

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## RHEOBYK-425 TF

Version 1.0  
SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -  
Print Date 04.02.2026

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : RHEOBYK-425 TF  
Product code : 000000000000133205

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-  
stance/Mixture : Rheology Additive

#### 1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH  
Abelstrasse 45  
46483 Wesel  
Telephone : +49 281 670-0  
Telefax : +49 281 65735  
  
Information : Regulatory Affairs  
Telephone : +49 281 670-23532  
Telefax : +49 281 670-23533  
E-mail address : GHS.BYK@altana.com

#### 1.4 Emergency telephone number

Europe +44 1235 239670  
Middle East/Africa +44 1235 239671  
Americas +1 215 207 0061  
East/South East Asia +65 3158 1074  
(Local India: 000 800 100 7479)

### SECTION 2: Hazards identification


#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4 H302: Harmful if swallowed.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms : 

Signal word : Warning

Hazard statements : H302 Harmful if swallowed.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## RHEOBYK-425 TF

Version 1.0  
SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -  
Print Date 04.02.2026

Precautionary statements : **Prevention:**  
P264 Wash skin thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.

**Response:**  
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.

**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

### Hazardous components which must be listed on the label:

- 25322-69-4 Polypropylene glycol

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

Chemical nature : Solution of an urea modified polyurethane

#### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Polypropylene glycol	25322-69-4	Acute Tox. 4; H302	>= 30 - < 50

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## RHEOBYK-425 TF

Version 1.0  
SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -  
Print Date 04.02.2026

- advice.  
If symptoms persist, call a physician.
- In case of eye contact : Flush eyes with water as a precaution.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Induce vomiting immediately and call a physician.  
Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : No information available.
- Risks : No information available.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : No information available.

---

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : Foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : High volume water jet

### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : Nitrogen oxides (NO<sub>x</sub>)  
Carbon oxides

### 5.3 Advice for firefighters

- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Standard procedure for chemical fires.  
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## RHEOBYK-425 TF

Version 1.0

SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -

Print Date 04.02.2026

### 6.2 Environmental precautions

Environmental precautions : Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

---

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours/dust.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.  
Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : No data available

---

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles

Hand protection

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## RHEOBYK-425 TF

Version 1.0  
SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -  
Print Date 04.02.2026

Material : Nitrile rubber  
Break through time : > 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

### Environmental exposure controls

General advice : Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : liquid  
Colour : light yellow  
Odour : characteristic  
Odour Threshold : No data available

Melting point/range : < 10 °C  
Method: derived

Boiling point/boiling range : > 300 °C

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 100 °C  
Method: 49 (Pensky-Martens)

Auto-ignition temperature : > 200 °C  
Method: DIN 51794

Decomposition temperature : No data available

pH : 7 (20 °C)  
Concentration: 1 %  
Method: Universal pH-value indicator

Viscosity  
Viscosity, dynamic : ca. 2.300 mPa.s (20 °C)  
Method: P/K 20°C

Viscosity, kinematic : ca. 2200 mm<sup>2</sup>/s  
Method: calculated

Solubility(ies)  
Water solubility : completely miscible

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## RHEOBYK-425 TF

Version 1.0  
SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -  
Print Date 04.02.2026

Solubility in other solvents : Description: No information available.

Vapour pressure : ca. < 1 hPa (25 °C)  
Method: derived

Relative density : No data available

Density : ca. 1,044 g/cm<sup>3</sup> (20 °C, 1,013 hPa)  
Method: 4 deaerated (20°C oscillating U-tube)

Relative vapour density : No data available

### 9.2 Other information

Flammability (liquids) : Sustains combustion

Evaporation rate : No data available

Surface tension : No data available

---

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No decomposition if stored and applied as directed.  
No decomposition if stored and applied as directed.

### 10.2 Chemical stability

No decomposition if stored and applied as directed.  
No decomposition if stored and applied as directed.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

### 10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

No data available

### 10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents  
Acids and bases

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## RHEOBYK-425 TF

Version 1.0  
SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -  
Print Date 04.02.2026

---

### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity

**Product:**

Acute oral toxicity : Acute toxicity estimate: 1.006 mg/kg  
Method: Calculation method

##### Skin corrosion/irritation

**Product:**

Remarks : No data available

##### Serious eye damage/eye irritation

**Product:**

Remarks : No data available

##### Respiratory or skin sensitisation

**Product:**

Remarks : No data available

##### Repeated dose toxicity

**Product:**

Remarks : No data available

#### 11.2 Information on other hazards

##### Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

##### Further information

**Product:**

Remarks : No data available

## RHEOBYK-425 TF

Version 1.0  
SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -  
Print Date 04.02.2026

---

### SECTION 12: Ecological information

#### 12.1 Toxicity

**Product:**

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

#### 12.2 Persistence and degradability

**Product:**

Biodegradability : Remarks: No data available

#### 12.3 Bioaccumulative potential

**Product:**

Bioaccumulation : Remarks: No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

#### 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### 12.7 Other adverse effects

**Product:**

Additional ecological information : No data available

---

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

## RHEOBYK-425 TF

Version 1.0  
SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -  
Print Date 04.02.2026

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

---

### SECTION 14: Transport information

#### 14.1 UN number or ID number

Not regulated as a dangerous good

#### 14.2 UN proper shipping name

Not regulated as a dangerous good

#### 14.3 Transport hazard class(es)

Not regulated as a dangerous good

#### 14.4 Packing group

Not regulated as a dangerous good

#### 14.5 Environmental hazards

Not regulated as a dangerous good

#### 14.6 Special precautions for user

Not applicable

#### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

---

### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 75, 3

If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. : Not applicable

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## RHEOBYK-425 TF

Version 1.0

SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -

Print Date 04.02.2026

### 15.2 Chemical safety assessment

Not applicable

### SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

#### Full text of H-Statements

H302 : Harmful if swallowed.

#### Full text of other abbreviations

Acute Tox. : Acute toxicity

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

#### Further information

##### Classification of the mixture:

Acute Tox. 4

H302

##### Classification procedure:

Calculation method

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## RHEOBYK-425 TF

Version 1.0  
SDB\_IS

Revision Date: 07.03.2024

Date of last issue: -  
Print Date 04.02.2026

---

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

REG\_EU / EN