RHEOBYK-7411 ES

Version 8 | Revision Date 05/17/2026 | Print Date 08/06/2026

SECTION 1. IDENTIFICATION

Product name : RHEOBYK-7411 ES

Manufacturer or supplier's details

Company : BYK USA LLC
524 South Cherry Street
Wallingford CT 06492
Telephone : (203) 265-2086
Visit our web site : www.byk.com
E-mail address : BRIEF.BYK.NAFTA@altana.com

Emergency telephone number : 203-265-2086; CHEMTREC 1-800-424-9300 / +1 703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Rheology Additive
Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Eye irritation : Category 2A

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P280 Wear eye protection/ face protection.
Response:
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : Solution of a modified urea
Hazardous components

Component	CAS-No.	Concentration (%)
Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester	1174627-68-9	>= 60 - < 80
Lithium chloride [LiCl]	7447-41-8	>= 1 - < 5

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Foam
Alcohol-resistant foam
Dry chemical
Foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Handle as an industrial chemical.
Will not explode on mechanical impact.

Cool closed containers exposed to fire with water spray.

Hazardous combustion products	:	Carbon oxides Nitrogen oxides (NOx) chlorinated compounds
Further information	:	Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment.
Environmental precautions	:	Prevent further leakage or spillage if safe to do so.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	:	Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
Materials to avoid	:	Keep away from oxidizing agents.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.
Hazardous components without workplace control parameters

Engineering measures	:	Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection	:	If handling heated or misted product in a poorly ventilated

area, wear a properly fitted respirator (NIOSH) during exposure.

Hand protection
Material : Neoprene

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	:	liquid
Colour	:	yellow
Odour	:	characteristic
Odour Threshold	:	No data available
pH	:	5, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator
Melting point/ range	:	< 32 °F (< 0 °C) Method: derived
Boiling point/boiling range	:	> 392 °F (> 200 °C) Method: derived
Vapour pressure	:	ca. 0.0001 hPa (68 °F (20 °C)) Method: derived
Flash point	:	295 °F (146 °C)
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Evaporation rate	:	No data available
Relative vapour density	:	No data available
Relative Density/Specific Gravity	:	No data available

Density	:	1.066 g/cm3 (68 °F (20 °C)) Method: 4 (20°C oscillating U-tube)
Solubility(ies)		
Water solubility	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	> 392 °F (> 200 °C)
Thermal decomposition	:	No data available
Viscosity		
Viscosity, dynamic	:	248 mPa.s (68 °F (20 °C)) Method: P/K 20°C

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	No data available
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	No data available

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Inhalation
Ingestion
Eyes
Skin contact

Acute toxicity

Product:

Acute oral toxicity	:	Acute toxicity estimate : 3,018 mg/kg Method: Calculation method
Acute dermal toxicity	:	Acute toxicity estimate : 2,500 mg/kg Method: Calculation method

Components:

1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 423
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

7447-41-8 Lithium chloride [LiCl]:

Acute oral toxicity : LD50 (Rat): 526 mg/kg
GLP: No information available.

Acute inhalation toxicity : LC50 (Rat): > 5.57 mg/l
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

Skin corrosion/irritation

Product:

Remarks: May cause skin irritation and/or dermatitis.

Components:

1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:
Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation
GLP: yes

7447-41-8 Lithium chloride [LiCl]:
Species: Rabbit
Result: Moderate skin irritation

Serious eye damage/eye irritation

Product:

Remarks: Causes serious eye irritation.

Components:

1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:
Species: Rabbit

Result: Eye irritation
Method: OECD Test Guideline 405
GLP: yes

7447-41-8 Lithium chloride [LiCl]:
Species: Rabbit
Result: Severe eye irritation
Method: OECD Test Guideline 405
GLP: yes

Respiratory or skin sensitisation

Product:

Remarks: No data available

Components:

1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:
Test Type: Mouse Local Lymph Node assay (LLNA)
Exposure routes: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: Not a skin sensitizer.
GLP: yes

7447-41-8 Lithium chloride [LiCl]:
Test Type: Buehler Test
Exposure routes: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Did not cause sensitisation on laboratory animals.
GLP: yes

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Product:

Remarks: No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure

Product:

Remarks: No data available

STOT - repeated exposure

Product:

Remarks: No data available

Repeated dose toxicity

Product:

Remarks: No known chronic health effects.

Aspiration toxicity

Product:

No data available

Experience with human exposure

Product:

Inhalation:

Symptoms: High concentrations of heated vapors may irritate the respiratory tract and mucous membranes.

Skin contact:

Symptoms: Contact may cause irritation.

Eye contact:

Symptoms: Contact will probably cause irritation.

Ingestion:

Symptoms: Ingestion will probably cause irritation of the digestive tract.

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : There is no data available for this product.

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

EPA Hazardous Waste Code(s)	:	Not applicable.
Waste from residues	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

National Regulations

49 CFR
Not regulated as a dangerous good
Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

US. EPA CERCLA Hazardous Substances (40 CFR 302)
This material does not contain any components with a CERCLA RQ.

SARA 304 - Emergency Release Notification
This material does not contain any components with a section 304 EHS RQ.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)
This material does not contain any components with a SARA 302 RQ.

SARA 311/312 Hazards	:	Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the

2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : Method: Not applicable.

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester	1174627-68-9
Modified urea	-

New Jersey Right To Know

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : 800963-5457

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

Section 5a : No substances are subject to a Significant New Use Rule.

Section 4 / 12(b)	:	No substances are subject to TSCA 12(b) export notification requirements.
DSL	:	The following component(s) is/are not listed on the DSL:
CEPA Category	:	Chemical
Weight percent	:	23 %
NSN Filed	:	Schedule 4
Max. NSN Required	:	Schedule 5

SECTION 16. OTHER INFORMATION

Revision Date : 05/17/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.