------

2.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	0,01 ppm	0
dermal	systemic	long-term	0,34 mg/kg bw/day	0
combined routes				0

2.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	10 ppm	0,56
dermal	systemic	long-term	1,37 mg/kg bw/day	0,01
combined routes				0,57

2.3.4. Worker exposure: Use in closed batch process (synthesis or formulation) (PROC3)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	17,5 ppm	0,99
dermal	systemic	long-term	0,34 mg/kg bw/day	0
combined routes				0,99

2.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	14 ppm	0,79
dermal	systemic	long-term	6,86 mg/kg bw/day	0,04
combined routes				0,83

2.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)

Exposure route	Health effect	Exposure	Exposure	RCR
----------------	---------------	----------	----------	-----

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

		indicator	estimate	
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	0,07 mg/kg bw/day	0,08
combined routes				0,85

2.3.7. Worker exposure: Industrial spraying (PROC7)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	12,50 ppm	0,71
dermal	systemic	long-term	2,14 mg/kg bw/day	0,01
combined routes				0,72

2.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	5 ppm	0,28
dermal	systemic	long-term	1,37 mg/kg bw/day	0,01
combined routes				0,29

2.3.9. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	1,50 ppm	0,08
dermal	systemic	long-term	6,86 mg/kg bw/day	0,04
combined routes				0,12

2.3.10. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	6,86 mg/kg bw/day	0,04
combined routes				0,88

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

2.3.11. Worker exposure: Roller application or brushing (PROC10)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	5 ppm	0,28
dermal	systemic	long-term	27,43 mg/kg bw/day	0,15
combined routes				0,43

2.3.12. Worker exposure: Treatment of articles by dipping and pouring (PROC13)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	13,71 mg/kg bw/day	0,08
combined routes				0,92

2.3.13. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	3,43 mg/kg bw/day	0,02
combined routes				0,87

2.3.14. Worker exposure: Use as laboratory reagent (PROC15)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	0,60 ppm	0,03
dermal	systemic	long-term	0,03 mg/kg bw/day	0
combined routes				0,03

2.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Further details on scaling and control technologies are provided in SPERC factsheet.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

ES 3: Use in laboratories; Industrial uses (SU3).; Formulation [mixing] of preparations and/or re-packaging (SU10).

3.1. Title section

Exposure Scenario name	: Use in laboratories
Structured Short Title	: Use in laboratories; Industrial uses (SU3).; Formulation [mixing] of preparations and/or re-packaging (SU10).
Substance	: xylenes CAS-No.: 1330-20-7

Environment		
CS 1	Use of non-reactive processing aid at industrial site (no inclusion into or ERC4, ERC2 onto article), Formulation of preparations	
Worker		
CS 2	Roller application or brushing	PROC10
CS 3	Use as laboratory reagent	PROC15

3.2. Conditions of use affecting exposure

3.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Formulation of preparations (ERC2)

Product (article) characteristics		
Covers percentage substance in the product up to 100 %.		
Physical form of product	: Liquid	
Amount used (or contained in articles), frequency and duration of use/exposure		
Annual amount used in the EU	: 1000000 kg	
Fraction of regional tonnage used locally	: 100000 kg	
Emission days	: 300	
Technical and organisational conditions and measures		
Prevent discharge of undissolved substance to or recover from onsite wastewater.		

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Conditions and measures related to sewage treatment plant	
STP type	: Onsite sewage treatment plant
STP sludge treatment	: No application of sewage sludge to soil
STP type	: Municipal Sewage Treatment Plant
STP effluent	: 2.000 m3/d
Conditions and measures related to treatment of waste (including article waste)	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations. External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure	
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

3.2.2. Control of worker exposure: Roller application or brushing (PROC10)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Use long handled tools.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply

Assumes a good basic standard of occupational hygiene is implemented

3.2.3. Control of worker exposure: Use as laboratory reagent (PROC15)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 10 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
No specific measures identified.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

3.3. Exposure estimation and reference to its source

3.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Formulation of preparations (ERC2)

Protection Target	Exposure estimate	RCR
Freshwater	0,00217 mg/L	0,066
Marine water	0,000217 mg/L	0,007

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Freshwater sediment	0,0233 mg/kg wet weight	0,086
Marine sediment	0,0232 mg/kg wet weight	0,009
Soil	0,266 mg/kg wet weight	0,131
Sewage treatment plant	0,211 mg/L	0,032

3.3.2. Worker exposure: Roller application or brushing (PROC10)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	1,37 mg/kg bw/day	0,01
combined routes				0,86

3.3.3. Worker exposure: Use as laboratory reagent (PROC15)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	10 ppm	0,56
dermal	systemic	long-term	0,03 mg/kg bw/day	0
combined routes				0,56

3.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Further details on scaling and control technologies are provided in SPERC factsheet.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

ES 4: Use in coatings; Professional uses (SU22).

4.1. Title section

Exposure Scenario name	: Use in coatings
Structured Short Title	: Use in coatings; Professional uses (SU22).
Substance	: xylenes <u>CAS-No.:</u> 1330-20-7

Environment		
CS 1	Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems	ERC8a, ERC8d
Worker		
CS 2	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions	PROC1
CS 3	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions	PROC2
CS 4	Use in closed batch process (synthesis or formulation)	PROC3
CS 5	Chemical production where opportunity for exposure arises	PROC4
CS 6	Mixing or blending in batch processes	PROC5
CS 7	Transfer of substance or mixture (charging/discharging) at non dedicated-facilities	PROC8a
CS 8	Transfer of substance or mixture (charging/discharging) at dedicated facilities	PROC8b
CS 9	Transfer of substance or mixture into small containers (dedicated filling line, including weighing)	PROC9
CS 10	Roller application or brushing	PROC10
CS 11	Non-industrial spraying	PROC11
CS 12	Treatment of articles by dipping and pouring	PROC13
CS 13	Chemical production where opportunity for exposure arises	PROC4
CS 14	Use as laboratory reagent	PROC15
CS 15	Manual activities involving hand contact	PROC19

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

4.2. Conditions of use affecting exposure

4.2.1. Control of environmental exposure: Wide dispersive indoor use of processing aids in open systems (ERC8a) / Wide dispersive outdoor use of processing aids in open systems (ERC8d)

Product (article) characteristics	
Covers percentage substance in the product up to 100 %.	
Physical form of product	: Liquid
Amount used (or contained in articles), frequency and duration of use/exposure	
Annual amount used in the EU	: 50000000 kg
Fraction of regional tonnage used locally	: 5000000 kg
Emission days	: 300
Technical and organisational conditions and measures	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
Conditions and measures related to sewage treatment plant	
STP type	: Onsite sewage treatment plant
STP type	: Municipal Sewage Treatment Plant
STP effluent	: 2.000 m3/d
Conditions and measures related to treatment of waste (including article waste)	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations. External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure	
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

4.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)

Product (article) characteristics

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle substance within a closed system.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

4.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle substance within a closed system. Ensure material transfers are under containment or extract ventilation.	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

4.2.4. Control of worker exposure: Use in closed batch process (synthesis or formulation) (PROC3)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle substance within a closed system. Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Use drum pumps.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented Clear up spills immediately and dispose of waste safely.	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

4.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Ensure operation is undertaken outdoors. Avoid carrying out activities involving exposure for more than 1 hour per day.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

4.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Technical and organisational conditions and measures	
Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 1 hour per day.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

4.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Transfer via enclosed lines. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Assumes a good basic standard of occupational hygiene is implemented

4.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Transfer via enclosed lines. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented Clear spills immediately. Return IBCs or tanks to supplier for re-use.	

4.2.9. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented Transfer via enclosed lines. Put lids on containers immediately after use. Clear spills immediately.	

4.2.10. Control of worker exposure: Roller application or brushing (PROC10)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of controlled ventilation (10 to 15 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374. Wear a respirator conforming to EN140.	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

4.2.11. Control of worker exposure: Non-industrial spraying (PROC11)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Carry out in a vented booth provided with laminar airflow.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

4.2.12. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide extract ventilation to points where emissions occur. Avoid carrying out activities involving exposure for more than 1 hour per day.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented Clear up spills immediately and dispose of waste safely. Avoid manual contact with wet work pieces.	

4.2.13. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

4.2.14. Control of worker exposure: Use as laboratory reagent (PROC15)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Handle in a fume cupboard or under extract ventilation.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

4.2.15. Control of worker exposure: Manual activities involving hand contact (PROC19)

Product (article) characteristics	
Covers concentrations up to 5 %	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Provide a good standard of controlled ventilation (10 to 15 air changes per hour).	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

4.3. Exposure estimation and reference to its source

4.3.1. Environmental release and exposure: Wide dispersive indoor use of processing aids in open systems (ERC8a) / Wide dispersive outdoor use of processing aids in open systems (ERC8d)

Protection Target	Exposure estimate	RCR
Freshwater	0,00150 mg/L	0,005
Marine water	0,000145 mg/L	< 0,001
Freshwater sediment	0,0160 mg/kg wet weight	0,006
Marine sediment	0,0156 mg/kg wet weight	< 0,001
Soil	0,0117 mg/kg wet weight	0,006
Sewage treatment plant	0,00866 mg/L	0,001

4.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	0,01 ppm	0
dermal	systemic	long-term	0,34 mg/kg bw/day	0
combined routes				0

4.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	4 ppm	0,23
dermal	systemic	long-term	0,14 mg/kg bw/day	0
combined routes				0,23

4.3.4. Worker exposure: Use in closed batch process (synthesis or formulation) (PROC3)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	7,5 ppm	0,42
dermal	systemic	long-term	0,03 mg/kg bw/day	0
combined routes				0,42

4.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	7 ppm	0,39
dermal	systemic	long-term	1,37 mg/kg bw/day	0,01
combined routes				0,40

4.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	6 ppm	0,34
dermal	systemic	long-term	13,71 mg/kg bw/day	0,08
combined routes				0,41

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

4.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	14 ppm	0,79
dermal	systemic	long-term	13,71 mg/kg bw/day	0,08
combined routes				0,87

4.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	6,86 mg/kg bw/day	0,04
combined routes				0,88

4.3.9. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	6,86 mg/kg bw/day	0,04
combined routes				0,88

4.3.10. Worker exposure: Roller application or brushing (PROC10)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	3 ppm	0,17
dermal	systemic	long-term	27,43 mg/kg bw/day	0,15
combined routes				0,32

4.3.11. Worker exposure: Non-industrial spraying (PROC11)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	5 ppm	0,28
dermal	systemic	long-term	13,71 mg/kg bw/day	0,08
combined routes				0,29

4.3.12. Worker exposure: Treatment of articles by dipping and pouring (PROC13)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	12 ppm	0,68
dermal	systemic	long-term	0,69 mg/kg bw/day	0
combined routes				0,68

4.3.13. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	15 ppm	0,85
dermal	systemic	long-term	3,43 mg/kg bw/day	0,02
combined routes				0,87

4.3.14. Worker exposure: Use as laboratory reagent (PROC15)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	10 ppm	0,56
dermal	systemic	long-term	0,34 mg/kg bw/day	0
combined routes				0,57

4.3.15. Worker exposure: Manual activities involving hand contact (PROC19)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	6 ppm	0,34
dermal	systemic	long-term	28,29 mg/kg bw/day	0,16
combined routes				0,50

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

4.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Further details on scaling and control technologies are provided in SPERC factsheet.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

ES 5: Use in laboratories; Professional uses (SU22).

5.1. Title section

Exposure Scenario name	:	Use in laboratories
Structured Short Title	:	Use in laboratories; Professional uses (SU22).
Substance	:	xlenes <u>CAS-No.:</u> 1330-20-7

Environment		
CS 1	Industrial use of processing aids in processes and products, not becoming part of articles	ERC4
Worker		
CS 2	Roller application or brushing	PROC10
CS 3	Use as laboratory reagent	PROC15

5.2. Conditions of use affecting exposure

5.2.1. Control of environmental exposure: Industrial use of processing aids in processes and products, not becoming part of articles (ERC4)

Product (article) characteristics	
Covers percentage substance in the product up to 100 %.	
Physical form of product	: Liquid
Amount used (or contained in articles), frequency and duration of use/exposure	
Annual amount used in the EU	: 50000000 kg
Fraction of regional tonnage used locally	: 5000000 kg
Emission days	: 300
Conditions and measures related to sewage treatment plant	
STP type	: Onsite sewage treatment plant
STP sludge treatment	: No application of sewage sludge to soil
STP type	: Municipal Sewage Treatment Plant

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

STP effluent	: 2.000 m3/d
Conditions and measures related to treatment of waste (including article waste)	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations. External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure	
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

5.2.2. Control of worker exposure: Roller application or brushing (PROC10)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
Use long handled tools. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Handle in a fume cupboard or under extract ventilation.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

5.2.3. Control of worker exposure: Use as laboratory reagent (PROC15)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 10 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Duration	: Covers daily exposures up to 8 hours
Technical and organisational conditions and measures	
No specific measures identified. Handle in a fume cupboard or under extract ventilation.	
Conditions and measures related to personal protection, hygiene and health evaluation	
Wear suitable gloves tested to EN374.	
Other conditions affecting workers exposure	
Temperature	: Assumes use at not more than 20°C above ambient temperature.
Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply	
Assumes a good basic standard of occupational hygiene is implemented	

5.3. Exposure estimation and reference to its source

5.3.1. Environmental release and exposure: Industrial use of processing aids in processes and products, not becoming part of articles (ERC4)

Protection Target	Exposure estimate	RCR
Freshwater	0,00150 mg/L	0,005
Marine water	0,000145 mg/L	< 0,000
Freshwater sediment	0,0160 mg/kg wet weight	0,006
Marine sediment	0,00156 mg/kg wet weight	0,001
Soil	0,0112 mg/kg wet weight	0,006

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Sewage treatment plant	0,00866 mg/L	0,001
------------------------	--------------	-------

5.3.2. Worker exposure: Roller application or brushing (PROC10)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	14 ppm	0,78
dermal	systemic	long-term	27,43 mg/kg bw/day	0,15
combined routes				0,93

5.3.3. Worker exposure: Use as laboratory reagent (PROC15)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
inhalative	systemic	long-term	10 ppm	0,56
dermal	systemic	long-term	0,34 mg/kg bw/day	0
combined routes				0,56

5.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Further details on scaling and control technologies are provided in SPERC factsheet.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

ES 6: Use in coatings; Consumer uses (SU21).

6.1. Title section

Exposure Scenario name	: Use in coatings
Structured Short Title	: Use in coatings; Consumer uses (SU21).
Substance	: xylenes CAS-No.: 1330-20-7

Environment		
CS 1	Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems	ERC8a, ERC8d
Consumer		
CS 2	Adhesives, sealants	PC1
CS 3	Coatings and paints, thinners, paint removers	PC9a
CS 4	Fillers, putties, plasters, modelling clay	PC9b
CS 5	Finger paints	PC9c
CS 6	Non-metal surface treatment products	PC15
CS 7	Ink and toners	PC18
CS 8	Leather treatment products	PC23
CS 9	Lubricants, greases, release products	PC24
CS 10	Polishes and wax blends	PC31
CS 11	Textile dyes, finishing and impregnating products; including bleaches and other processing aids	PC34

6.2. Conditions of use affecting exposure

6.2.1. Control of environmental exposure: Wide dispersive indoor use of processing aids in open systems (ERC8a) / Wide dispersive outdoor use of processing aids in open systems (ERC8d)

Product (article) characteristics	
Covers percentage substance in the product up to 100 %.	
Physical form of product	: Liquid

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Amount used (or contained in articles), frequency and duration of use/exposure	
Annual amount used in the EU	: 50000000 kg
Fraction of regional tonnage used locally	: 5000000 kg
Emission days	: 365
Conditions and measures related to treatment of waste (including article waste)	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations. External recovery and recycling of waste should comply with applicable local and/or national regulations.
Other conditions affecting environmental exposure	
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100

6.2.2. Control of consumer exposure: Adhesives, sealants (PC1)

Product (article) characteristics	
Covers concentrations up to 30 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount per use	: 0,009 kg
Use frequency	: 365 days/year
Other conditions affecting consumers exposure	
Room size	: 20 m3

6.2.3. Control of consumer exposure: Coatings and paints, thinners, paint removers (PC9a)

Product (article) characteristics	
Covers concentrations up to 0,5 %	
Physical form of product	: Liquid

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount used per event	: 2,760 kg
Use frequency	: 4 days/year
Other conditions affecting consumers exposure	
Room size	: 20 m3

6.2.4. Control of consumer exposure: Fillers, putties, plasters, modelling clay (PC9b)

Product (article) characteristics	
Covers concentrations up to 2 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount used per event	: 0,085 kg
Use frequency	: 12 days/year
Other conditions affecting consumers exposure	
Room size	: 20 m3

6.2.5. Control of consumer exposure: Finger paints (PC9c)

Product (article) characteristics	
Covers concentrations up to 1 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount used per event	: 0,001 kg

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Use frequency	: 365 days/year
Other conditions affecting consumers exposure	
Room size	: 20 m3

6.2.6. Control of consumer exposure: Non-metal surface treatment products (PC15)

Product (article) characteristics	
Covers concentrations up to 0,5 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount used per event	: 2,760 kg
Use frequency	: 4 days/year
Other conditions affecting consumers exposure	
Room size	: 20 m3

6.2.7. Control of consumer exposure: Ink and toners (PC18)

Product (article) characteristics	
Covers concentrations up to 10 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount used per event	: 0,004 kg
Use frequency	: 365 days/year

6.2.8. Control of consumer exposure: Leather treatment products (PC23)

Product (article) characteristics	
--	--

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Covers concentrations up to 25 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount used per event	: 0,056 kg
Use frequency	: 29 days/year

6.2.9. Control of consumer exposure: Lubricants, greases, release products (PC24)

Product (article) characteristics	
Covers concentrations up to 100 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount used per event	: 2,200 kg
Use frequency	: 4 days/year
Other conditions affecting consumers exposure	
Room size	: 34 m3

6.2.10. Control of consumer exposure: Polishes and wax blends (PC31)

Product (article) characteristics	
Covers concentrations up to 10 %	
Physical form of product	: Liquid
Vapour pressure	: 0,5 kPa
Temperature	: 20 °C
Amount used (or contained in articles), frequency and duration of use/exposure	
Amount used per event	: 0,142 kg
Use frequency	: 29 days/year

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Other conditions affecting consumers exposure

Room size : 20 m3

6.2.11. Control of consumer exposure: Textile dyes, finishing and impregnating products; including bleaches and other processing aids (PC34)

Product (article) characteristics

Covers concentrations up to 10 %

Physical form of product : Liquid

Vapour pressure : 0,5 kPa

Temperature : 20 °C

Amount used (or contained in articles), frequency and duration of use/exposure

Amount used per event : 0,115 kg

Use frequency : 365 days/year

Other conditions affecting consumers exposure

Room size : 20 m3

6.3. Exposure estimation and reference to its source

6.3.1. Environmental release and exposure: Wide dispersive indoor use of processing aids in open systems (ERC8a) / Wide dispersive outdoor use of processing aids in open systems (ERC8d)

Protection Target	Exposure estimate	RCR
Freshwater	0,00150 mg/L	0,005
Marine water	0,000145 mg/L	< 0,000
Freshwater sediment	0,0160 mg/kg wet weight	0,006
Marine sediment	0,00156 mg/kg wet weight	0,001
Soil		0,006
Sewage treatment plant		0,001

6.3.2. Consumer exposure: Adhesives, sealants (PC1)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1

SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026

Print Date: 29.09.2026

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	1,55 mg/kg dry weight	
oral	systemic	long-term	0 mg/kg dry weight	
combined routes				0,59
inhalative	systemic	long-term	5,525 mg/m ³	

6.3.3. Consumer exposure: Coatings and paints, thinners, paint removers (PC9a)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	0 mg/kg dry weight	
oral	systemic	long-term	0 mg/kg dry weight	
combined routes				0,01
inhalative	systemic	long-term	0,126 mg/m ³	

6.3.4. Consumer exposure: Fillers, putties, plasters, modelling clay (PC9b)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	0 mg/kg dry weight	
oral	systemic	long-term	0 mg/kg dry weight	
combined routes				0,01
inhalative	systemic	long-term	0,176 mg/m ³	

6.3.5. Consumer exposure: Finger paints (PC9c)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	2,21 mg/kg dry weight	
oral	systemic	long-term	1,35 mg/kg dry weight	
combined routes				0,86
inhalative	systemic	long-term	0 mg/m ³	

6.3.6. Consumer exposure: Non-metal surface treatment products (PC15)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	0 mg/kg dry weight	
oral	systemic	long-term	0 mg/kg dry weight	
combined routes				0,01
inhalative	systemic	long-term	0,126 mg/m ³	

6.3.7. Consumer exposure: Ink and toners (PC18)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	1,04 mg/kg dry weight	
oral	systemic	long-term	0 mg/kg dry weight	
combined routes				0,70
inhalative	systemic	long-term	10,179 mg/m ³	

6.3.8. Consumer exposure: Leather treatment products (PC23)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	3,26 mg/kg dry weight	
oral	systemic	long-term	0 mg/kg dry weight	
combined routes				0,07
inhalative	systemic	long-term	0,607 mg/m ³	

6.3.9. Consumer exposure: Lubricants, greases, release products (PC24)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	0,74 mg/kg dry weight	
oral	systemic	long-term	0 mg/kg dry weight	
combined routes				0,01
inhalative	systemic	long-term	0,044 mg/m ³	

6.3.10. Consumer exposure: Polishes and wax blends (PC31)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



DISPERBYK-163

Version: 9.1
SDB_LI

Revision Date: 22.09.2026

Date of last issue: 22.07.2026
Print Date: 29.09.2026

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	0,50 mg/kg dry weight	
oral	systemic	long-term	0 mg/kg dry weight	
combined routes				0,07
inhalative	systemic	long-term	0,903 mg/m ³	

6.3.11. Consumer exposure: Textile dyes, finishing and impregnating products; including bleaches and other processing aids (PC34)

Exposure route	Health effect	Exposure indicator	Exposure estimate	RCR
dermal	systemic	long-term	0,12 mg/kg dry weight	
oral	systemic	long-term	0 mg/kg dry weight	
combined routes				0,60
inhalative	systemic	long-term	8,797 mg/m ³	

6.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Further details on scaling and control technologies are provided in SPERC factsheet.