

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SCONA TPKD 8304 PCC
Product code : 000000000000151985
Substance name : -

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesion promoter, compatibilizer and Toughness modifier

1.3 Details of the supplier of the safety data sheet

Company : BYK-Chemie GmbH
Abelstrasse 45
46483 Wesel
Telephone : +49 281 670-0
Telefax : +49 281 65735

Information : Regulatory Affairs
Telephone : +49 281 670-23532
Telefax : +49 281 670-23533
E-mail address : GHS.BYK@altana.com

1.4 Emergency telephone

Europe +44 1235 239670
Middle East/Africa +44 1235 239671
Americas +1 215 207 0061
East/South East Asia +65 3158 1074
(Local India: 000 800 100 7479)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)
Not a hazardous substance or mixture.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)
No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Contaminated surfaces will be extremely slippery.

Take precautionary measures against static discharges.

Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapors.

SECTION 3: Composition/information on ingredients

3.1 Substances

Substance name : -

Chemical nature : Modified Styrene-Ethylene/Butylene Styrene block copolymers

Components

Remarks : No hazardous ingredients

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice : Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.
Protect unharmed eye.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No information available.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Foam
Carbon dioxide (CO₂)
Dry chemical

Water

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire fighting : Hazardous decomposition products formed under fire conditions.

Hazardous combustion products : Carbon oxides

5.3 Advice for firefighters

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use non-slip safety shoes in areas where spills or leaks can occur.
Avoid dust formation.

6.2 Environmental precautions

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust.
Sweep up and shovel.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- | | | |
|---|---|--|
| Advice on safe handling | : | For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area. |
| Advice on protection against fire and explosion | : | Provide appropriate exhaust ventilation at places where dust is formed. |
| Hygiene measures | : | General industrial hygiene practice. |

7.2 Conditions for safe storage, including any incompatibilities

- | | | |
|---|---|---|
| Requirements for storage areas and containers | : | Electrical installations / working materials must comply with the technological safety standards. |
| Further information on storage conditions | : | Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. |
| Advice on common storage | : | No materials to be especially mentioned. |
| Further information on storage stability | : | Keep in a dry place. |
| Recommended storage temperature | : | < 40 °C |

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- | | | |
|-----------------|---|-------------------|
| Specific use(s) | : | No data available |
|-----------------|---|-------------------|

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

- | | | |
|--------------------------|---|--|
| Eye/face protection | : | Safety glasses |
| Hand protection | : | |
| Material | : | Protective gloves |
| Remarks | : | When handling hot material, use heat resistant gloves. |
| Skin and body protection | : | Protective suit |

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

Respiratory protection : In the case of respirable dust, use self-contained breathing apparatus.
No personal respiratory protective equipment normally required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : coarse powder

Color : white

Odor : characteristic

Odor Threshold : No data available

Melting point/ range : Not applicable

Initial boiling point : Not applicable

Flammability : Combustible Solids

Upper explosion limit / Upper flammability limit : Not applicable

Lower explosion limit / Lower flammability limit : Not applicable

Flash point : Not applicable

Autoignition temperature : Not applicable

Decomposition temperature : > 350 °C

pH : insoluble

Viscosity
Viscosity, dynamic : Not applicable

Solubility(ies)
Water solubility : insoluble

Solubility in other solvents : No data available

Vapor pressure : Not applicable

Relative density : No data available

Density : ca. 0,91 g/cm³

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

Method: ISO 1183

Bulk density : ca. 0,50 kg/m³ Method: DIN 53466

Relative vapor density : Not applicable

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Dust can form an explosive mixture in air.

Stable under recommended storage conditions.
No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : Direct sources of heat.

No data available

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

10.6 Hazardous decomposition products

Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : Remarks: No data available

Skin corrosion/irritation

Not classified due to lack of data.

Product:

Remarks : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

Serious eye damage/eye irritation

Not classified due to lack of data.

Product:

Remarks : No data available

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Product:

Remarks : No data available

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Repeated dose toxicity

Product:

Remarks : No data available

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

Further information

Product:

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: The polymer is too large to be bioavailable.

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not significantly accumulate in organisms.

12.4 Mobility in soil

Product:

Mobility : Remarks: The product is insoluble and floats on water.

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

14.1 UN number or ID number

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

: Conditions of restriction for the following entries should be considered:
Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

Number on list: 78:

Acrylic polymers in primary forms
synthetic polymer microparticles (SPM) content: 90 - 100%
The synthetic polymer microparticles supplied is subject to conditions laid down by entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council

REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59).

: This product does not contain substances of very high concern (Regulation (EC) No. 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV)

: Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

15.2 Chemical Safety Assessment

Not applicable

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

SECTION 16: Other information

Items where relevant changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



SCONA TPKD 8304 PCC

Version: 4.0
SDB_REG_EU

Revision Date: 30.09.2025

Date of last issue: 22.03.2023
Print Date: 07.10.2025

specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

REG_EU / EN