

**RHEOBYK-7420 ES**

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

**SECTION 1. IDENTIFICATION**

Product name : RHEOBYK-7420 ES

**Manufacturer or supplier's details**Company : BYK USA LLC  
524 South Cherry Street  
Wallingford CT 06492

Telephone : (203) 265-2086

Visit our web site : [www.byk.com](http://www.byk.com)E-mail address : [BRIEF.BYK.NAFTA@altana.com](mailto:BRIEF.BYK.NAFTA@altana.com)Emergency telephone : 203-265-2086; CHEMTREC 1-800-424-9300 / +1  
703-527-3887**Recommended use of the chemical and restrictions on use**

Recommended use : Rheology Additive

Restrictions on use : Refer to Section 15 for any restrictions that may apply

**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Eye irritation : Category 2A

**GHS label elements**

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**

P264 Wash skin thoroughly after handling.

P280 Wear eye protection/ face protection.

**Response:**

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

**RHEOBYK-7420 ES**

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

Substance / Mixture : Mixture  
 Chemical nature : Solution of a modified urea

**Hazardous ingredients**

Component	CAS-No.	Concentration (%)
Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester	1174627-68-9	>= 30 - < 60
Lithium chloride [LiCl]	7447-41-8	>= 1 - < 5

The specific chemical identity/weight percent of proprietary ingredient(s) is a trade secret

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
 Show this material safety data sheet to the doctor in attendance.  
 Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.  
 If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.  
 If on skin, rinse well with water.  
 If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.  
 Remove contact lenses.  
 Protect unharmed eye.  
 Keep eye wide open while rinsing.  
 If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.  
 Keep respiratory tract clear.  
 Do not give milk or alcoholic beverages.  
 Never give anything by mouth to an unconscious person.  
 If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No information available.

**SECTION 5. FIRE-FIGHTING MEASURES**

Suitable extinguishing media : Foam  
 Carbon dioxide (CO<sub>2</sub>)  
 Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during fire fighting : Will not explode on mechanical impact.  
 Cool closed containers exposed to fire with water spray.

## RHEOBYK-7420 ES

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

Hazardous combustion products	: Carbon oxides Nitrogen oxides (NO <sub>x</sub> )
Further information	: Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for fire-fighters	: Wear self-contained breathing apparatus for firefighting if necessary.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment.
Environmental precautions	: Prevent further leakage or spillage if safe to do so.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

### SECTION 7. HANDLING AND STORAGE

Advice on safe handling	: Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	: Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
Materials to avoid	: Keep away from oxidizing agents.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.  
Hazardous components without workplace control parameters

**Engineering measures** : Use with local exhaust ventilation.

#### Personal protective equipment

Respiratory protection : If handling heated or misted product in a poorly ventilated area, wear a properly fitted respirator (NIOSH) during exposure.

Hand protection

**RHEOBYK-7420 ES**

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

Material	: Neoprene gloves
Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	: Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	: liquid
Color	: yellow - brown
Odor	: characteristic
Odor Threshold	: No data available
pH	: 6, Concentration: 1 % (68 °F (20 °C)) Method: Universal pH-value indicator
Melting point/freezing point	: ca. < 14 °F (< -10 °C) Method: derived
Initial boiling point and boiling range	: ca. 536 °F (280 °C) Method: derived
Vapor pressure	: ca. 0.0001 hPa (68 °F (20 °C)) Method: derived
Flash point	: 302 °F (150 °C) Method: 49 (Pensky-Martens)
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Evaporation rate	: No data available
Relative vapor density	: No data available
Relative Density/Specific Gravity	: No data available
Density	: 1.110 g/cm <sup>3</sup> (68 °F (20 °C)) Method: 4 (20°C oscillating U-tube)

**RHEOBYK-7420 ES**

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

Bulk density	:	Not applicable
Solubility(ies)	:	
Water solubility	:	completely miscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	> 392 °F (> 200 °C) Method: M0062 (Analytics Wesel)
Thermal decomposition	:	No data available
Viscosity	:	
Viscosity, dynamic	:	ca. 770 mPa.s (68 °F (20 °C)) Method: P/K 20°C

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	No data available
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	No data available

**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

Inhalation  
Ingestion  
Eyes  
Skin Absorption  
Skin contact

**Acute toxicity****Product:**

Acute oral toxicity : Acute toxicity estimate : 2,371 mg/kg  
Method: Calculation method

**RHEOBYK-7420 ES**

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

Acute dermal toxicity : Acute toxicity estimate : 4,167 mg/kg  
Method: Calculation method

**Components:****1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg  
Method: OECD Test Guideline 423  
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes

**7447-41-8 Lithium chloride [LiCl]:**

Acute oral toxicity : LD50 (Rat): 526 mg/kg  
GLP: No information available.

Acute inhalation toxicity : LC50 (Rat): > 5.57 mg/l  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 403  
GLP: yes

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes

**Skin corrosion/irritation****Product:**

Remarks: May cause skin irritation and/or dermatitis.

**Components:****1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Species: Rabbit  
Method: OECD Test Guideline 404  
Result: No skin irritation  
GLP: yes

**7447-41-8 Lithium chloride [LiCl]:**

Species: Rabbit  
Result: Moderate skin irritation

**Serious eye damage/eye irritation****Product:**

Remarks: Causes serious eye irritation.

**Components:**

**RHEOBYK-7420 ES**

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

**1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Species: Rabbit

Result: Eye irritation

Method: OECD Test Guideline 405

GLP: yes

**7447-41-8 Lithium chloride [LiCl]:**

Species: Rabbit

Result: Severe eye irritation

Method: OECD Test Guideline 405

GLP: yes

**Respiratory or skin sensitization****Product:**

Remarks: No data available

**Components:****1174627-68-9 Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester:**

Test Type: Mouse Local Lymph Node assay (LLNA)

Routes of exposure: Skin contact

Species: Mouse

Method: OECD Test Guideline 429

Result: Not a skin sensitizer.

GLP: yes

**7447-41-8 Lithium chloride [LiCl]:**

Test Type: Buehler Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Did not cause sensitization on laboratory animals.

GLP: yes

**Germ cell mutagenicity****Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

**Carcinogenicity****Product:**

Remarks: No data available

**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed

**RHEOBYK-7420 ES**

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity**
**Product:**

Effects on fertility : Remarks: No data available

Effects on fetal development : Remarks: No data available

**STOT-single exposure**
**Product:**

Remarks: No data available

**STOT-repeated exposure**
**Product:**

Remarks: No data available

**Repeated dose toxicity**
**Product:**

Remarks: Prolonged absorption of Lithium Chloride may cause injury to the kidney and/or blood. Laboratory test results indicate Lithium Chloride may be teratogenic.

**Experience with human exposure**
**Product:**

Inhalation:

Symptoms:

High concentrations of vapors resulting from the product being heated, misted or sprayed may cause irritation of the respiratory tract, mucous membranes, and CNS depression.

Skin contact:

Symptoms:

Contact will probably cause irritation.

Eye contact:

Symptoms:

Contact will probably cause irritation.

## RHEOBYK-7420 ES

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

Ingestion:

Symptoms:

Ingestion will probably irritate the digestive tract; high dosages may cause CNS depression.

### Further information

#### Product:

Remarks: No data available

## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Product:

Toxicity to fish

:

Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates

:

Remarks: No data available

Toxicity to algae

:

Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)

:

Remarks: No data available

### Persistence and degradability

#### Product:

Biodegradability

:

Remarks: No data available

### Bioaccumulative potential

#### Product:

Bioaccumulation

:

Remarks: No data available

### Mobility in soil

No data available

### Other adverse effects

No data available

#### Product:

Regulation

40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks

This product neither contains, nor was manufactured with a

**RHEOBYK-7420 ES**

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

EPA Hazardous Waste Code(s) : Not applicable.

Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

Not regulated as a dangerous good

Container sizes: 55 gallon drums, 5 or 6-gallon pails, 2oz/16oz samples

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

This material does not contain any components with a CERCLA RQ.

**SARA 304 - Emergency Release Notification**

This material does not contain any components with a section 304 EHS RQ.

## RHEOBYK-7420 ES

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

### US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

This material does not contain any components with a SARA 302 RQ.

**SARA 311/312 Hazards** : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

### Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

### Pennsylvania Right To Know

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester	1174627-68-9
Modified urea	-

### New Jersey Right To Know

**New Jersey Trade Secret Registry Number for the product (NJ TSRN)** : 800963-5519

### California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

### The ingredients of this product are reported in the following inventories:

**TSCA** : All substances listed as active on the TSCA inventory

**RHEOBYK-7420 ES**

Version 6

Revision Date 09/23/2025

Print Date 05/14/2026

- Section 5a : No substances are subject to a Significant New Use Rule.
- Section 4 / 12(b) : No substances are subject to TSCA 12(b) export notification requirements.
- DSL : We certify that all of the components of this product are listed on the DSL.

**SECTION 16. OTHER INFORMATION**

Revision Date : 09/23/2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.